Infusomat® Space

Service Manual

Version 1.1 English

B BRAUN
SHARING EXPERTISE

This Service Manual is valid for:

Designation	Part No.
Infusion Pump Infusomat® Space	0871 3050

This Service Manual is available under the following part number:

Designation	Part No.
Service Manual Infusomat® Space, English	8713 9120

Languages of this Manual

The Service Manual for this unit can be supplied in the following languages:

Designation	Part No.
Service Manual Infusomat® Space, German	8713 9110
Service Manual Infusomat® Space, English (us)	8713 9120U
Service Manual Infusomat® Space, French	8713 9130

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Service Work

The present manual is for your information only. The possession of this manual does not authorize the performance of service work. Service tasks may only be executed by persons, who

- have received appropriate training on the system from B. Braun
- are included in the revision service
- possess the necessary test equipment and mechanical aids, and
- fulfill the personal requirements (training and knowledge).

Technical Safety Checks

The user is obliged to perform or to have performed the Technical Safety Checks on those medial products for which these checks have been prescribed by the manufacturer and to carry them out according to the indications of the manufacturer as well as the generally approved technical standards while adhering to the periods stated (§ 6 MP BetreibV).

B. Braun also recommends training on the Technical Safety Checks, or to perform at least the steps indicated in the current version of the manual, as:

- the TSC requires that the instructions in the manuals are observed
- the manuals are a reference for measurements
- depending on the unit type, the Service Program must be called which may lead to a dangerous unit condition in case of inappropriate operation. Furthermore, a special service connector may be necessary.

Current Versions

This manual version corresponds to the state when the manual was written. B Braun reserves the right to make technical modifications. The state of the revision is indicated by the index number in the footer of every page.

Revision Service

The possession of this manual does not automatically mean inclusion in the revision service. You will be included in the revision service after:

- technical training by B. Braun Melsungen or
- a written order placed with the sales department of B. Braun (fee required).

Responsibility of the Manufacturer

The manufacturer, person who assembles, installs or imports the device can only be held responsible for safety, reliability and performance if

- mounting, enhancements, new settings, changes or repairs are carried out by duly authorized persons,
- the electrical installation in the corresponding room meets the requirements of the VDE 0107, VDE 0100 part 710 or IEC 60364-7-710 and the national standards,
- the device is used in accordance with the instructions for use and the Service Manual,
- the Technical Safety Checks are performed at regular intervals,
- a current manual which corresponds to the revision state is used when carrying out maintenance, repair and service,
- the service technician takes part in the revision service,
- the technician has participated in a technical training course for the specific B. Braun unit.

Quality Management

B. Braun is certified in accordance with DIN EN ISO 9001 and ISO 13485. This certification also includes maintenance and service.

The unit has the CE label. The CE label confirms that the device corresponds to the "Directive of the Council for Medical Products 93/42/EC" of June 14, 1993.

Checks and Repair

Training may only be performed by B. Braun. The possession of the manual does not authorize the performance of repairs. The instructions on electrostatic sensitive components (ESD standards) must be observed.

After repair a device check or diagnosis is to be carried out.

Notes on ESD

Semiconductors can be destroyed by electrostatic discharge. Especially MOS components can be damaged by interference from electrostatic fields, even without discharge via contact. This type of damage is not immediately recognizable. Unit malfunctions can even occur after a longer period of operation.

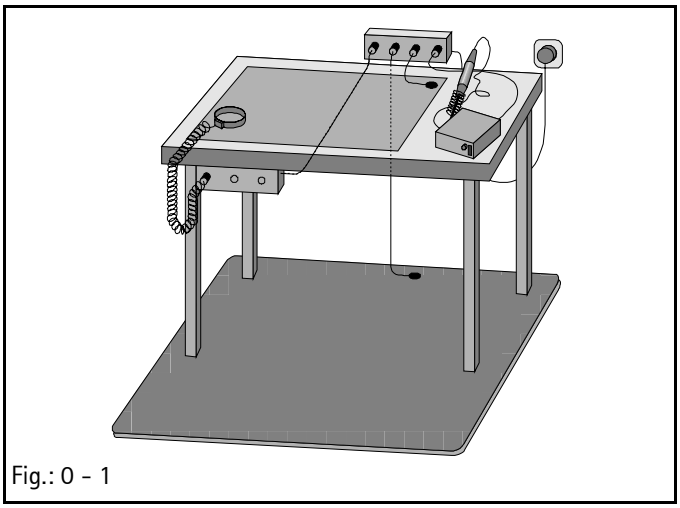


Fig.: 0 - 1

Each workstation must be equipped according to the recommendations with the necessary static protective measures, if ESD components or boards are handled.

Each workstation must be equipped with a conductive table surface. The conductive surface, the soldering iron or the soldering stations must be grounded via protective resistors.

Chairs must be of antistatic design. The floor or floor mats should be of electrically conductive material.

Personnel must wear conductive wristbands which are connected to a central ground potential via protective resistors, e.g. the ground contact of a wall outlet. Furthermore it is recommended that personnel wear cotton clothing and electrically conductive shoes to prevent electrostatic charge.

Spare Parts and Test Equipment

Only use original spare parts from the manufacturer. Do not tamper with assembly groups which can only be exchanged completely. The spare parts required are listed in Section 9.

Service personnel are responsible for the calibration of their test equipment. Original test equipment can be calibrated at the works of B. Braun. Further information is available upon request.

Setting Off

Additional notes and warnings are set off as follows:

Note

Is used for additional or special notes concerning information and working steps.

CAUTION

Is used for working steps which may result in damage to the unit, system or to a connected device.

WARNING

IS USED FOR WORKING STEPS WHICH MAY RESULT IN PERSONAL INJURY.

References to chapters are shown as follows
(see "Setting Off" ➨ pg. 0 - 8)

References to figures and tables are shown as follows
Fig.: 2 - 3 or Table 2 - 1

References to item numbers in figures are shown as follows (Fig.: 1 - 1 / Item 1)
In this case "Fig.: 1 – 1" is the figure number and "Item 1" the item number within the figure.

When the Service Manual is stored as pdf-file, these references are displayed green. Click with the mouse button on a reference to jump to the corresponding source.

Menu commands are described as:
Menu ***File***.

List of Abbreviations

Abbreviations which are not generally known, but are used in this manual, are listed below.

CAN	Controller Area Network
CE	Communauté Européenne
CS	Calibration Step
DIN	German Industrial Norm
EN	European Norm
ESD	Electrostatic Discharge
FuP	Function Microprocessor
IEC	International Electrotechnical Commission
ISO	International Organization for Standardization
ISP	Infusomat® Space
ISPS	Infusomat® Space (Silicon)
ISPP	Infusomat® Space, (PVC)
CS	Calibration Step
KuP	Monitoring Microprocessor
LCD	Liquid Crystal Display
MOS	Shortname of the following company: MOS Technology, Inc. (Commodore Semiconductor Group)
PCA	Patient Controlled Analgesia
PSP	Perfusor® Space
SP	Space (System)
SPC	SpaceCover
SPCC	SpaceCover comfort
SPCS	SpaceCover standard
SPCO	SpaceCom
SPCT	SpaceControl
SPS	SpaceStation
TEMP	Temperature
TS	Trouble Shooting Step
TSC	Technical Safety Check
UTS	Unit Test Step

VDE	Verband der Elektrotechnik, Elektronik und Informationstechnik e.V. (german association of engineers)

Contact Persons 0

Technical Training

Via local representative.

Entry for Technical Training

Application for a technical training course must be made via the responsible representative.

Ordering of Spare Parts and Test Equipment

Please contact your local B. Braun subsidary.

International Technicians (Intercompany)
Nadja Machal
Fax: +49 5661 / 75 -47 89
e-mail: nadja.machal@bbraun.com

Service Hotline

Karl Tippel, Tanja Kördel
Phone: +49 5661 / 71 - 35 25
Fax: +49 5661 / 71 - 35 26
e-mail: karl.tippel@bbraun.com
e-mail: tanja.koerdel@bbraun.com

Return of Spare Parts and Test Equipment

B. Braun Melsungen AG
Schwarzenberger Weg 73-79
Wareneingang Werk C
34 212 Melsungen
Germany

Safety Officer (§ 30 MPG)

Dr. Ludwig Schütz
e-mail: ludwig.schuetz@bbraun.com

Translation

Brückner GmbH, Germany

Contact Persons

For your notes:

System Overview 1

Description

The Infusomat® Space (ISP) is according to IEC/EN 60601-1 or IEC/EN 60601-2-24 a portable volumetric infusion pump for infusion of small to high volumes with ultimate precision and is suitable for intravenous applications, blood transfusion and enteral nutrition.

The medical specialist must decide on suitability for application on the basis of the warranted properties and the technical data.

System Overview

The Space system is a modular design of modern infusion technology for stationary, mobile or private use. The key modules and their connection to the peripheral devices are shown in Fig.: 1 - 1.

All the pump types, Perfusor® Space, Infusomat® Space and Infusomat® Space P, as well as the other devices of the system are of modular design. Up to three pumps can be connected together using L rails on the bottom of the unit and grooves on the top. They can then be fastened to a drip stand or appropriate rail using the pole clamp.

The SpaceControl module can be used to extend operation. One single pump can be inserted onto this module. The pump is then connected via connectors to the module.

The SpaceStation module allows the set-up of a complete pump system with up to 24 pumps. Up to four pumps can be installed in every SpaceStation. The pumps are supplied with power via the integrated power supply and the built-in connectors. The pumps are connected to the optional SpaceCom via these connectors. SpaceControl can also be integrated into the system.

Up to six SpaceStations can be set-up as a column with a total of 24 pumps. SpaceStation placed next to each other can be connected via special connection cables, if the maximum number of 24 pumps in maximum three columns is not exceeded.

SpaceCover Standard or SpaceCover Comfort forms the top of each column. Alarms are signalled by a row of LEDs and a loudspeaker in the SpaceCover Comfort.

Fig.: 1 - 1 Space system

Legend to fig. 1 - 1:

Item	Designation
1	SpaceCover
2	Infusion pump Infusomat® Space
3	Infusion syringe pump Perfusor® Space
4	SpaceControl
5	SpaceStation

Physical Construction

The Infusomat® Space housing mainly consists of the bottom part, the upper part, the front part and the operating device.

The battery module is inserted in the rear of the housing upper part. The opening is covered by the battery compartment cover.

The operating unit is attached to the front of the bottom part. The thrust bearing of the tube pump (peristaltic pump), the spring-mounted pressure elements for the two pressure sensors and the air inline sensor as well as the shackle for the slide clamp of the Infusomat® Space line are located at the rear of the operating unit. The operating unit is mechanically locked in its closed position via three metal pins. A motor-driven door bolt is used to lock the operating unit. In case of an emergency, the operating device can be opened through an opening on the left side of the housing top. During normal operation this opening is closed with a plug.

According to the line run the following subsystems are installed in the housing front panel, from right to left:

- pressure sensor (upstream, container-side)
- slide guide with 12 slides (mechanically coded, can be dismantled without tool)
  coding for ISPS: top left
  coding for ISPP: middle right
- air inline sensor
- pressure sensor (downstream, patient-side)
- safety clamp (ISPS).

The slides are moved in the slide guide by pump connecting rods. The connecting rods are mounted on an eccentric shaft and are led outside through a seal diaphragm. The complete pump is flexibly mounted in the inner frame of the device and is moved in combination with the door bolt. The door bolt drive is also installed in the inner frame.

The processor PCB with the external connectors "P2" and "P3" is located at the bottom of the housing bottom part.

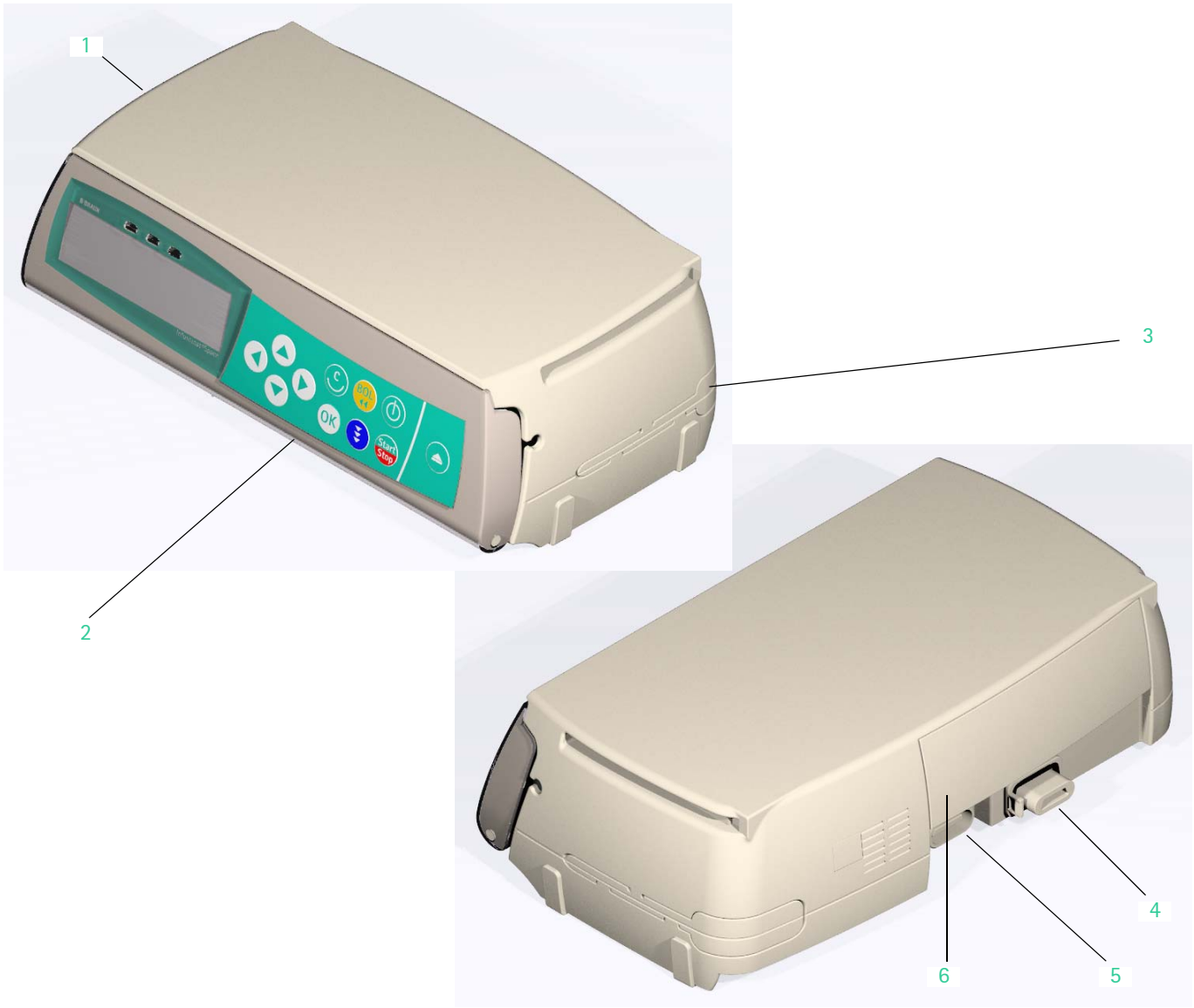


Fig.: 1 - 2 Infusomat® Space

Legend to fig. 1 - 2:

Item	Designation
1	Infusomat® Space
2	Operating unit
3	Cover for drop sensor connector
4	Connector "P2" for SpaceStation module, external 12 V DC and accessories
5	Connector "P3", connection to SpaceControl module
6	Battery compartment cover

Function

There are two power options for the Infusomat® Space :

- via the inserted battery module
- via an external 12 V DC power supply (e.g. SpaceStation, SpaceControl, an external power supply or from an ambulance car) connected to connector "P2"

The voltage supplied is converted to the internal voltages required through a voltage transforming and monitoring circuit on the processor PCB.

An independent circuit in the battery module monitors the battery cells and controls their charge condition.

The keyboard and the display are lighted

The Infusomat® Space is connected to a SpaceControl by connector "P3".

The function processor controls all the functions of the Infusomat® Space. Data is stored in a non-volatile memory which also controls the external data transfer.

The monitoring processor monitors all important responses of the function processor to incoming information. If a response does not correspond with that expected by the monitoring processor, an error message is generated and the device is switched to a safe stop state.

The Infusomat® Space line and its contents is monitored by the sensors listed below:

- optional drop sensor
- pressure sensor, upstream (container-side)
  monitors the upstream pressure (negative pressure)
- air inline sensor
  monitors the line contents (liquid - air)
- temperature sensor
  monitors the temperature of the medium in the line (integrated in the air inline sensor)
- pressure sensor, downstream (patient-side)
  monitors the downstream pressure (overpressure)

The pump drive motor is monitored by a detector for speed and direction of rotation.

The motor of the door bolt drive is controlled via the processor PCB. The different positions of the door bolt during operation are monitored by a linear potentiometer.

The safety clamp squeezes the Infusomat® Space line when the operating unit is opened or internal calibration is carried out to protect the patient and prevent an uncontrolled drug flow to the patient. Beside the position monitoring via the door bolt, the "open/closed" state of the safety clamp is monitored by a light barrier. The safety clamp is closed and the Infusomat® Space line is squeezed mechanically when the slide clamp of the Infusomat® Space line is inserted. When the operating device is opened the slide clamp is pulled out of the safety clamp until the Infusomat® Space line is squeezed. The safety clamp is only opened by manual operation of the safety clamp lever and the Infusomat® Space line can be removed.

To ensure patient safety the operating unit is automatically locked. For this purpose, the operating unit is manually pressed in the door bolt with the three locking pins. The resistance of the linear potentiometer which is monitored by the controller is changed when the position of the door bolt changes. The locking process is started and can take up to 10 seconds. During the locking process several calibrations are carried out automatically, e.g.:

- occlusion test
  to check, for example, the function of the safety clamp
- pressure calibration of the two pressure sensors.

The operating unit is also unlocked automatically via the door bolt. In case of a power failure or malfunction, the operating unit can be unlocked manually by a small emergency unlocking crank. To do so, move the door bolt manually with the crank to the open position as described hereafter.

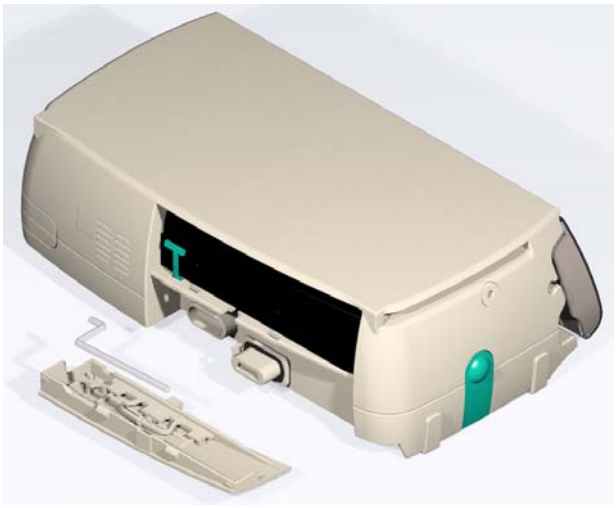


Fig.: 1 - 3

Fig.: 1 - 4

Opening the Operating Unit Manually

1. Press the locking of the battery compartment cover using a pointed tool and remove the battery compartment cover from the housing.
2. Remove the emergency unlocking crank out of the battery compartment cover.

3. Press the emergency unlocking crank carefully in the emergency unlocking plug on the left side of the housing until stop.

Note

The hexagon socket of the emergency unlocking plug is tapered to the inside. If the emergency unlocking crank is not inserted until stop, the hexagon socket may be damaged.

Fig.: 1 - 5

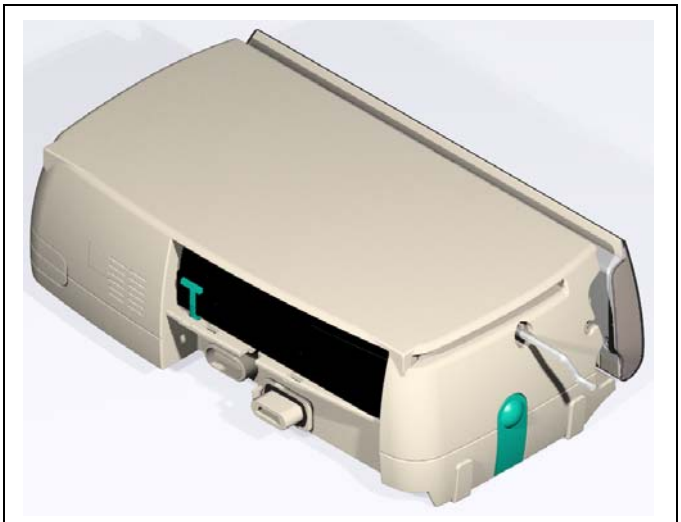


Fig.: 1 - 6

4. Turn the emergency unlocking plug carefully with the emergency unlocking crank through 90° to the right (clockwise in arrow direction) until stop and remove the plug out of the housing.
5. Insert the emergency unlocking crank in the housing opening. The crank must be pushed in the hexagon socket of the door bolt drive.

CAUTION

Make sure that the emergency unlocking crank is not turned beyond the stop by force.

6. Turn the emergency unlocking crank to the right (clockwise according to arrow direction) until the operating unit is released and opens.

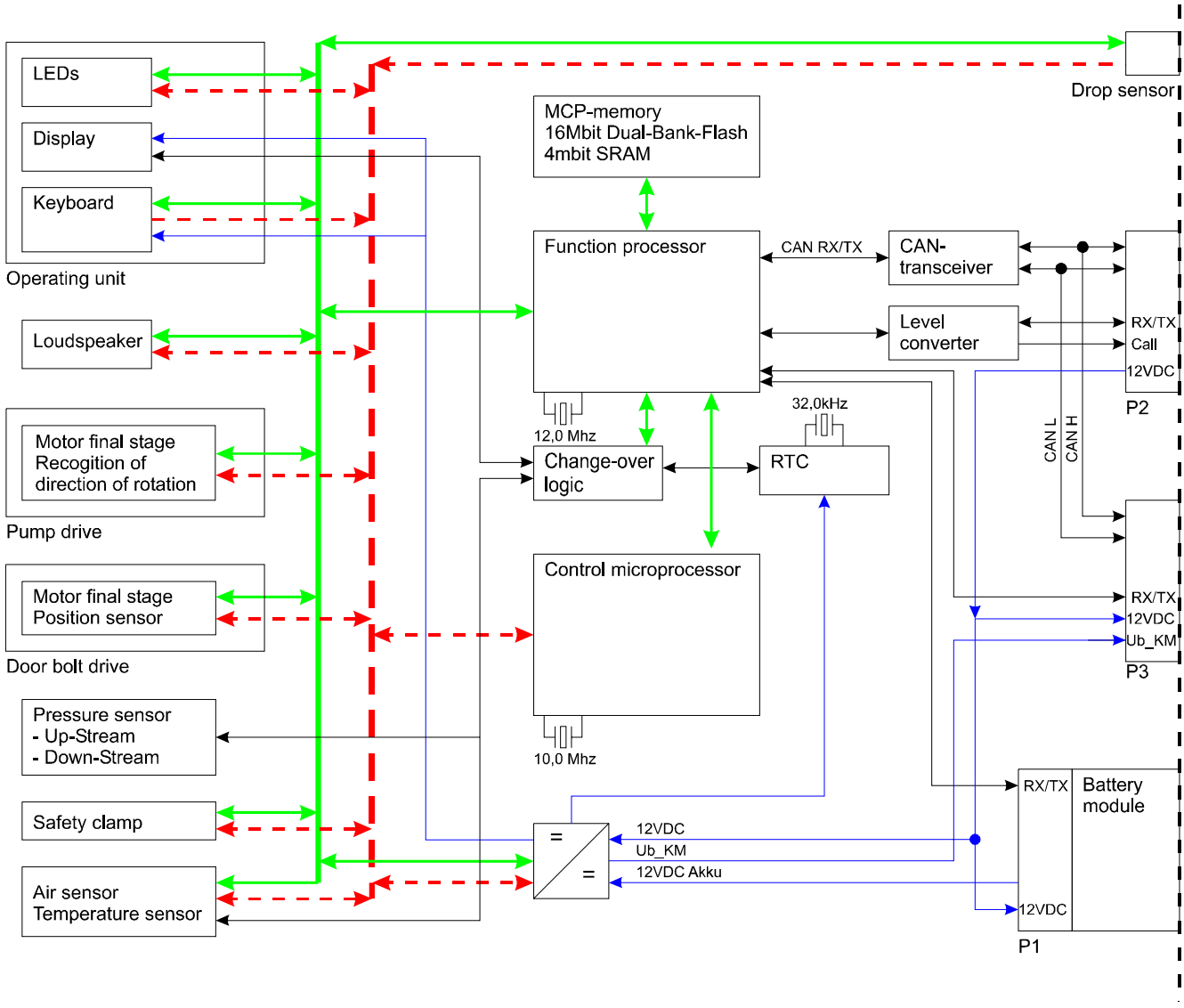


Fig.: 1 - 7 Block diagram Infusomat® Space

Unit Software

Approved Software Versions

686B030001

- Basic software

686B030002

- Improved functions
- Move door bolt in pumping position just before occlusion test (safety clamp opens)

686B030003

- Improved functions
- CAN bus functioning

686B030004

- Improved functions

686C030001

- Dose calculation
- Changed CAN log

686D030001

- Drug list data base
- Changed user language

686E030002

- Improved functions
- Piggyback
- Softlimits

Software Update of the Unit

The instructions for updating the software are supplied with the software itself.

CAUTION

If the device is disconnected while the software is being updated or the device or PC is switched off, a component of the software may be seriously damaged so that repairs are no longer possible. In such a case the software cannot be updated via the PC and the device must be returned to B. Braun.

Service Program

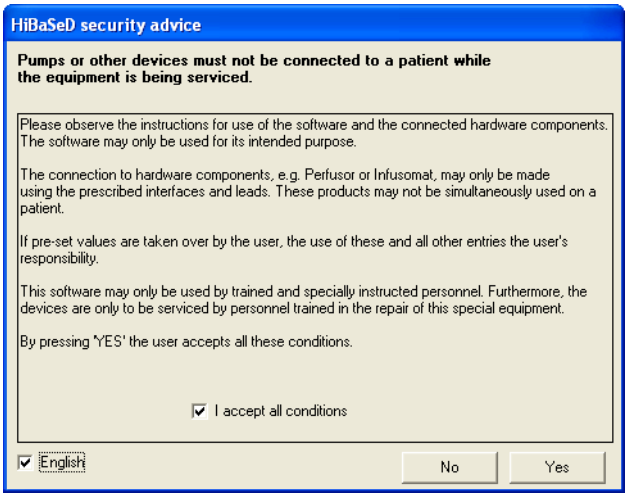

HiBaSeD security advice
Pumps or other devices must not be connected to a patient while the equipment is being serviced.
Please observe the instructions for use of the software and the connected hardware components. The software may only be used for its intended purpose.
The connection to hardware components, e.g. Perfusor or Infusomat, may only be made using the prescribed interfaces and leads. These products may not be simultaneously used on a patient.
If pre-set values are taken over by the user, the use of these and all other entries the user's responsibility.
This software may only be used by trained and specially instructed personnel. Furthermore, the devices are only to be serviced by personnel trained in the repair of this special equipment.
By pressing 'YES' the user accepts all these conditions.
I accept all conditions
English
No
Yes

Fig.: 1 - 8

Approved Versions

Note

Please note that text and / or functions of the Service Program may change depending on the software version. The following screen illustrations are only examples and represent the state when the manual was printed.

- 1.1.4
- 1.2.1
- 1.3.5
- 1.3.7
- 1.5.0
- 2.0.1
- 3.1.0

Note

Installation and further operation of the Service Program is described in its separate instructions for use.

1. Start the „HiBaSeD.exe" program (History, Barcode, Service, Drug list) on the PC. The Service Program is loaded and started and the initial window of the Service Program is displayed.
2. Read the notes carefully.
3. Mark the field "I accept all conditions" and then the field "Yes" to confirm that you have read the notes.

Note

Click the field "English" to switch the language of the notes over to English.

4. Enter the password and confirm it by clicking the field "Start".

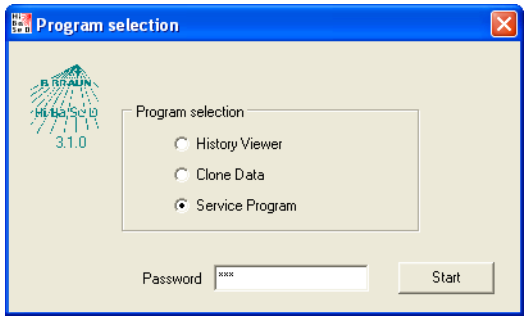


Fig.: 1 - 9

The Service Program checks the PC interfaces for connected devices of the Space system. Units that were found are displayed for a short moment on the screen.

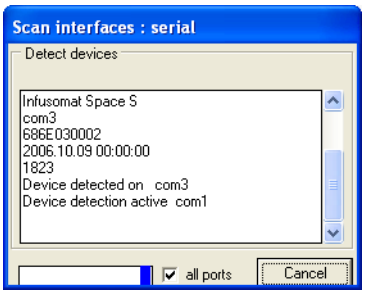


Fig.: 1 - 10

The work window of the Service Program appears on the screen. All devices recognized are listed in the left column.

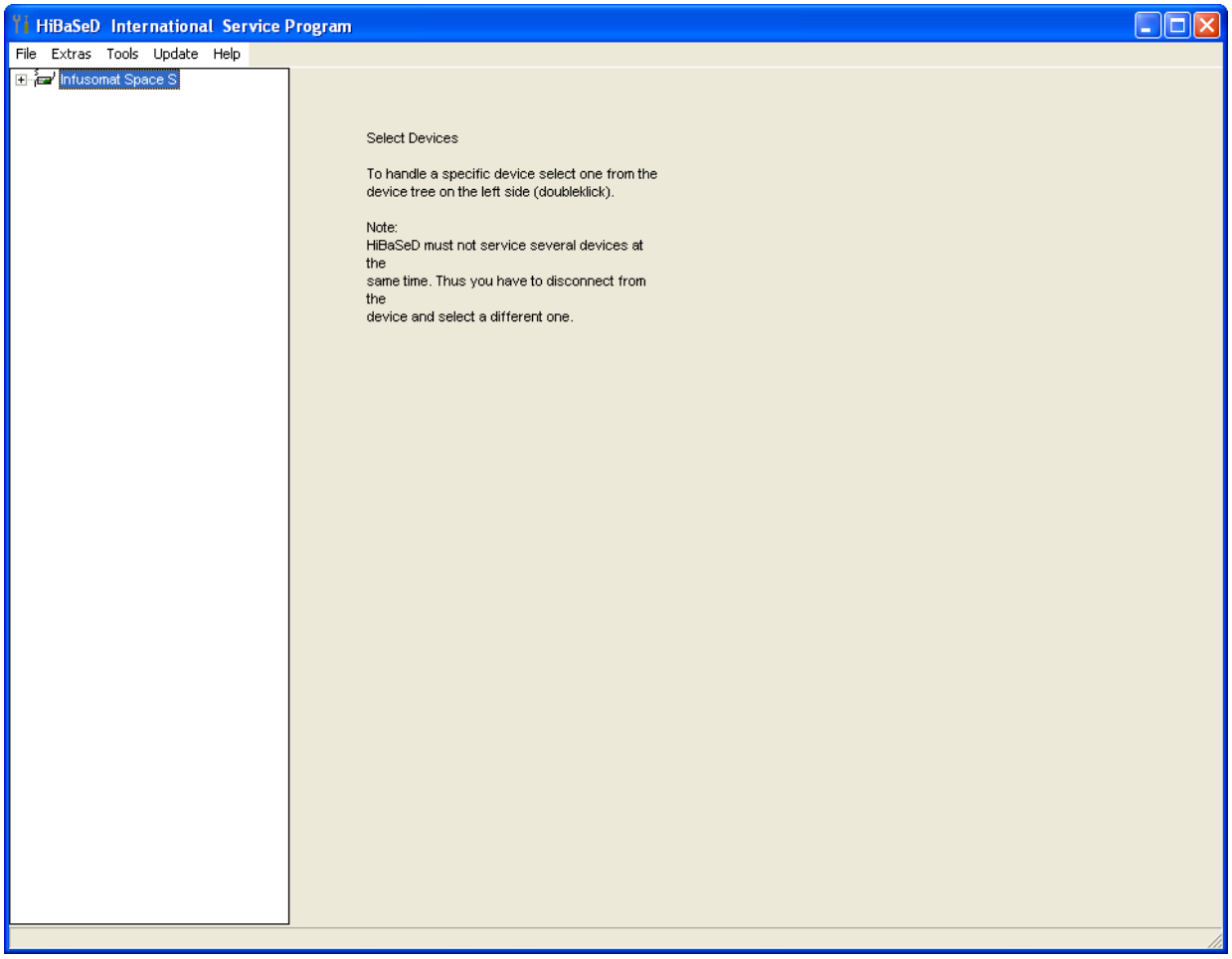

HiBaSeD International Service Program
File Extras Tools Update Help
Infusomat Space S
Select Devices
To handle a specific device select one from the device tree on the left side (doubleklick).
Note:
HiBaSeD must not service several devices at the
same time. Thus you have to disconnect from the
device and select a different one.

Fig.: 1 - 11

5. Activate the desired device from the list on the left in the work window with a double-click. The device data is then displayed below the device name.

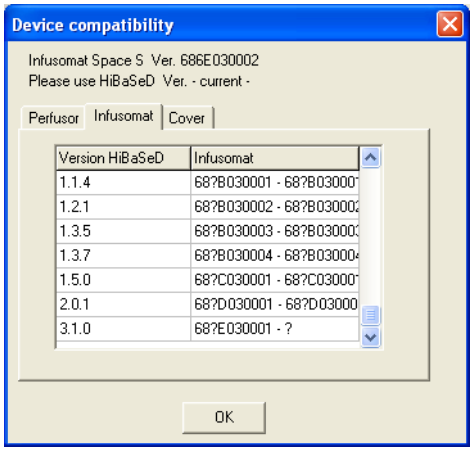


Fig.: 1 - 12

If the unit software version is not compatible with the Service Program version, a window opens prompting the operator to change the Service Program version. This window displays a compatibility list of the Service Program- and unit software versions.

If Service Program- and unit software versions are compatible, all the Service Program functions are activated.

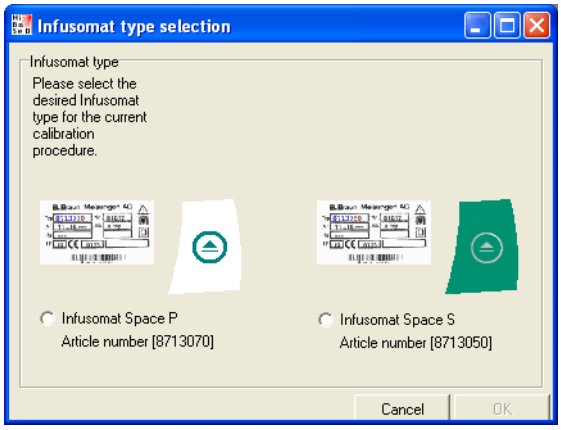


Fig.: 1 - 13

If the software was updated or the processor PCB was exchanged you are prompted to enter the device type. You can select either the Infusomat® Space P or the Infusomat® Sace S.

Note

The designation „Infusomat® Space S" corresponds to the Infusomat® Space.

6. The device type must be confirmed again.

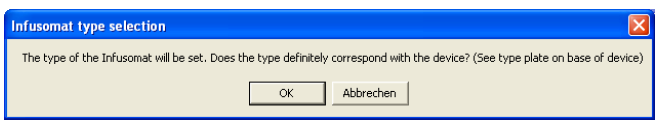

Infusomat type selection
The type of the Infusomat will be set. Does the type definitely correspond with the device? (See type plate on base of device)
OK
Abbrechen

Fig.: 1 - 14

If the Service Program and the unit software are compatible, all the Service Program functions are activated.

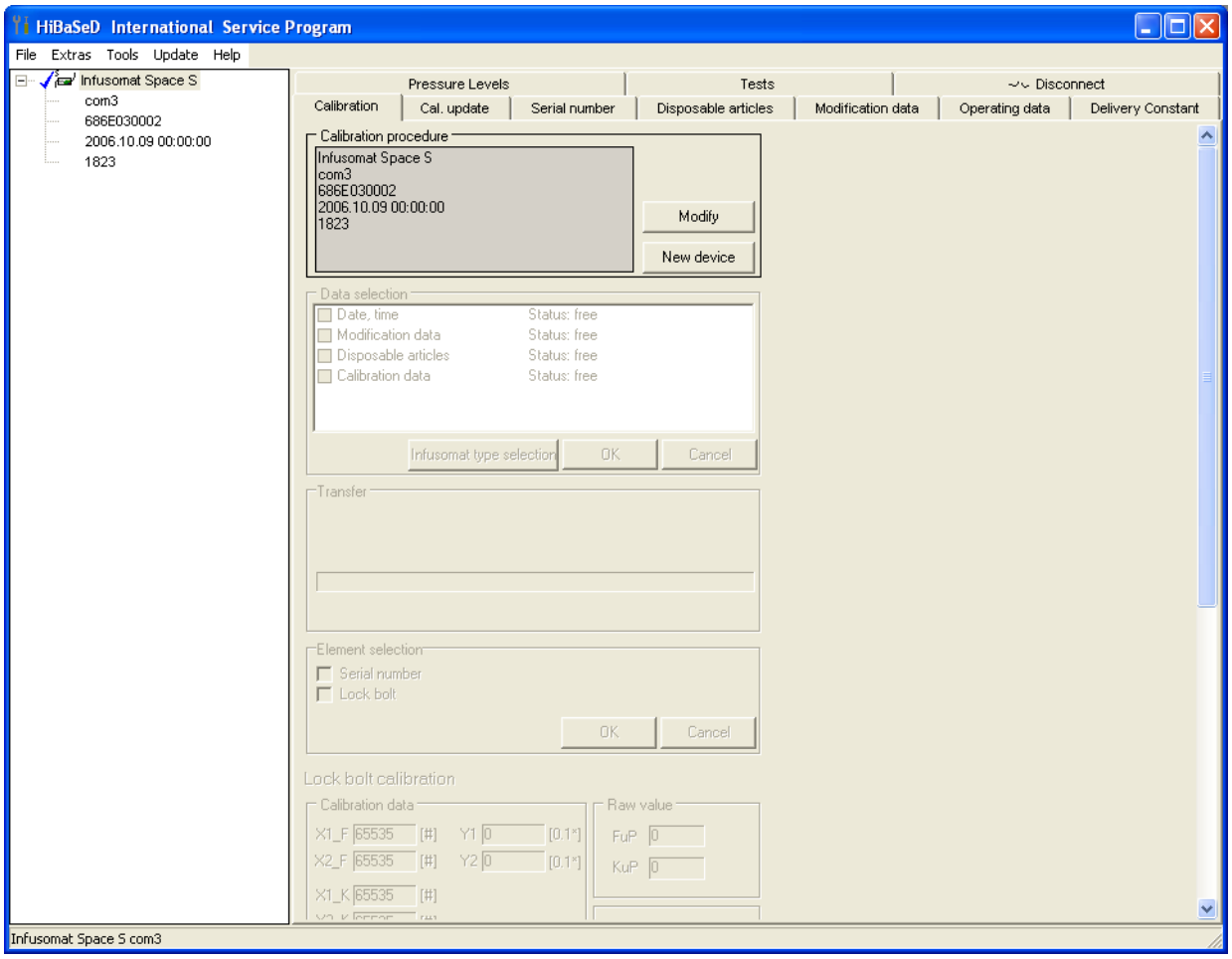


Fig.: 1 - 15

Fig.: 1 - 16

Service Program Version

1. Open the "HiBaSeD" window via *Help* ➨ *Info ...*. The current version of the Service Program is shown in this window.
2. Close the window by clicking "OK".

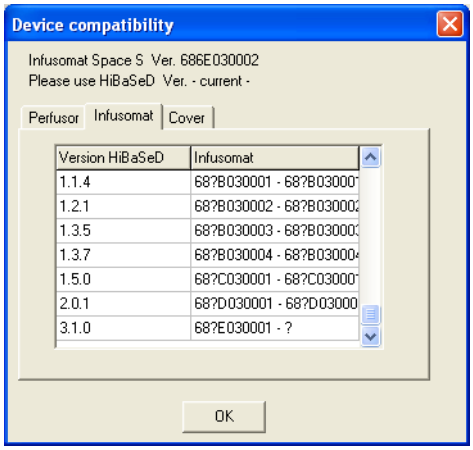


Fig.: 1 - 17

Compatibility List

1. Open the "Unit - Compatibility" window via ***Help*** ➨ ***Compatibility.*** This window displays the compatibility of the HiBaSeD-version and the unit software version.
2. Close the window by clicking "OK".

Quit the Service Program

1. Exit the Service Program via ***File*** ➨ ***Exit.***
2. Disconnect a power supply which might be connected from the unit.
3. Switch off the unit.
4. Remove the battery module.
5. The device can be restarted after appr. 10 seconds.

Technical Data

All technical data is indicated in the instructions for use.

Options

The functions of the individual options are detailed in the instructions for use.

Infusomat® Space

Designation	Part No.:
Power supply Euro	0871 3110A
Power supply UK	0871 3111A
Power supply USA / Japan	0871 3112A
Power supply Australia	0871 3113A
Power supply South Africa	0871 3115A

Accessories

Designation	Part No.:
Charger SP battery charging station	0871 3170
Connection cable staff call SP	0871 3232
Power supply cable 12 V for ambulance cars	0871 3231
CombiLead SP 12 V connection cable, pump - pump	0871 3133
InterfaceLead SP interface cable CAN SP	0871 3230
Drop sensor SP	0871 3175
PoleClamp SP The PoleClamp is a holder for one or several Space system pumps.	0871 3130
Short stand SP	0871 3135

Unit Diagnosis / Calibration 2

General

WARNING

WHILE TESTING THE UNIT AND TROUBLE SHOOTING THE OPERATOR/SERVICE TECHNICIAN MUST WORK WITH VOLTAGES OF UP TO 115 / 230 V AC. THESE VOLTAGES MAY CAUSE INJURIES WHICH ARE DANGEROUS TO LIFE AND LIMB. THE NATIONAL AND INTERNATIONAL SAFETY REGULATIONS ARE TO BE ADHERED TO.

Before each disassembly and assembly of a unit subsystem check the connectors, plug contacts and connections for corrosion and tight fit. These fault types are not described again in the following trouble shooting list.

The following equipment and gauges are necessary for testing the unit and/or performing troubleshooting:

- PC
- Service connector Space
- Service Program HiBaSeD
- Interface cable

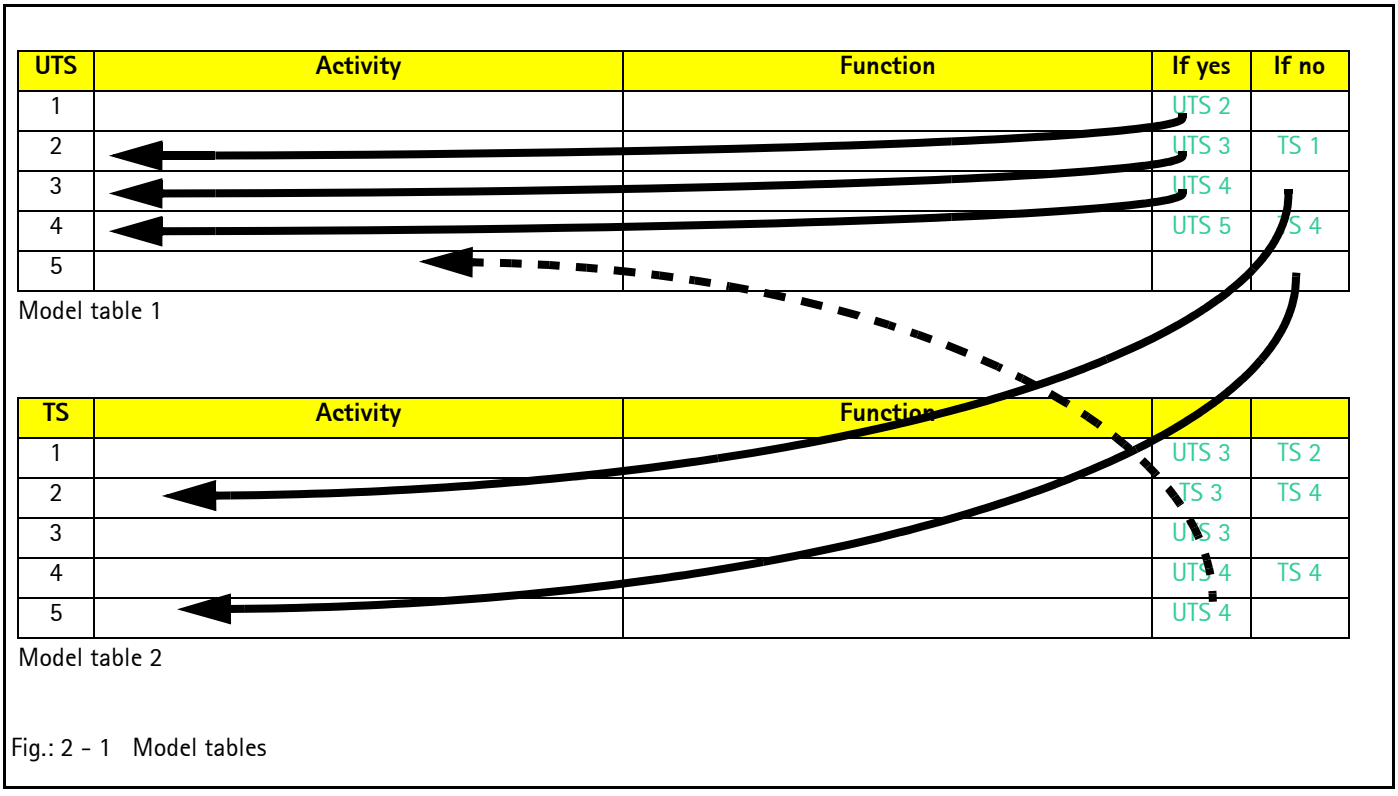
CAUTION

Take special care when carrying out measurements on an open and switched-on unit. Short circuits and wrong measuring methods can cause serious damage to or destroy the subsystems of the device.

The unit check, calibration and trouble shooting are subdivided into numbered working steps (Unit Test Step UTS, Calibration Step CS, Trouble Shooting TS) and are based on each other.

Beginning with UTS 1 the operation described here has to be executed. The consequences of the steps performed are listed in the "Function" column. If the result corresponds to the consequence, the working step must be carried out to which reference is made in the column "If yes". If the result does not correspond with the function described, the working step in column "If no" is to be executed.

One example is given in Fig.: 2 - 1.



UTS	Activity	Function	If yes	If no
1			UTS 2	
2			UTS 3	TS 1
3			UTS 4	
4			UTS 5	TS 4
5				

Model table 1

TS	Activity	Function		
1			UTS 3	TS 2
2			TS 3	TS 4
3			UTS 3	
4			UTS 4	TS 4
5			UTS 4	

Model table 2

Fig.: 2 - 1 Model tables

Steps for which additional information is required are described after the table in detail.

Alarms and Error Codes

The alarms of the Infusomat® Space are classified in 5 categories. These categories are listed hereafter according to their importance.

- Alarm advice
  In case of unacceptable inputs corresponding messages are displayed (e.g. "Caution! Rate out of range", "The parameter cannot be changed") and a beep sounds.
- Pre-alarm
  Pre-alarms are triggered several minutes (depending on the service settings) before the operating alarms.
- Reminder alarm
  A reminder alarm is triggered if the device is not operated for two minutes when input or operation was not finished.
- Operating alarm
  In case of an operating alarm the infusion is stopped. An audible signal is released, the red LED flashes and a staff call is triggered. The message "Alarm" and the cause of the alarm appear on the display.
- Device alarm

The most important alarms and error codes as well as their meaning and possible fault clearance are specified in the following lists.

Note

The device should be checked after every repair or service (see „Device Check" ➨ p. 2 - 9).

Alarms

	Alarm	Possible Cause	Fault Clearance
1	Battery nearly discharged (type: pre-alarm)	The device was not connected to the mains long enough	Connect device to the supply voltage via the AC adaptor plug. Start battery maintenance by pressing "OK", if this message is displayed when the device is switched off. **WARNING** THE FOLLOWING ACTIVITY MUST NOT BE CARRIED OUT WHEN A PATIENT IS CONNECTED TO THE UNIT. Operate the device with battery until the message "Battery discharged" is displayed and the unit is switched off. Then connect the unit to the mains for at least 6 hours.
		Battery module defective or too old	Replace battery module
2	Battery discharged (type: operating alarm)	The device was not connected to the mains long enough	Connect the unit to the mains for at least 6 hours
		Battery module defective	Replace battery module
3	Battery cover open (type: operating alarm)	❒ The battery compartment cover is not correctly closed	Insert the battery compartment cover correctly
		❒ The magnet in the battery compartment cover is missing	Exchange the battery compartment cover
		❒ The battery compartment cover is not recognized by the battery module	Replace battery module
4	Device alarm (type: device alarm)	A serious internal fault was detected in the system	Carry out a device check (see „Device Check" ➨ p. 2 - 9)

Table 2 - 1 Alarms

Device Alarms of the Function Processor

	Error Code	Definition	Possible Cause	Fault Clearance
1	2001 ... 2013	Internal Error		
2	2014	Loudspeaker not off	Loudspeaker connector	Check the loudspeaker connector
			Loudspeaker	Check the loudspeaker
3	2015	Loudspeaker lost	Loudspeaker connector	Check the loudspeaker connector
			Loudspeaker	Check the loudspeaker
4	2016	Loudspeaker shorted	Loudspeaker connector	Check the loudspeaker connector
			Loudspeaker	Check the loudspeaker
5	2017	KUP no work	Software defective or obsolete	Update software, change ISP processor PCB if necessary
6	2018	FUP-KUP OS Cycle Timeout	Software defective or obsolete	
7	2019	FUP Flash Memory Error	Software defective or obsolete	
8	2020	FUP different version KuP to FuP	Software defective or obsolete	
9	2021	FUP UPSTREAM TOO HI	Upstream pressure sensor defective	Replace sensor
10	2022	FUP UPSTREAM TOO LOW	Upstream pressure sensor defective	
11	2023	FUP DOWNSTREAM TOO HI	Downstream sensor defective	
12	2024	FUP DOWNSTREAM TOO LOW	Downstream sensor defective	
13	2025	FUP EA key closed to long	Keyboard defective	Exchange operating unit
14	2026	FUP Task inactive		
15	2027	FUP Airsensor CALDATA CRC	Air inline sensor defective	Replace sensor
16	2028	FUP Airsensor PROGDATA CRC	Air inline sensor defective	Replace sensor
17	2029	FUP Airsensor Calibration Error	Air inline sensor defective	Replace sensor
18	2030	No Airtest Kup	Air inline sensor defective	Replace sensor
19	2031	FUP Temperature Sensors difference	Air inline sensor defective	Replace sensor
20	2032	FUP Temperature Raw Values difference	Air inline sensor defective	Replace sensor
21	2033	FUP Airsensor Signature Error	Air inline sensor defective	Replace sensor
22	2034	FUP CAN paket scheduler list failure	Communication error on CAN-interface	Switch device off and on
23	2035	Light barrier or motor defect/turn backwards	Light barrier defective	Exchange processor PCB
24	2036	FUP Language Flash Memory Error	Language file faulty	Update software
25	2037	FUP Language Version Error	Language file faulty	Update software
26	2038	FUP CRC Task inactive	Communication error on CAN-interface	Switch device off and on

Table 2 - 2 Device alarms of the function processor (Part 1 of 2)

	Error Code	Definition	Possible Cause	Fault Clearance
27	2039	-	Two pumps with the same serial number are installed in one SpaceStation.	Check and correct the serial numbers.

Table 2 - 2 Device alarms of the function processor (Part 2 of 2)

Device Alarms of the Control Microprocessor

	Error Code	Definition	Possible Cause	Fault Clearance
1	2100	Timebase too fast	Quartz of the processor PCB	Exchange processor PCB
2	2101	Timebase too slow	Quartz of the processor PCB	Exchange processor PCB
3	2102	Timebase fail	Quartz of the processor PCB	Exchange processor PCB
4	2103	Keybord High	Keyboard defective	Carry out device check
5	2104	EA_KEY defect 25sec	Keyboard defective	Carry out device check
6	2105	No keydecode	Keyboard defective	Carry out device check
7	2106	ROM Romtest defect	Software	Update unit software
8	2107	ROM Program defect		
9	2109	MPU_Test failed		
10	2110	RAM_Test failed		
11	2111	KUP active reset	Voltage supply during operation interrupted	
12	2112 ... 2114	Internal Error		
13	2115	Drive too fast	Motor drive Recognition of direction of rotation	Exchange processor PCB
14	2116	Drive too slow	Motor drive Recognition of direction of rotation	Exchange processor PCB
15	2117 ... 2118	Internal Error		
16	2119	lcd backlight on defect	LC display defective	Exchange operating unit
17	2120	lcd backlight off defect	LC display defective	Exchange operating unit
18	2121	red led on defect	LC display defective	Exchange operating unit
19	2122	red led off defect	LC display defective	Exchange operating unit
20	2123	key pressed too long (without EA-Key) 60sec	Keyboard defective	Carry out device check
21	2124 ... 2127	Internal Error		
22	2128	Drive motion rightless forward	Motor drive Recognition of direction of rotation	Exchange ISP processor PCB
23	2129	Drive motion rightless backward		
24	2130 ... 2200	Internal Error		

Table 2 - 3 Device alarms of the control microprocessor (Part 1 of 2)

	Error Code	Definition	Possible Cause	Fault Clearance
25	2201	different version FuP to KuP	Software	Update unit software
26	2202	stepmotor PH1A not 0	Stepper motor defective	Replace pump drive motor or ISP processor PCB
27	2203	stepmotor not middle current		
28	2204	stepmotor K_SM_CLK		
29	2205	stepmotor PH1A not 1		
30	2206	stepmotor not zero current		
31	2207	stepmotor not middle current		
32	2208	stepmotor not high current		
33	2209	stepmotor PH1A,PH1B,PH2A,PH2B not 0		
34	2210	K_PKM_UB not off	Door bolt drive defective	Replace door bolt drive or ISP processor PCB
35	2211	K_PKM_UB not on		
36	2215	no V_MOT	Processor PCB defective	Exchange ISP processor PCB
37	2216	overvoltage test fail		
38	2217	no V_MOT		
39	2218	undervoltage test fail		
40	2220	door poti defect	Door bolt drive (potentiometer) defective	Replace door bolt drive
41	2221	tube change timeout	Defective or old software	Update software, change ISP processor PCB if necessary
42	2222	temperatur sensor difference	Air inline sensor defective	Replace air inline sensor
43	2223	airsensor defect		
44	2224	rate compensation difference	Dose calculation error	Update unit software
45	2225	rate compensation max value		
46	2226	rate compensation min value		
47	2227	received Airdata defect	Air inline sensor defective	Replace air inline sensor
48	2228	defect temperature sensor switch		
49	2229	FuP not stopped by KuP alarm	Software defective or obsolete	Update software, change ISP processor PCB if necessary
50	2230	drive totphase is defect	Software defective or obsolete	Update software, change ISP processor PCB if necessary
51	2231	tube data set is defect	Software defective or obsolete	Update software, change ISP processor PCB if necessary
52	2237 ... 2255	Internal Error		

Table 2 - 3 Device alarms of the control microprocessor (Part 2 of 2)

The Most Important Error Modes

The following list specifies the most important error modes and their clearance.

Note

The device must be checked after every repair or service (see „Device Check“ ➨ p. 2 - 9).

	Error	Possible Cause	Fault Clearance
1	The battery module discharges too fast	The device was not used for a longer time. The battery module was not discharged and charged at regular intervals.	❒ Discharge and charge battery module several times ❒ Replace battery module
2	Pump drive runs continuously	Light barrier defective	❒ Exchange processor PCB
3	Noise during opening or closing the operating unit	Toothed wheels in door bolt drive defective	❒ Replace door bolt drive
4	Device alarm 2027	Air inline sensor defective	❒ Replace air inline sensor (air inline sensor optimized from serial number 3050 on)
5	Device alarms 2021 ... 2022	Upstream pressure sensor defective	❒ Replace upstream pressure sensor
6	Device alarms 2023 ... 2024	Downstream sensor defective	❒ Replace downstream pressure sensor
7	Device alarm 2119	Manufacturing tolerance of the LC-display too high	❒ Exchange ISP processor PCB (optimized from serial number 3050 on)

Table 2 - 4

Device Check

UTS	Activity	Function	If yes	If no
1	The device is inserted in a SpaceStation or connected to a SpaceControl.		UTS 2	UTS 3
2	Remove the device.		UTS 3	
3	Loosen all connections from the device.		UTS 4	
4	Plug service connector Space on connector "P2".		UTS 5	
5	Connect power supply to the device via service connector Space.	All LEDs light up for a short moment.	UTS 6	TS 1
6		The battery charge state and the mains connection are displayed at the top left of the LC display (without lighting).	UTS 7	TS 5
7	Switch on unit.	All LEDs light up (from left: yellow, green, blue).	UTS 8	TS 5
8		A short deep and then a short high beep sound.	UTS 9	TS 7
9		The colour of the middle LED changes from green to red, then the LED goes out. The yellow and the blue LED remain on for a short moment.	UTS 10	TS 8
10		The message "Self-test active" and the current software version are displayed.	UTS 11	TS 8
11		The keyboard and the LC display are lighted.	UTS 12	TS 9
12		"Open door and insert line or press "C" to input parameters" is displayed.	UTS 13	TS 10
13	Press button to open the operating unit and confirm.	The door bolt unlocks the operating unit which then opens.	UTS 14	TS 11
14		The safety clamp is opened and the caution sign at the front of the unit flashes yellow.	UTS 17	UTS 15
15	Open safety clamp.	The operating lever of the safety clamp can be pressed down uniformly against spring tension and engages.	UTS 16	TS 14
16		The caution sign at the front of the unit flashes yellow.	UTS 17	TS 15
17	Insert an air-filled Infusomat® Space line and close operating unit.	The operating unit is tightened by the door bolt and then fixed.	UTS 18	TS 18
18		The line selection menu appears on the LC display.	UTS 19	TS 18

Table 2 - 5 Device check (Part 1 of 3)

UTS	Activity	Function	If yes	If no
19	Press the ">" key.	The following Service info is displayed, incl.: - air inline sensor: _____ The value displayed (air value) is within the specifications of the TSC. - Temp1: _____ - Temp2: _____ The difference of the values displayed is within the specifications of the TSC.	UTS 20	TS 20
20	Remove the air-filled Infusomat® Space line out of the device.		UTS 21	
21	Prepare test setup (see „Test Setup" ➨ p. 2 - 12) and set three-way valves as shown in Fig.: 2 - 3.		UTS 22	
22	Insert the Infusomat® Space line of the test setup and close operating unit.	The line selection menu appears on the LC display.	UTS 23	
23	Select line type.	"Vent line - 16 ml?" is displayed.	UTS 24	TS 23
24	Confirm venting by pressing "Yes".	You can hear the pump as it is delivering and the line is vented.	UTS 25	TS 25
25	Pull out the service connector Space.		UTS 26	
26	Input a delivery rate for upstream as specified in the TSC and any volume, select the first pressure stage according to the TSC and start infusion.		UTS 27	
27	Close the roller clamp of the Infusomat® Space line or squeeze the Infusomat® Space line between container and pump.	The message "Alarm / Check supply" is displayed.	UTS 28	
28	Acknowledge alarm and open roller clamp.		UTS 29	
29	Input a delivery rate for downstream according to the TSC and start infusion.		UTS 30	
30	Set three-way valves as shown in Fig.: 2 - 4.	When the maximum pressure of this pressure stage is reached, the delivery is stopped, the red LED on the operating unit flashes and the message "Alarm / Pressure too high" is displayed. The maximum value read on the pressure gauge must correspond with the specification of the TSC for the respective pressure stage.	UTS 31	
31	Confirm alarm.		UTS 32	

Table 2 - 5 Device check (Part 2 of 3)

UTS	Activity	Function	If yes	If no
32	Select the second pressure stage according to the TSC and start infusion.	When the maximum pressure of this pressure stage is reached, the delivery is stopped, the red LED on the operating unit flashes and the message "Alarm / Pressure too high" is displayed. The maximum value read on the pressure gauge must correspond with the specifications of the TSC for the respective pressure stage.	UTS 33	
33	Confirm alarm.		UTS 34	
34	Select the third pressure stage according to the TSC and start infusion.	When the maximum pressure of this pressure stage is reached, the delivery is stopped, the red LED on the operating unit flashes and the message "Alarm / Pressure too high" is displayed. The maximum value read on the pressure gauge must correspond with the specification of the TSC for the respective pressure stage.	UTS 35	
35	Confirm alarm.		UTS 36	
36	Plug service connector Space on connector "P2".		UTS 37	
37	Open operating unit for a short moment and close it again.		UTS 38	
38	Press the „>" button on the LC display in the "Line selection" menu.	The following Service info is displayed, incl.: - air inline sensor: _____ The value displayed (water value) is within the specifications of the TSC.	UTS 39	TS 27
39	Dismantle the test setup.		UTS 40	
40	Switch device off.	The message "Pump is switched off in 1 .. 2 .. 3 sec" is displayed.	UTS 41	
41		The device switches off.	UTS 42	
42	Pull off the power supply.	The blue LED lights up for a short moment and the LC-display is getting dark.	UTS 43	
43	Switch on unit.		UTS 44	
44	Remove battery.	A permanent alarm (high beep) sounds.	UTS 45	
45	Insert battery and switch on the device.	The message "Devicealarm / 2111" is displayed.	UTS 46	
46	Switch device off.		This step terminates the device check.	

Table 2 - 5 Device check (Part 3 of 3)

Procedural Instructions for the Device Check

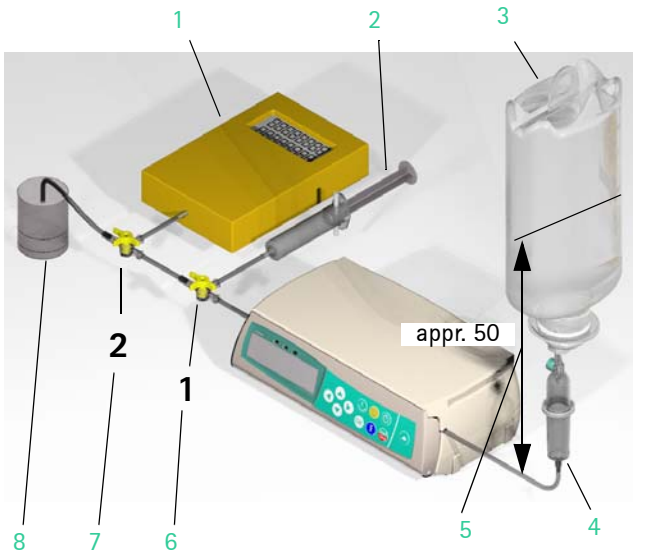


Fig.: 2 - 2

Legend to fig. 2 - 2:

Item	Designation
1	Electronic pressure gauge
2	10 ml syringe (piston fixed)
3	Infusion bottle (min. 100 ml)
4	Infusomat® Space line, standard type
5	Distance between liquid level and middle of the Infusomat® Space line
6	Three-way valve 1
7	Three-way valve 2
8	Graduated cylinder

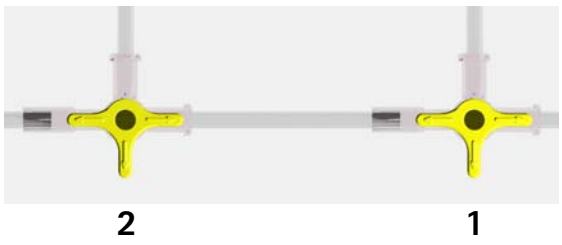


Fig.: 2 - 3

Test Equipment

Designation

Infusomat® Space line, standard type
(new, unused) (1 piece)

Infusion bag or -bottle, min. 100 ml
(1 piece)

Three-way valve (2 pieces)

10 ml syringe (air buffer for measurement with electronic pressure gauge) (1 piece)
(syringe drawn up to 10 ml and piston fastened mechanically, e.g. with aspiration lever for Sonocan, part No. 0480 3000)

Electronic pressure gauge with peak value recognition or barometric cell (1 piece)

Graduated cylinder 25 ml, ± 0,4 ml (1 piece)

Test Setup

1. Mount test setup as shown in Fig.: 2 - 2.

Note

The liquid level in the container must be appr. 50 cm above the middle of the unit opening for the Infusomat® Space line.

2. Vent.

Fig.: 2 - 4

3. Measure pressure.

Calibration

CS	Activity	Function	If yes	
1	Connect unit to PC with interface cable.		CS 2	
2	Start Service Program on the PC (see „Starting the Service Program" ➨ p. 1 - 10).	The desired device is found by the Service Program and then displayed.	CS 3	
3	Start calibrating the unit (see „Procedural Instructions for Calibration" ➨ p. 2 - 13).		CS 4	
4	Close the Service Program (see „Quit the Service Program" ➨ p. 1 - 15).			

Table 2 - 6 Calibration

Procedural Instructions for Calibration

Test Equipment
Designation

Slide clamp
(of the Infusomat® Space line)

Procedure

Note

Calibration must be carried out with power supply connected, since the calibration can be interrupted suddenly if the unit is battery-operated and the battery gets discharged so that the device is switched off.

Note

Please note that text and / or functions of the Service Program may change depending on the software version. The following screen illustrations are only examples and represent the state when the manual was printed.

1. Start the Service Program (see „Starting the Service Program“ ➨ p. 1 - 10).
2. Select the register tab “Calibration”.

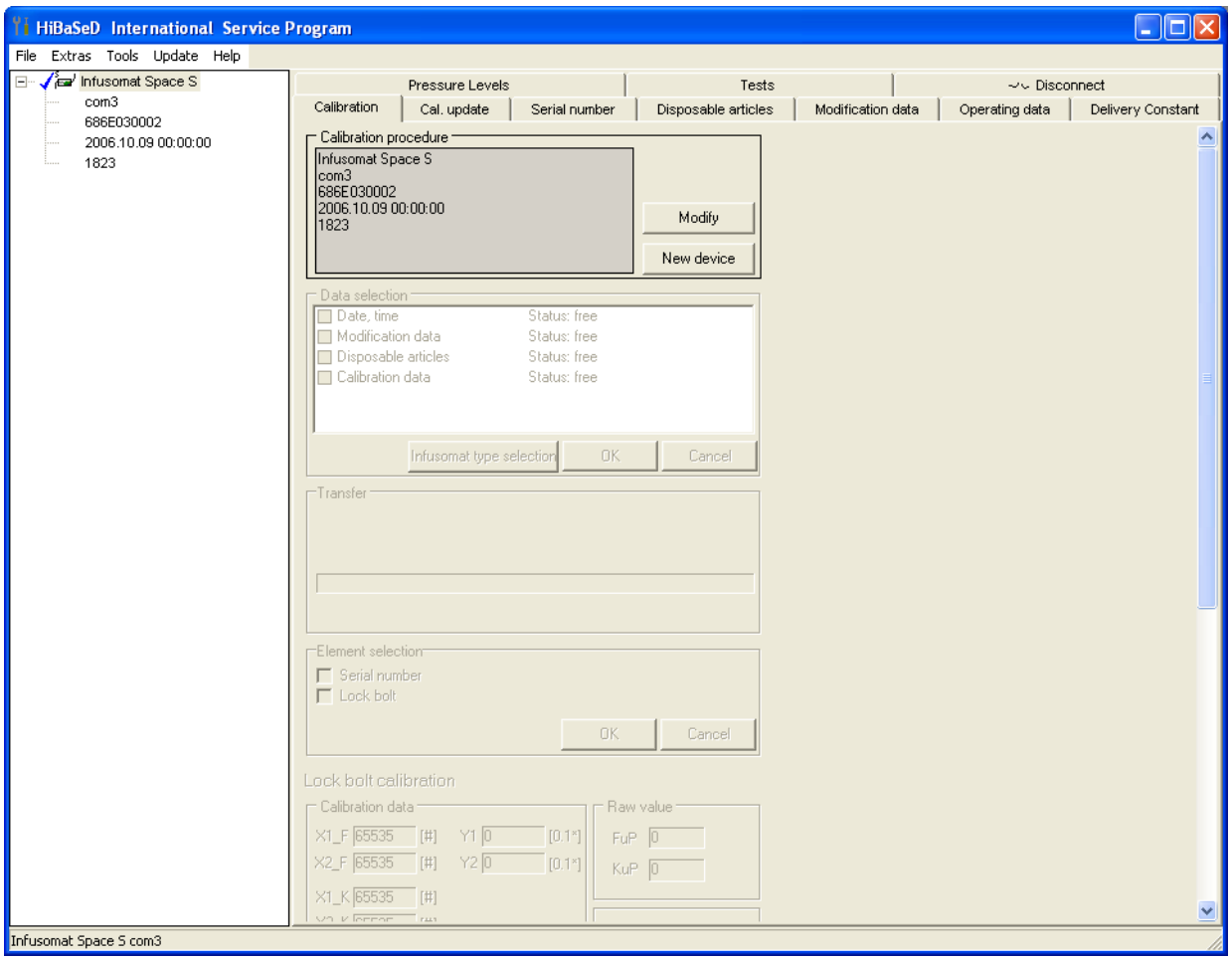


Fig.: 2 - 5

3. Press the “New device” button in the frame “Calibration procedure”. The window “User number” is opened.

Note

If you do not have an allocated user number, enter “0001”.

Fig.: 2 - 6

4. Input your user number in the window "User number" as well as the six-digit serial number of the device, if necessary.
5. Confirm the input with "OK". The frame "Data selection" is now activated.

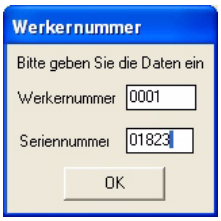


Fig.: 2 - 7

Note

If HiBaSeD could not clearly read the device serial number, the number must be entered according to the rating plate.

6. If the device type was not clearly recognized, the user is prompted to select a device type. Select the device type by clicking the flag with the mouse.

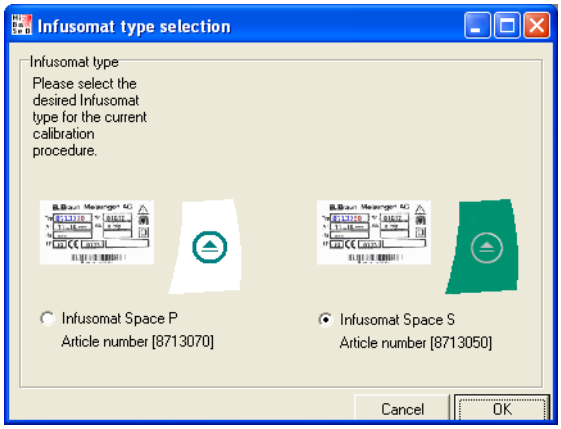


Fig.: 2 - 8

Note

The device type can be defined via the article number. This article number is indicated on the rating plate.

7. Click the "OK" button. You are prompted to confirm the selection again.

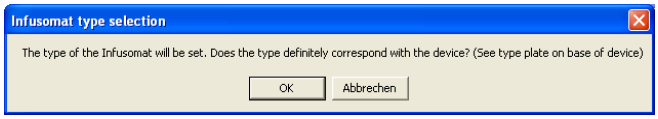

Infusomat type selection
The type of the Infusomat will be set. Does the type definitely correspond with the device? (See type plate on base of device)
OK
Abbrechen

Fig.: 2 - 9

8. Click the "OK" button.

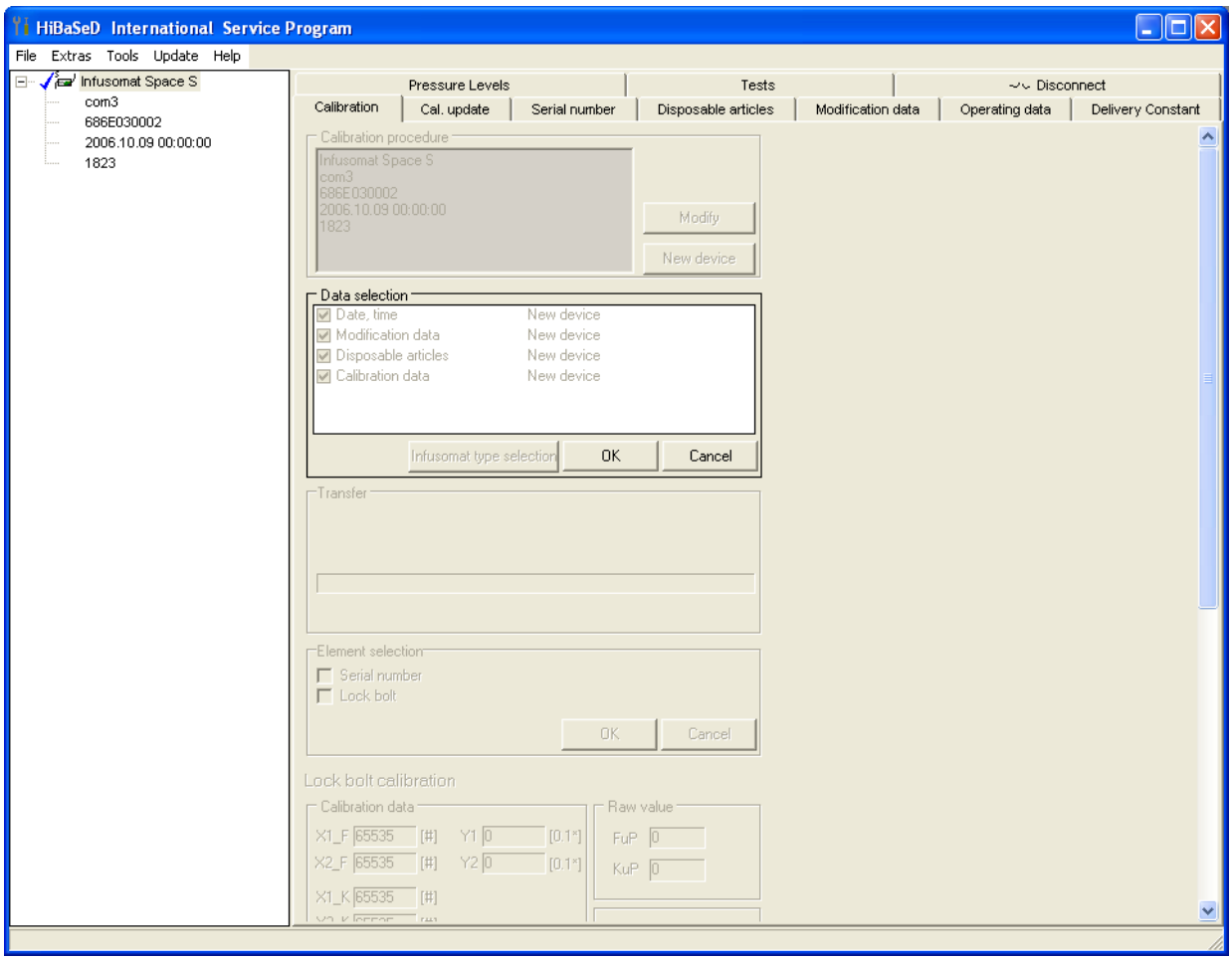


Fig.: 2 - 10

9. Start calibration with the "OK" button. You are prompted to press the blue connection key on the device.
10. Press the blue connection key. All device data is read out and stored in the PC.

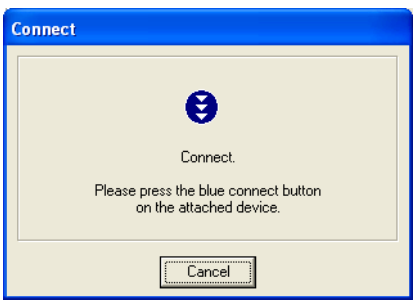


Fig.: 2 - 11

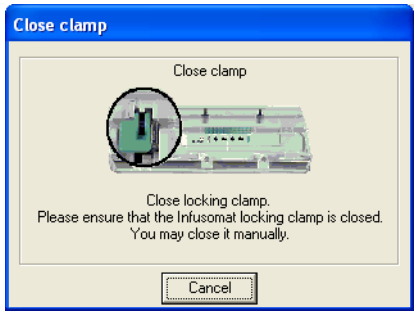


Fig.: 2 - 12

11. If the locking clamp (clamping lever) was opened you are asked to close the locking clamp. Close the locking clamp with the slide clamp. The „Calibrate locking clamp" frame is activated and the locking clamp is moved to the open position.

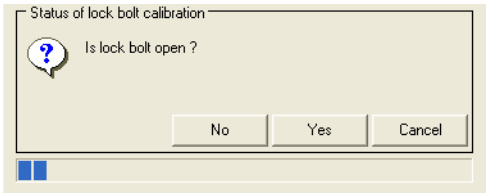


Fig.: 2 - 13

12. Check the position of the door bolt in the device. The door bolt lugs must not be visible in the three openings. It must be possible to tilt the operating unit nearly in the closed position (gap between upper edge of the operating unit and upper edge of the housing top is about 5 mm).
13. Check the gap and confirm the door bolt position by pressing the "Yes" button.

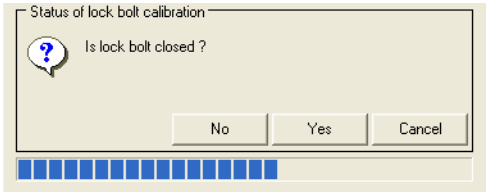


Fig.: 2 - 14

14. Check the position of the door bolt in the device. The door bolt lugs are visible in the three openings. It must not be possible to tilt the operating unit in the closed position (gap between upper edge of the operating unit and upper edge of the housing top is about 10 mm).
15. Check the gap and confirm the door bolt position by pressing the "Yes" button. The door bolt is moved in the open position.

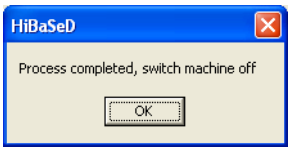


Fig.: 2 - 15

16. After calibration you are prompted to switch the device off. Disconnect all connectors from the device.
17. Switch the device off (without connection to the power supply) and press the "OK" button.

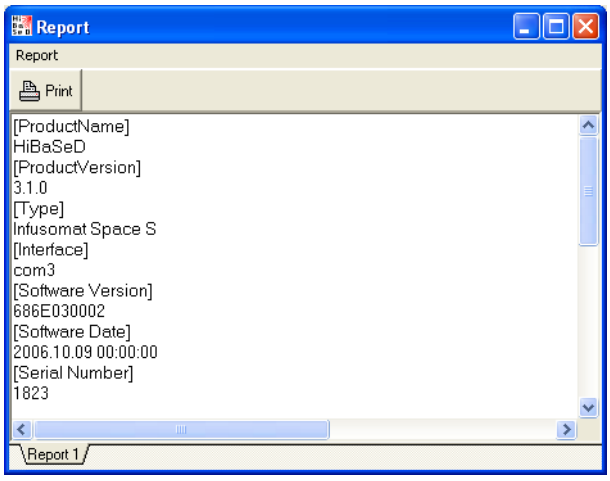


Fig.: 2 - 16

18. At the end of calibration the result with all the values is displayed in the frame "Calibration process terminated successfully" and data is stored in the unit.

    This report can be printed out by pressing the "Print" button.

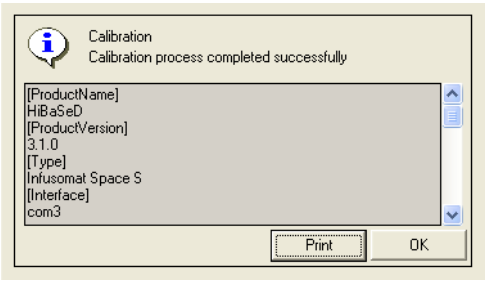


Fig.: 2 - 17

19. With "OK" the calibration process is terminated.

Further Trouble Shooting

Note

The following trouble shooting cannot be carried out independently. It is based on the precise observance of the steps for the device check (see „Device Check" ➨ p. 2 - 9). From there reference is made to the corresponding trouble shooting steps.

TS	Activity	Function	If yes	If no
1	Replace power supply.	All LEDs light up for a short moment.	UTS 6	TS 2
2		At least one LED lights up for a short moment.	TS 3	TS 4
3	Replace the LC display.		UTS 5	
4		A message is displayed on the LC display.	TS 6	TS 5
5	Exchange processor PCB.	All LEDs light up for a short moment and a message is displayed on the LC display.	UTS 6	TS 6
6	Exchange operating unit.		UTS 7	
7	Exchange loudspeaker and switch on unit.	A short deep and then a short high beep sound.	UTS 9	TS 8
8	Exchange processor PCB.		UTS 9	
9	Exchange operating unit.	The keyboard and the LC display are lighted.	UTS 12	TS 10
10	Exchange processor PCB.		UTS 12	
11	Replace door bolt drive.	The door bolt unlocks the operating unit which then opens.	UTS 14	TS 12
12	Exchange processor PCB.	The door bolt unlocks the operating unit which then opens.	UTS 14	TS 13
13	Exchange operating unit.		UTS 14	
14	Replace safety clamp.		UTS 16	
15	Exchange pressure sensor, downstream.	The caution sign at the front of the unit flashes yellow.	UTS 17	TS 16
16	Exchange processor PCB.	The caution sign at the front of the unit flashes yellow.	UTS 17	TS 17
17	Replace safety clamp.		UTS 17	
18	Replace door bolt drive.	The operating unit is tightened by the door bolt and then fixed.	UTS 18	TS 19
19	Exchange processor PCB.		UTS 18	
20	Replace air inline sensor.	The Service info appears on the LC display.	UTS 20	TS 21

Table 2 - 7 Trouble shooting (Part 1 of 2)

TS	Activity	Function	If yes	If no
21	Exchange operating unit.	The following Service info is displayed, incl.: - air inline sensor: _____ The value displayed is within the specifications of the TSC. - Temp1: _____ - Temp2: _____ The difference of the values displayed is within the specifications of the TSC.	UTS 20	TS 22
22	Exchange processor PCB.		UTS 20	
23	Exchange operating unit.	"Vent line - 16 ml?" is displayed.	UTS 24	TS 24
24	Exchange processor PCB.		UTS 24	
25	Exchange pump drive.	You can hear the pump as it is delivering and the line is vented.	UTS 25	TS 26
26	Exchange processor PCB.		UTS 25	
27	Replace air inline sensor.	The following Service info is displayed, incl.: - air inline sensor: _____ The value displayed (water value) is within the specifications of the TSC.	UTS 39	TS 28
28	Exchange processor PCB.		UTS 39	
29	Charge battery module for about 16 hours in the device with power supply connected.			
30	Replace battery module.			

Table 2 - 7 Trouble shooting (Part 2 of 2)

Disassembly / Assembly 3

3.1 General

Remarks on Disassembly / Assembly

Before disassembling the unit, the system must be checked (see „Device Check" ➨ p. 2 - 9) to isolate the part to be exchanged.

The necessary steps to disassemble the complete unit, all its subsystems and spare parts are detailed in the following description. Steps that are not necessary can be skipped.

Before disassembling the unit make sure that all Infusomat® Space lines are removed from the device and that the operating unit is in the open position.

CAUTION

Remove the battery module before opening the device to avoid damage to the system or the battery module through a short-circuit.

Note

Special screws for plastic housings are used in this unit. Pay attention to the corresponding notes when you fit the screws.

Preparations for Exchanging the Processor PCB

If the processor PCB is to be replaced a back-up of the pump settings is to be carried out, if this is still possible.

Note

Please note that text and / or functions of the Service Program may change depending on the software version. The following screen illustrations are only examples and represent the state when the manual was printed.

1. Start the Service Program (see „Starting the Service Program" ➨ p. 1 - 10).

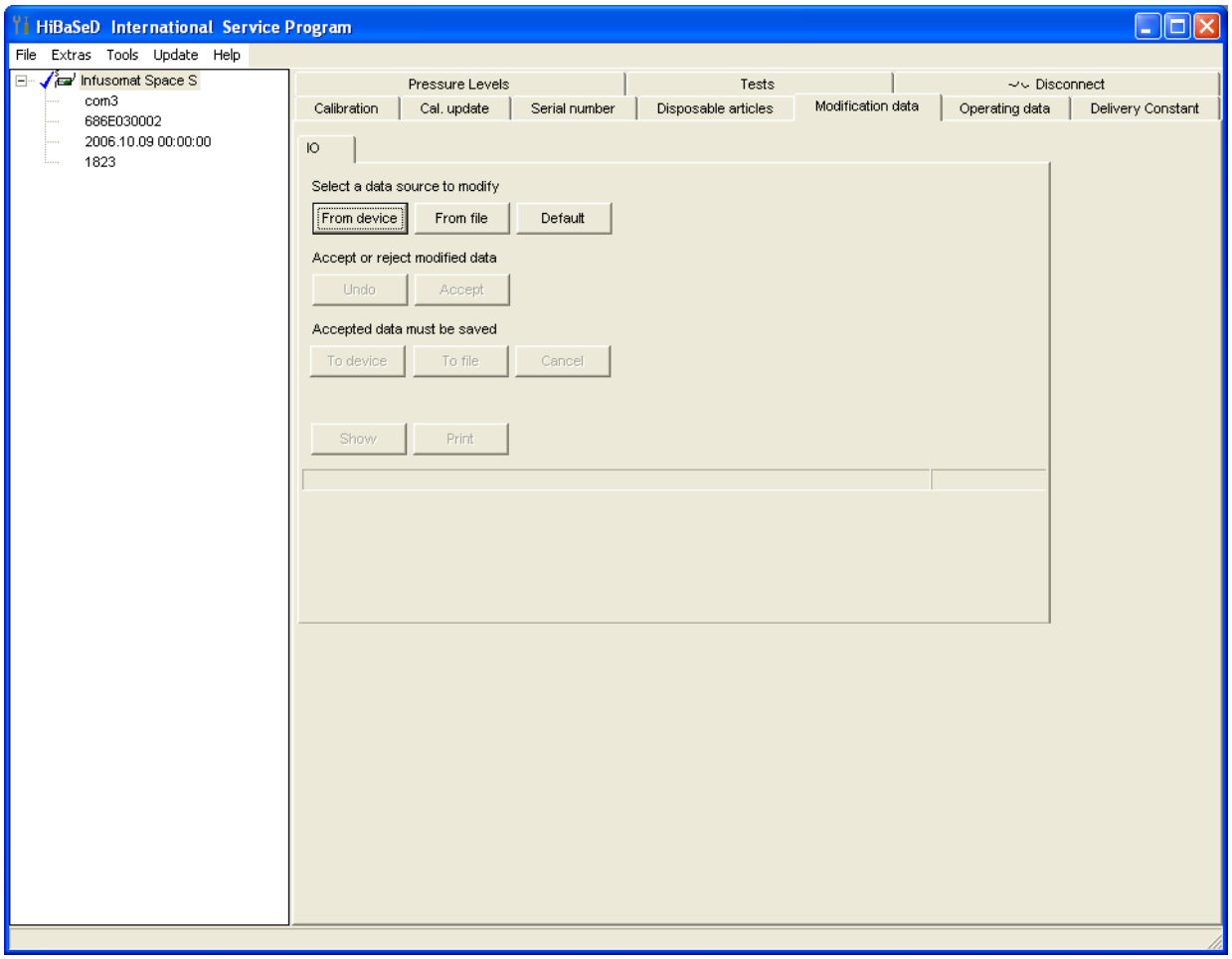


Fig.: 3 - 1

2. Select the register tab "Modification data".
3. Press the „From device" button. The data is read from the device and shown on the display.

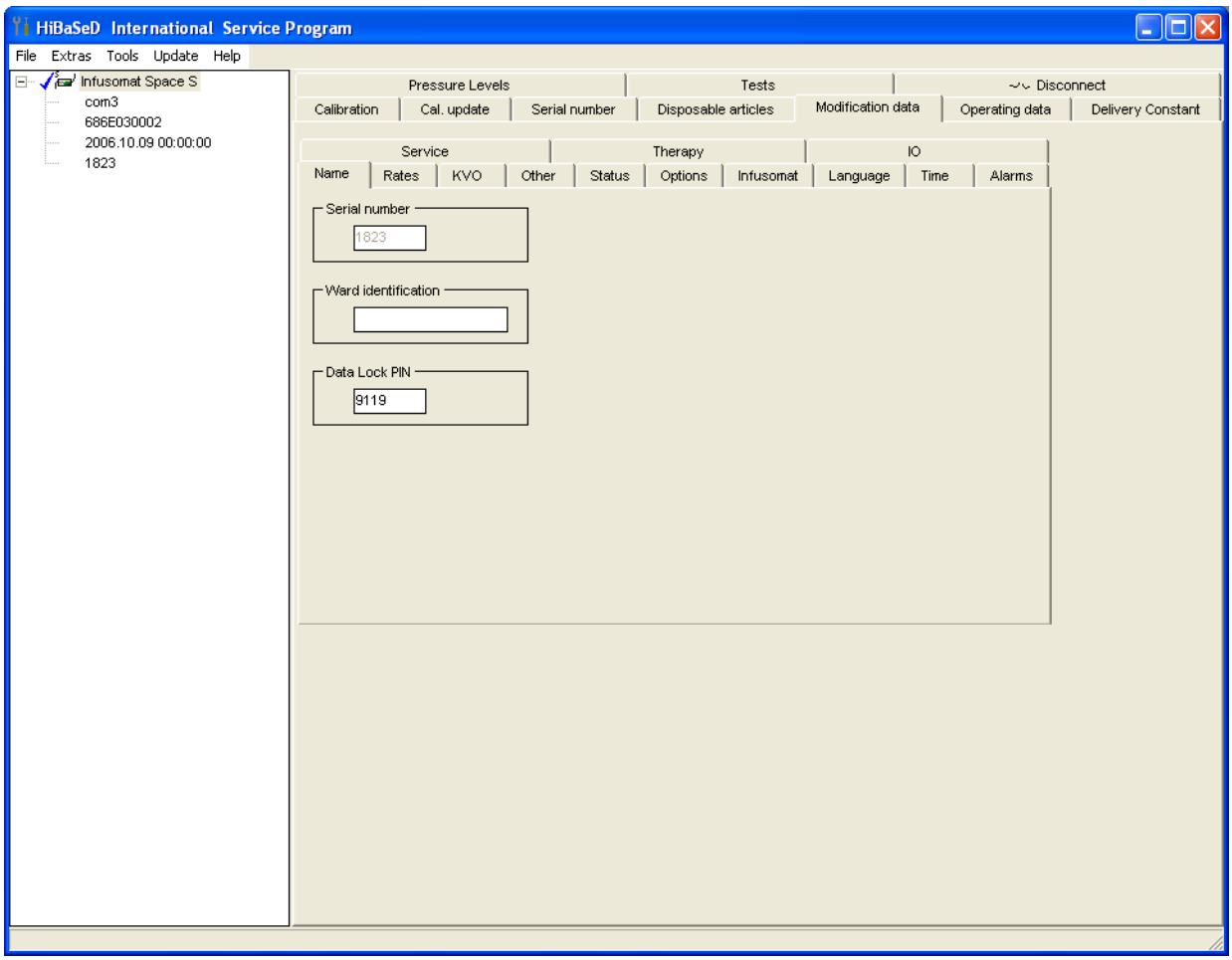


Fig.: 3 - 2

4. Select the tab „IO" and actuate the „To device" button.

   In the window which opens now you are asked for the storage position of the file on the PC hard disk and the file name.

Note

The storage position which is proposed should not be changed.

5. Press the "Print" button to transmit the device data to a printer.
6. Actuate the "Display" button to display the device data on screen.

   With "Close" the window is closed again.

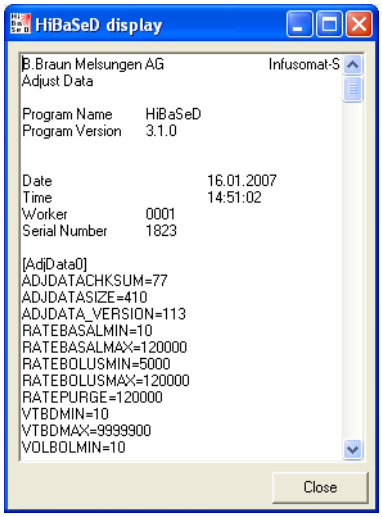


Fig.: 3 - 3

7. Select the storage position in the "Save file as" window and input a unique file name.
8. Press the "Save" button. The data of the pump is saved on the PC hard disk.

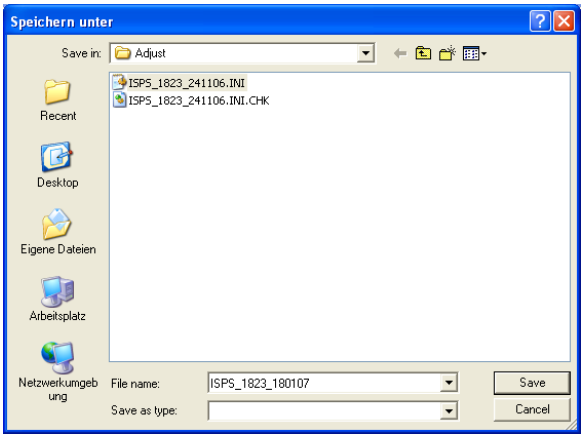


Fig.: 3 - 4

9. Select the tab "Disposable article".

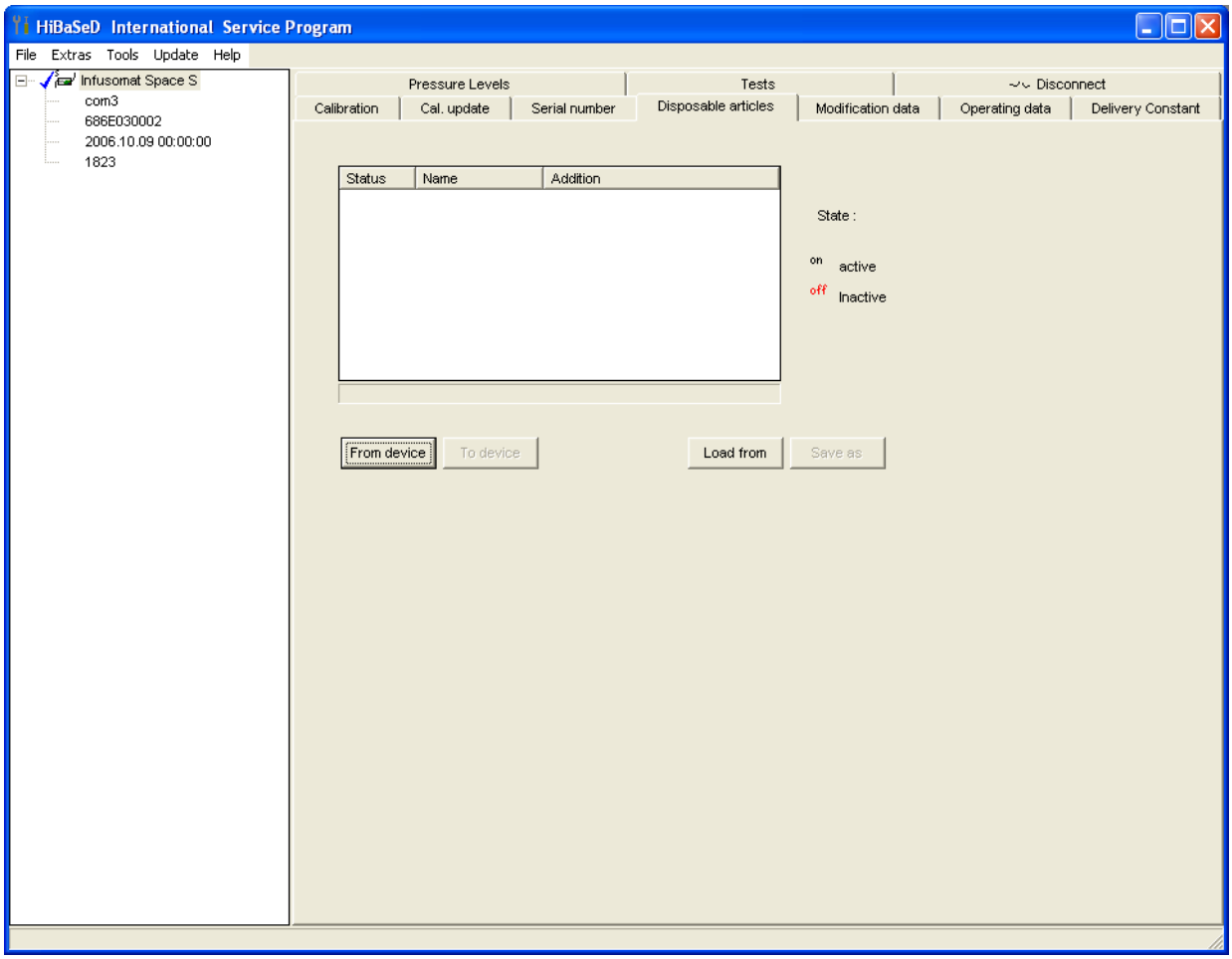


Fig.: 3 - 5

10. Actuate the "from device" button. The data is read from the device.

    The data of the disposable articles read out is displayed on screen.

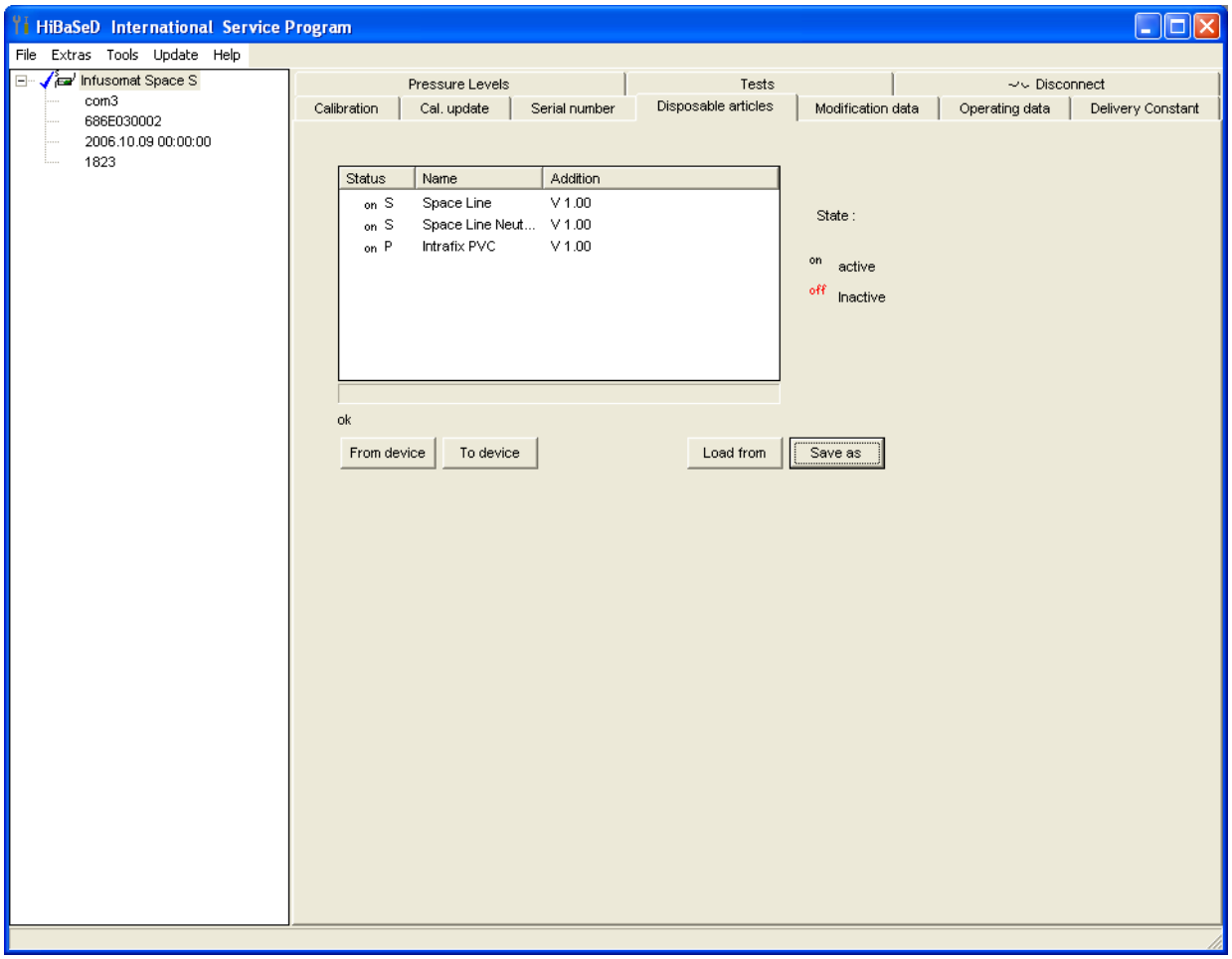


Fig.: 3 - 6

11. Press the "Save as" button.

    In the window which opens now you are asked for the storage position of the file on the PC hard disk and the file name.

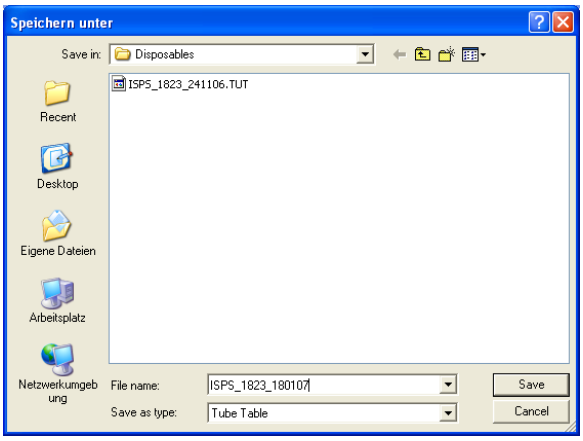


Fig.: 3 - 7

12. Select the storage position in the "Save file as" window and input a unique file name.

Note

The storage position which is proposed should not be changed.

13. Press the "Save" button. The data of the pump is saved on the PC hard disk.
14. Exit the Service Program (see „Quit the Service Program" ➡ p. 1 - 15).

Note

When the new processor PCB has been installed the saved data must be transferred back to the device (see „Processor PCB" ➡ p. 3 - 32).

Service Parts and Screw Kit

All small parts, such as cover caps, are contained in an Infusomat® Space service part kit.

Designation	Ord. No.
Service part kit Infusomat® Space	3452 1593
with:	
housing cover cap (100 pieces)	
operating unit cap (5 pieces)	
housing foot SP (10 pieces)	
snap-in hook SP with leaf spring (2 pieces)	
emergency release plug ISP incl. O-ring (2 pieces)	
emergency release crank ISP (1 piece)	
bracket locking (20 pieces)	
seal washer PA 2.2x0.3 (200 Stück)	
safety clamp seal, housing bottom part (10 pieces)	
Cover cap kit for housing SP (50 pieces)	3477 4386
Emergency release plug ISP (10 pieces)	3477 3101
Connector seal P2 (50 pieces)	3477 3102
Housing foot SP (20 pieces)	On request

All screws used in the device are included in an Infusomat® Space screw kit.

Designation	Ord. No.
Screw kit Infusomat® Space	3452 1585
with:	
screw DELTA PT 22x8 WN 5451 TORX plus 6IP (5 pieces)	
screw DELTA PT 25x7 WN 5451 TORX plus 8IP (5 pieces)	
screw DELTA PT 30x8 WN 5452 TORX plus 10IP (10 pieces)	
screw DELTA PT 30x12 WN 5452 A2 TORX plus 10IP (10 pieces)	
countersunk screw DELTA PT 20x9 WN 5454 TORX plus 6IP (5 pieces)	
fillister head screw M3x6 TORX	
fillister head screw M3x10	
countersunk screw M3x5 TORX	
countersunk screw M3x12 A2 TORX	
hexagon nut M3 A2	
toothed locked washer M3 A2	
distance sleeve	

3.2 Slide Guide

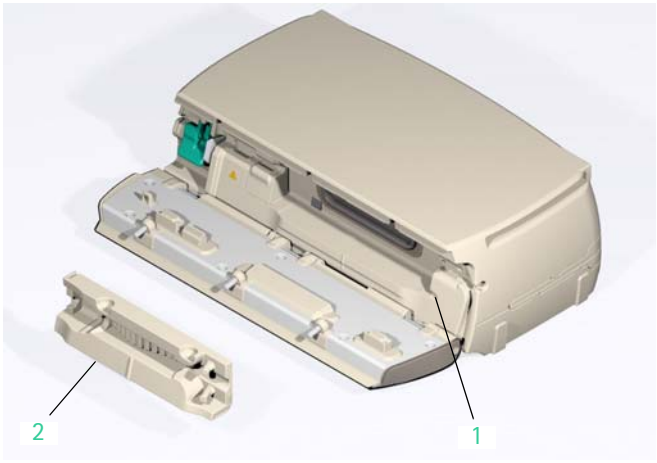


Fig.: 3 - 8

Legend to fig. 3 - 8:

ItemDesignation

1 Notch

2 Slide guide

Designation **Ord. No.**

Slide guide, compl. 3452 1330

Disassembly

1. Remove slide guide (Fig.: 3 - 8 / Item 2) together with the 12 pump slides carefully out of the housing front panel.

Note

The slide guide can be pryed out with a pointed object through a notch (Fig.: 3 - 8 / Item 1) in the housing front panel on the right bottom side of the slide guide.

3.3 Cover for Drop Sensor Connector

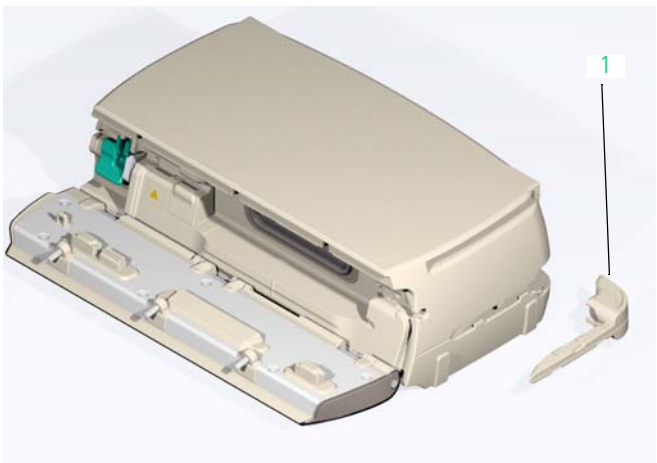


Fig.: 3 - 9

Legend to fig. 3 - 9:

ItemDesignation

1 Cover for drop sensor connector

Designation **Ord. No.**

Cover, drop sensor connector 3452 1577

Disassembly

1. Carefully remove the cover (Fig.: 3 - 9 / Item 1) for the drop sensor connector from the rear to the front and out of the housing.

Note

Be careful not to damage the lugs in the housing bottom and upper part.

3.4 Emergency Release Plug

Fig.: 3 - 10

Legend to fig. 3 - 10:

Item	Designation
1	Emergency release plug

Designation **Ord. No.**

Emergency release plug ISP incl. O-ring
(see „Service Parts and Screw Kit" ➨ p. 3 - 8)

Emergency release plug ISP (10 Stück) 3477 3101

Disassembly

1. Turn the emergency release plug (Fig.: 3 - 10 / Item 1) using a spanner, e.g. the emergency release crank in the battery compartment cover, through 90° to the right and pull the plug out of the housing.

Note

The spanner must be pressed carefully until stop in the opening of the emergency release plug. The hexagon socket of the emergency release plug tapers to the inside to guarantee a certain bond when the plug is removed.

3.5 Unit Foot

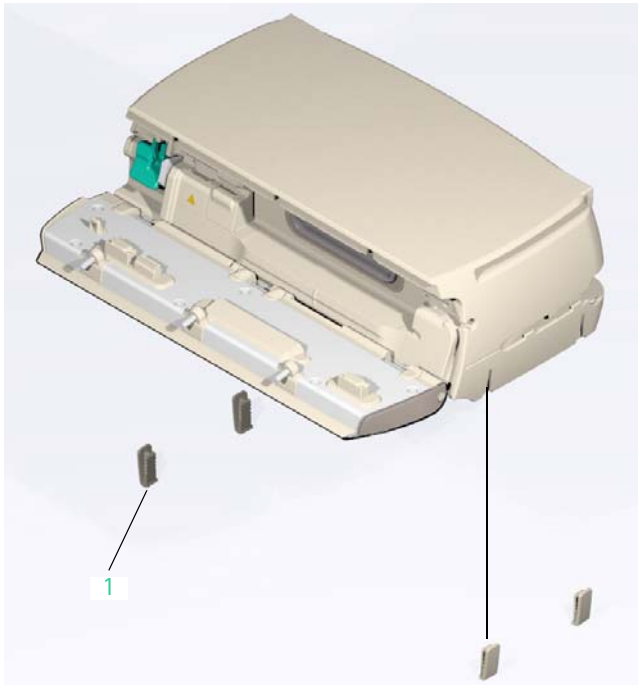


Fig.: 3 - 11

Legend to fig. 3 - 11:

Item	Designation
1	Unit foot

Designation	Ord. No.
Unit foot (see „Service Parts and Screw Kit“ ➨ p. 3 - 8)	

Disassembly

1. Pull the unit foot (Fig.: 3 - 11 / Item 1) out of the housing.

3.6 Battery Module

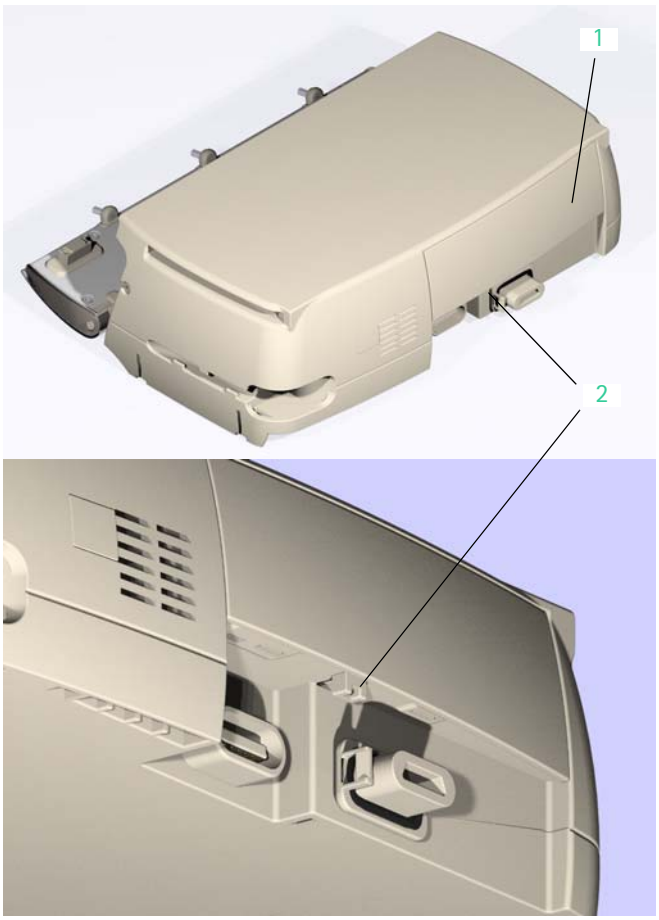


Fig.: 3 - 12

Legend to fig. 3 - 12:

ItemDesignation

1 Battery compartment cover

2 Battery compartment cover lock

Designation	Ord. No.
Battery compartment cover ISP, cpl. (incl. emergency release crank)	3452 1321
Battery pack SP (NIMH)	0871 3180

Disassembly

1. Press the lock (Fig.: 3 - 12 / Item 2) on the battery compartment cover (Fig.: 3 - 12 / Item 1) with a pointed tool and remove the battery compartment cover.

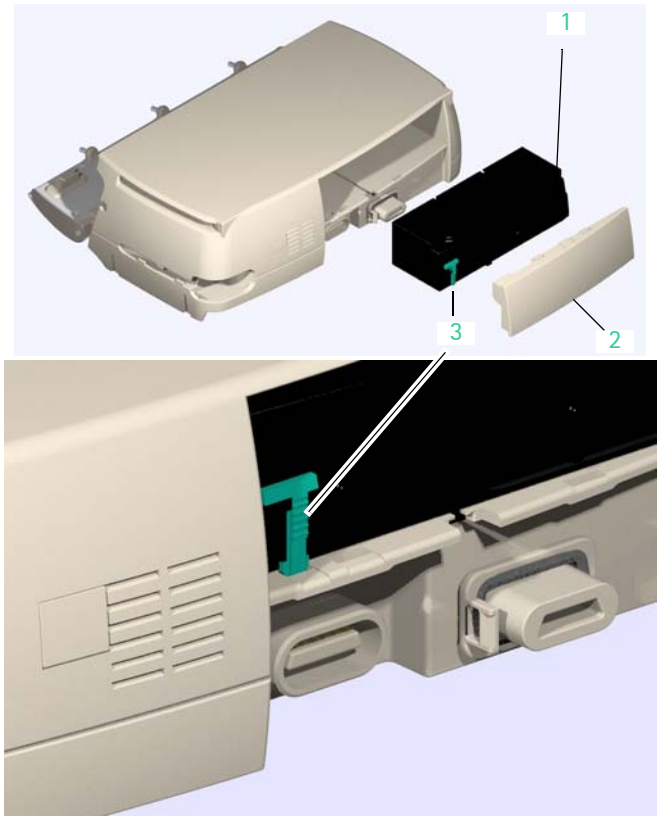


Fig.: 3 - 13

Legend to fig. 3 - 13:

Item	Designation
1	Battery pack
2	Battery compartment cover
3	Battery pack lock

2. Lift the lock (Fig.: 3 - 13 / Item 3) on the battery pack (Fig.: 3 - 13 / Item 1) and remove the battery pack out of the device.

3.7 Housing Upper Part

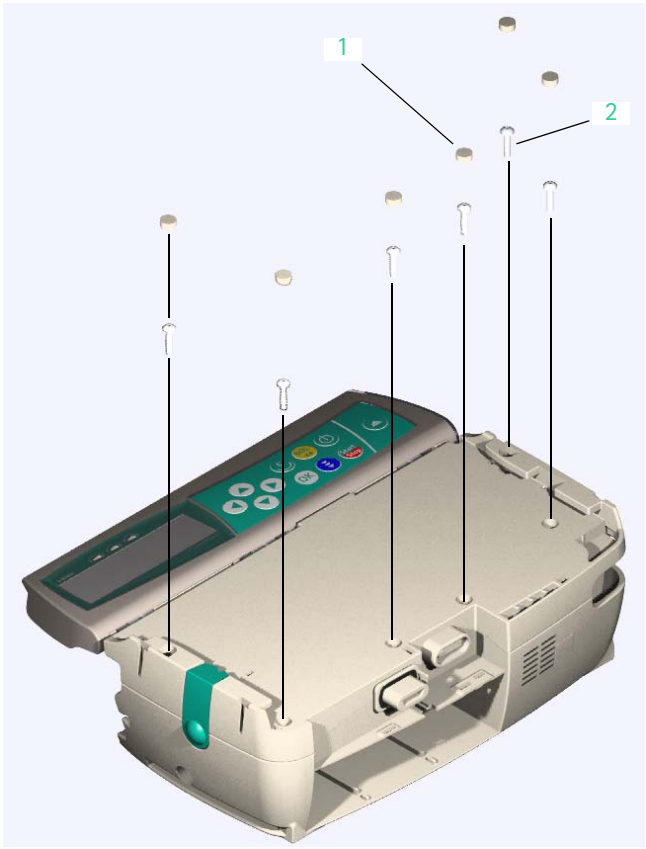


Fig.: 3 - 14

Legend to fig. 3 - 14:

Item	Designation
1	Cover cap
2	Screw DELTA PT 30x12 WN 5452 A2 TORX plus 10IP

Designation	Ord. No.
Housing upper part ISP	3452 1313
Screws and cover caps (see „Service Parts and Screw Kit" ➨ p. 3 - 8)	

Note

Please pay attention to the corresponding notes during assembly and installation (see „Housing Upper Part" ➨ p. 3 - 36).

Disassembly

1. Pierce six cover caps (Fig.: 3 - 14 / Item 1) with a small screwdriver and pry the cover caps out.
2. Unscrew six screws (Fig.: 3 - 14 / Item 2).

Note

The other 4 cover caps on the housing bottom side must not be removed during this disassembly state.

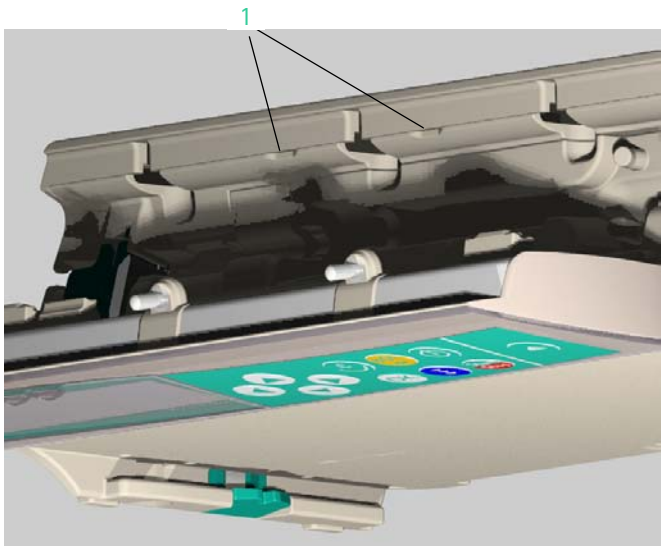


Fig.: 3 - 15

Legend to fig. 3 - 15:

Item	Designation
1	Snap-on openings

3. Loosen the snap-on mechanism of the housing upper part (Fig.: 3 - 15 / Item 1) carefully. To do so a screwdriver can be inserted in the two openings between the housing front panel and the housing top.

Note

It is also possible to remove the housing upper part by gripping into the battery compartment and tilting the upper part forward.

4. Remove the housing upper part vertically to the top.

Note

Pay attention to the length of the connection cable to the battery compartment and to the connectors P2 and P3 when dismounting the housing. Do not pull the connectors together with the upper part out of the bottom part. Pay special attention to the loud-speaker and the length of the connection cable to the battery compartment.

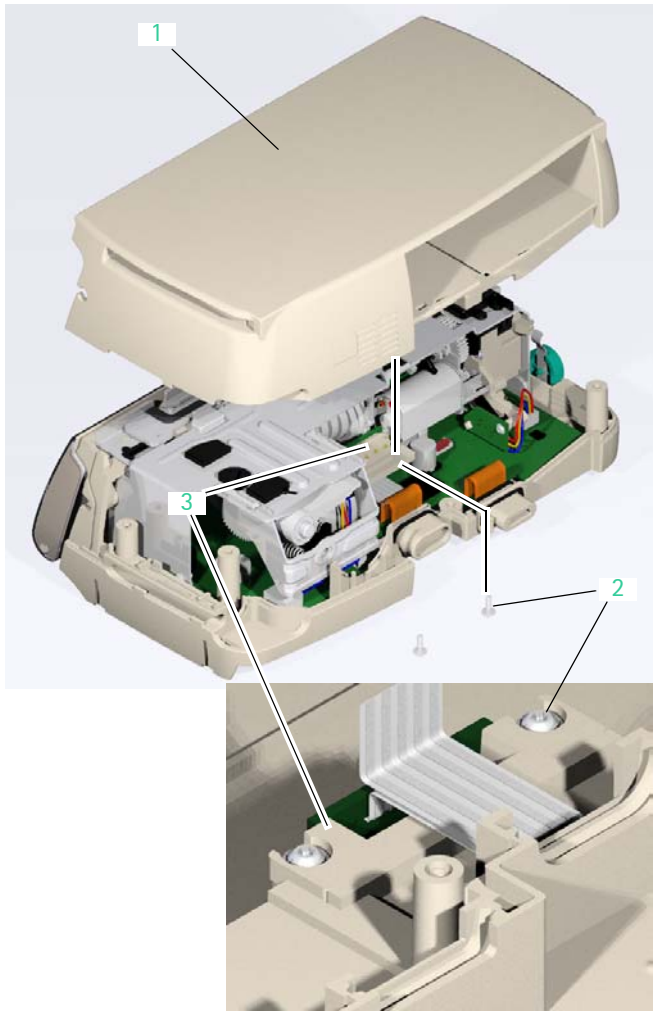


Fig.: 3 - 16

Legend to fig. 3 - 16:

ItemDesignation

1 Housing upper part

2 Screw DELTA PT 25x7 WN 5451 TORX plus 8IP

3 Contact strip

5. Unscrew two screws and remove the contact strip (Fig.: 3 - 16 / Item 3) to the battery compartment together with the connection cable out of the housing upper part (Fig.: 3 - 16 / Item 1).

Note

If necessary, the spring-mounted contact pins must be carefully pressed in when the contact strip is dismounted.

3.8 Loudspeaker

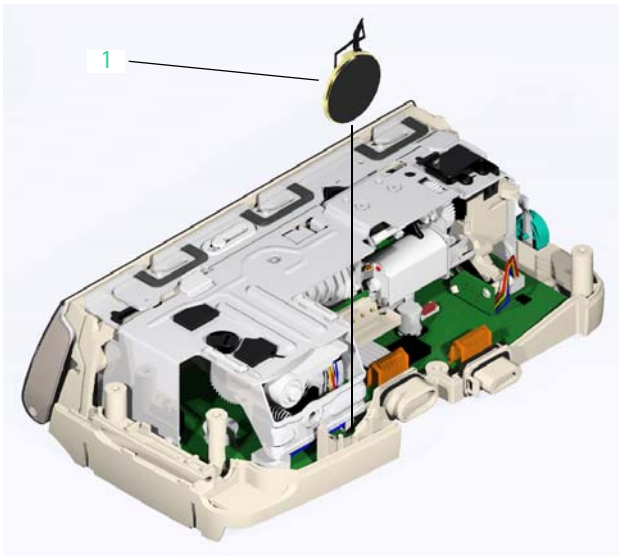


Fig.: 3 - 17

Legend to fig. 3 - 17:

Item	Designation
1	Loudspeaker

Designation	Ord. No.
Loudspeaker SP	3452 0937

Disassembly

1. Pull the loudspeaker connector off (Fig.: 3 - 17 / Item 1) the processor PCB and remove the loudspeaker.

3.9 Housing Bottom Part

Designation	Ord. No.
Housing bottom part ISP	3452 1305
Rating plate ISP	Upon request
Snap-in hook SP with leaf spring (see „Service Parts and Screw Kit“ ➨ p. 3 - 8)	
Screws and cover caps (see „Service Parts and Screw Kit“ ➨ p. 3 - 8)	

Note

Please pay attention to the corresponding notes during assembly and installation (see „Housing Bottom Part“ ➨ p. 3 - 36).

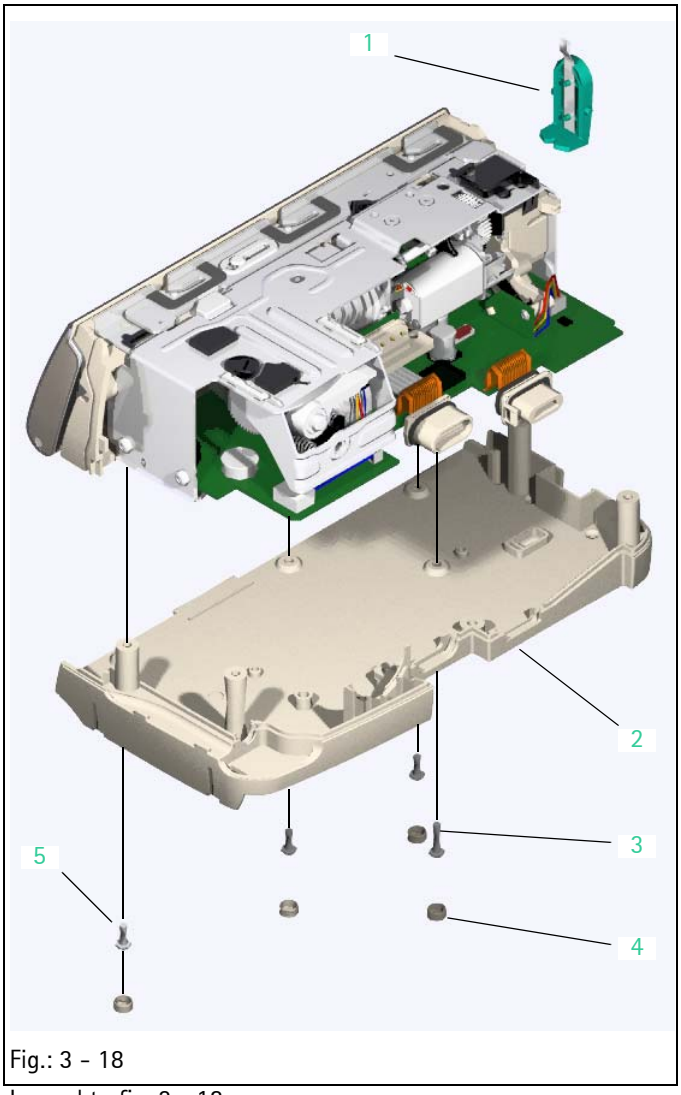


Fig.: 3 - 18

Legend to fig. 3 - 18:

Item	Designation
1	Snap-in hook
2	Housing bottom part
3	Screw DELTA PT 30x12 WN 5452 A2 TORX plus 10IP
4	Cover cap
5	Screw DELTA PT 30x8 WN 5452 A2 TORX plus 10IP

Disassembly

1. Remove the drop sensor connector (not depicted) out of the housing bottom part (Fig.: 3 - 18 / Item 2).

Note

The drop sensor connector is integrated in the processor PCB.

2. Pierce four cover caps (Fig.: 3 - 18 / Item 4) with a small screwdriver and pry the cover caps out.
3. Unscrew three screws (Fig.: 3 - 18 / Item 5) and one screw (Fig.: 3 - 18 / Item 3).
4. Take off the housing bottom part.
5. Pull the snap-in hook (Fig.: 3 - 18 / Item 1) out of the housing bottom part.

3.10 Inner Frame and Housing Front Panel

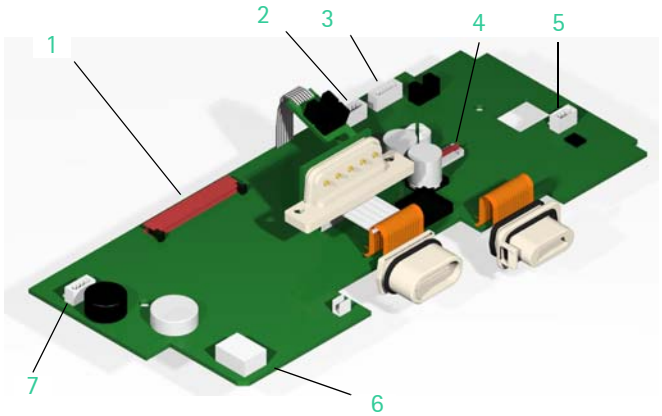


Fig.: 3 - 19

Legend to fig. 3 - 19:

Item	Designation
1	Connector for ribbon cable, operating unit
2	Door bolt drive connector
3	Pressure sensor connector, downstream
4	Air inline sensor connector
5	Safety clamp connector
6	Pump drive connector
7	Pressure sensor connector, upstream

Designation	Ord. No.
Screws (see „Service Parts and Screw Kit" ➨ p. 3 - 8)	

Note

Please pay attention to the corresponding notes during assembly and installation (see „Inner Frame and Housing Front Panel" ➨ p. 3 - 34).

Disassembly

Note

When dismounting the inner frame and the housing front panel please pay attention to the length of the connection cables to the processor PCB.

1. Fold the locking (Fig.: 3 - 19 / Item 4) of the ribbon cable connector to the air sensor up and pull the ribbon cable off the connector.
2. Pull the safety clamp connector (Fig.: 3 - 19 / Item 5) off the processor PCB.
3. Pull the pump drive connector (Fig.: 3 - 19 / Item 6) off the processor PCB.

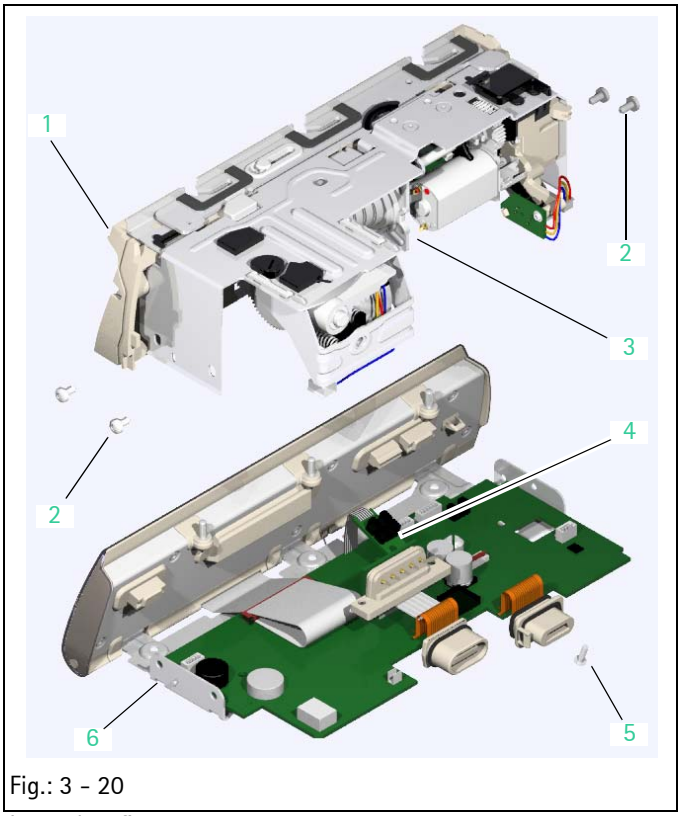


Fig.: 3 - 20

Legend to fig. 3 - 20:

Item	Designation
1	Housing front panel, cpl.
2	Fillister head screw M3x6 TORX
3	Inner frame, cpl.
4	PCB of direction of rotation sensor
5	Screw DELTA PT 25x7 WN 5451 TORX plus 8IP
6	Bottom inner frame

4. Loosen four screws (Fig.: 3 - 20 / Item 2) and lift the inner frame together with the housing front panel (Fig.: 3 - 20 / Item 6) from the bottom inner frame.
5. Unscrew one screw (Fig.: 3 - 20 / Item 5) and remove the PCB of the direction of rotation sensor for the pump drive from the pump frame.

Note

The PCB of the direction of rotation sensor is connected to the processor PCB via the ribbon cable.

6. Pull the door bolt drive connector (Fig.: 3 - 19 / Item 2) off the processor PCB.
7. Pull the pressure sensor connector, upstream (Fig.: 3 - 19 / Item 7) off the processor PCB.
8. Pull the pressure sensor connector, downstream (Fig.: 3 - 19 / Item 3) off the processor PCB.

Disassembly

1. Carefully remove the inner frame (Fig.: 3 - 20 / Item 3) from the housing front panel (Fig.: 3 - 20 / Item 1).

Note

The membrane in the housing front panel must not be used again. Always use a new membrane for assembly.

3.11 Inner Frame

Designation	Ord. No.
Door bolt drive ISP	3452 1429
Linear poti ISP	3452 1056
Pressure adjustment unit ISPS (spring holder, pressure springs, adjusting screw adjusting nut, bracket, bracket locking)	3452 1445
Pump frame ISP, cpl. (incl. pump drive motor ISP)	3452 1402
Pump drive motor ISP	3452 1410
Door bolt ISP	3452 1496
Inner frame ISP	3452 1437
Bracket locking and screws (see „Service Parts and Screw Kit" ➨ p. 3 - 8)	

Note

Please pay attention to the corresponding notes during assembly and installation (see „Inner Frame" ➨ p. 3 - 33).

Disassembly

1. Carefully press two bracket lockings (Fig.: 3 - 21 / Item 10) at the front and rear out of the inner frame (Fig.: 3 - 21 / Item 3).
2. Push the bracket (Fig.: 3 - 21 / Item 6) forward against spring tension, unhook from the inner frame and remove it together with the pressure adjustment unit (Fig.: 3 - 21 / Item 7).
3. Press the pump frame guide (6 mm straight pin) (Fig.: 3 - 21 / Item 8) in longitudinal direction out of the linear bearings of the pump frame and the inner frame holders and remove the pump frame from the inner frame.

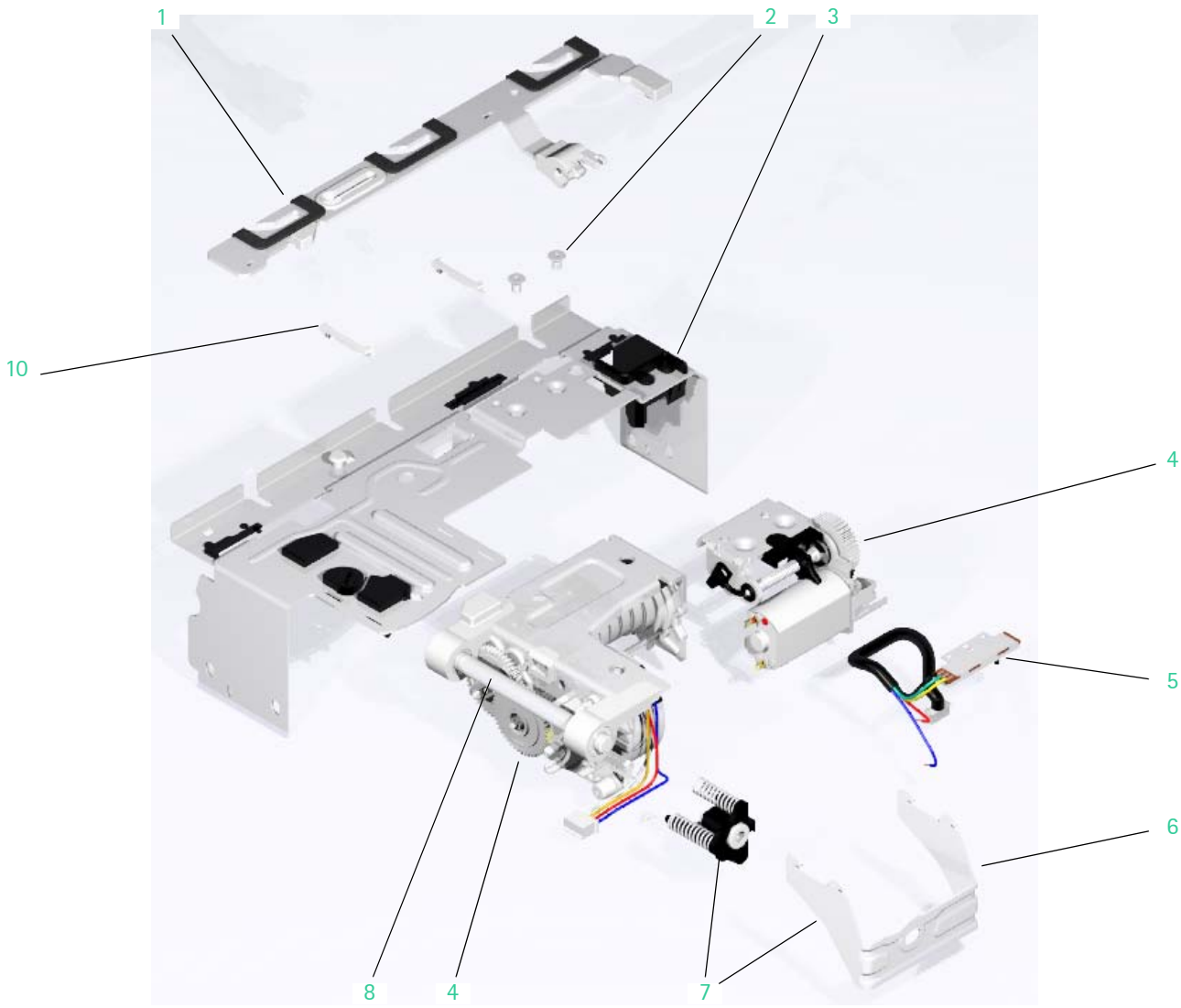


Fig.: 3 - 21

Legend to fig. 3 - 21:

Item	Designation	Item	Designation
1	Door bolt	6	Bracket
2	Countersunk screw M3x5 TORX	7	Pressure adjustment unit
3	Inner frame	8	Pump frame
4	Door bolt drive	9	Guide (6 mm straight pin)
5	Linearpotentiometer mit Kabelbaum	10	Bracket holder

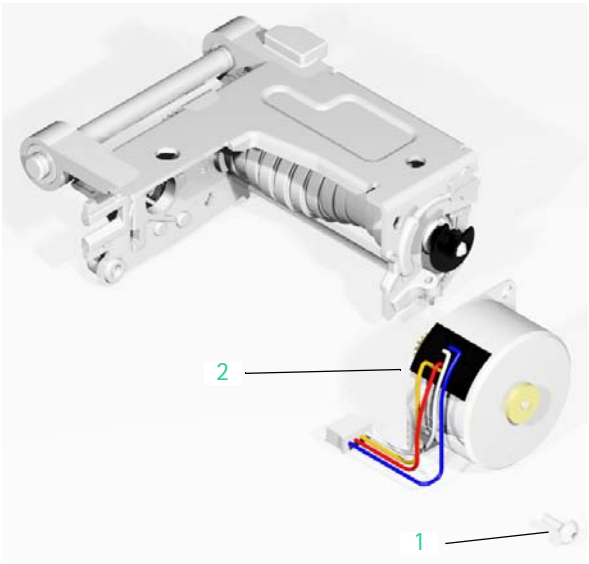


Fig.: 3 - 22

Legend to fig. 3 - 22:

Item	Designation
1	Screw DELTA PT 30x8 WN 5452 TORX plus 10IP
2	Pump drive motor

4. Unscrew one screw (Fig.: 3 - 22 / Item 1), turn the pump drive motor (Fig.: 3 - 22 / Item 2) clockwise out of the holder and remove it from the pump frame.
5. Move the door bolt drive by hand in the middle position.
6. Unscrew two screws (Fig.: 3 - 21 / Item 2) and pull the door bolt drive (Fig.: 3 - 21 / Item 4) off the door bolt tappet (Fig.: 3 - 21 / Item 1).

Note

The door bolt drive is slightly engaged when installed. When dismantling the drive make sure that the toothed wheels do not rub along the metal edges of the inner frame as the toothed wheels can easily be damaged.

7. Lift the door bolt on the right side and push it to the left until the guide rivet is exactly positioned in the mounting hole of the door bolt.
8. Lift the door bolt over the guide rivet of the inner frame.

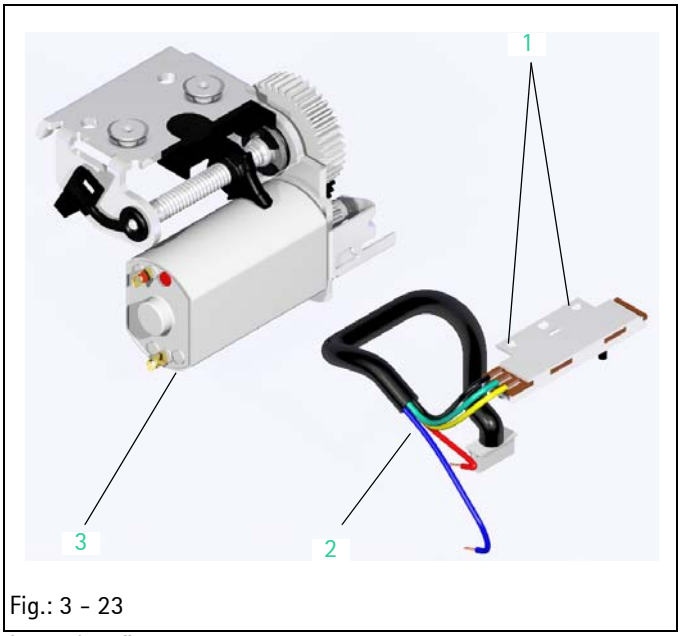


Fig.: 3 - 23

Legend to fig. 3 - 23:

Pos. Bezeichnung

1 Locking opening for snap-in pins

2 Connection leads to the pump drive motor

3 Pump drive motor

WARNING

BE VERY CAREFUL WHEN SOLDERING, AS THE BIT OF THE SOLDERING IRON CAN GET VERY HOT WHICH CAN LEAD TO INJURIES. IN ADDITION DANGEROUS VAPOURS MAY RELEASE DURING THE SOLDERING PROCESS.
SOLDERING WORK SHOULD ONLY BE EXECUTED BY TRAINED AND DULY AUTHORIZED PERSONNEL IN A SUITABLE ENVIRONMENT.

9. Unsolder the two connection leads at the pump drive motor.
10. Pull the linear potentiometer carefully out of the door bolt drive.

Note

The linear potentiometer is held in the door bolt drive by two top snap-in pins.

3.12 Housing Front Panel

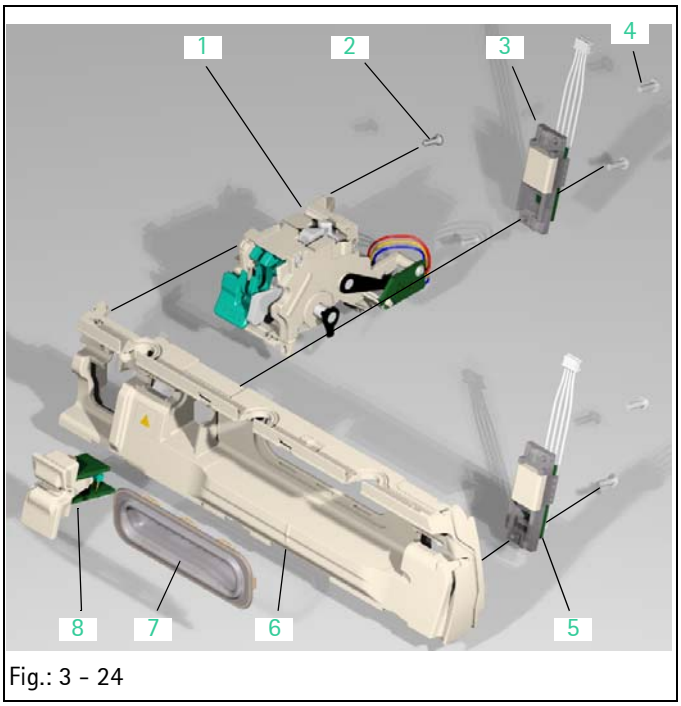


Fig.: 3 - 24

Legend to fig. 3 - 24:

Item	Designation
1	Safety clamp
2	Screw DELTA PT 22x8 WN 5451 TORX plus 6IP
3	Pressure sensor, downstream
4	Screw DELTA PT 25x7 WN 5451 TORX plus 8IP
5	Pressure sensor, upstream
6	Front frame
7	Membrane
8	Air inline sensor

Designation	Ord. No.
Membrane ISP	3452 1356
Pressure sensor ISP	3452 1372
Air inline sensor ISP	3452 1380
Safety clamp ISPS	3452 1399
Front frame ISPS, cpl.	3452 1364
Screws	

(see „Service Parts and Screw Kit“ ➡ p. 3 - 8)

Disassembly

1. Press the membrane out of the housing front panel.
2. Unscrew two screws and remove the pressure sensor, upstream from the housing front panel.
3. Unscrew two screws and remove the pressure sensor, downstream from the housing front panel.
4. Unlock two lugs of the air inline sensor carefully and remove the air inline sensor out of the housing front panel.
5. Open the safety clamp with the operating lever and engage.
6. Unscrew two screws and remove the safety clamp out of the housing front panel.

WARNING

THE SAFETY CLAMP MUST NOT BE DISASSEMBLED FURTHER.

Note

Pay attention to the dummy slide ISPS when dismantling the safety clamp. This slide closes one housing opening on the left-hand side of the safety clamp.

3.13 Operating Unit

Designation	Ord. No.
Operating unit ISPS, cpl.	3452 1470
LC display SP.	3452 0988
Metal front sheet ISPS.	3452 1488
Axle ISP (incl. hinge covers and hinge spring)	3452 1461

Screws

(see „Service Parts and Screw Kit" ➨ p. 3 - 8)

Note

Please pay attention to the corresponding notes during assembly and installation (see „Operating Unit" ➨ p. 3 - 32).

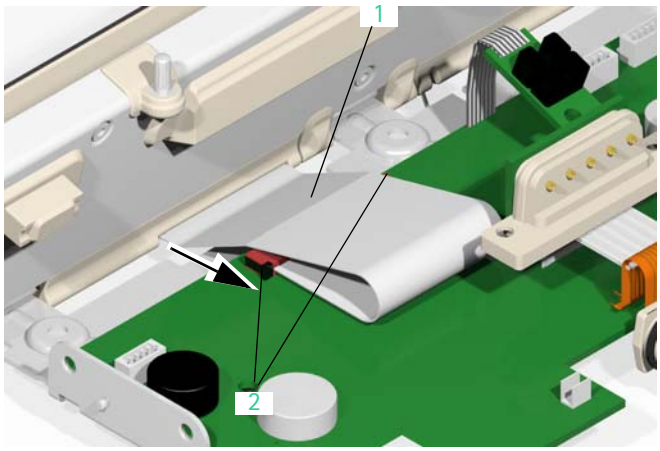


Fig.: 3 - 25

Legend to fig. 3 - 25:

Item	Designation
1	Operating unit ribbon cable
2	Connector lock

Assembly / Disassembly

1. Push the right and left connector lock (Fig.: 3 - 25 / Item 2) on the processor PCB carefully rearward.
2. Disconnect the operating unit ribbon cable (Fig.: 3 - 25 / Item 1) from the processor PCB.

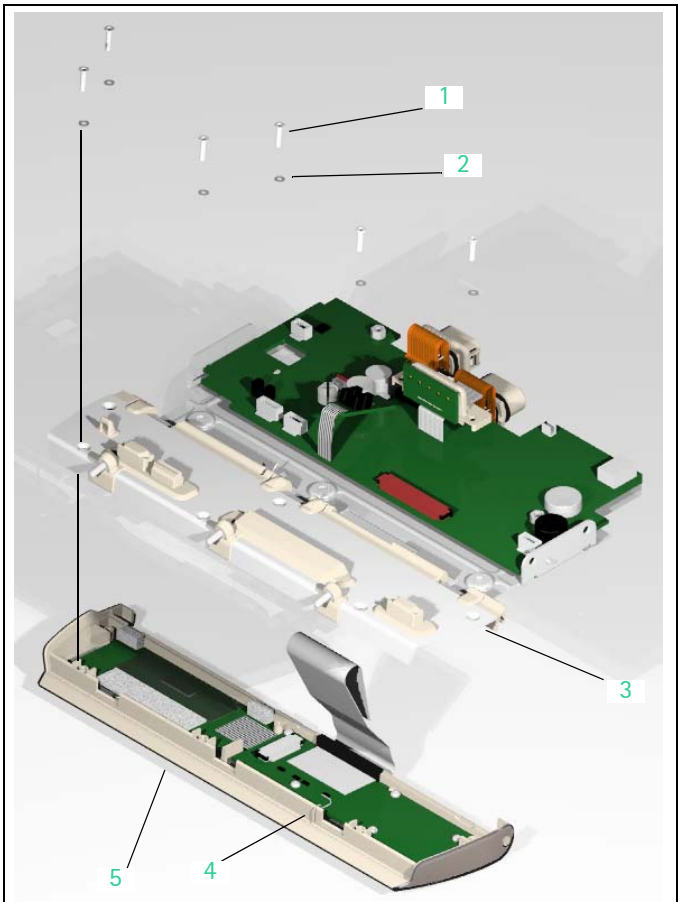


Fig.: 3 - 26

Legend to fig. 3 - 26:

Item	Designation
1	Countersunk screw EJOT 20x9 WN 5454 TORX plus 6IP
2	Seal washer PA 2.2x0.3
3	Operating unit rear panel (metal front sheet)
4	Bonding
5	Operating unit with LC display

3. Unscrew 6 screws (Fig.: 3 - 26 / Item 1) and remove the seal washers (Fig.: 3 - 26 / Item 2) from the operating unit rear panel (metal front sheet) (Fig.: 3 - 26 / Item 3).

Note

The screws of the keyboard must not be loosened. A uniform pressure point of all keys is only guaranteed when a special tool is used for assembly.

4. Remove the operating unit (Fig.: 3 - 26 / Item 5) from the rear panel (metal front sheet).

Note

Please pay attention to the bonding (Fig.: 3 - 26 / Item 4) on the keyboard PCB during disassembly.

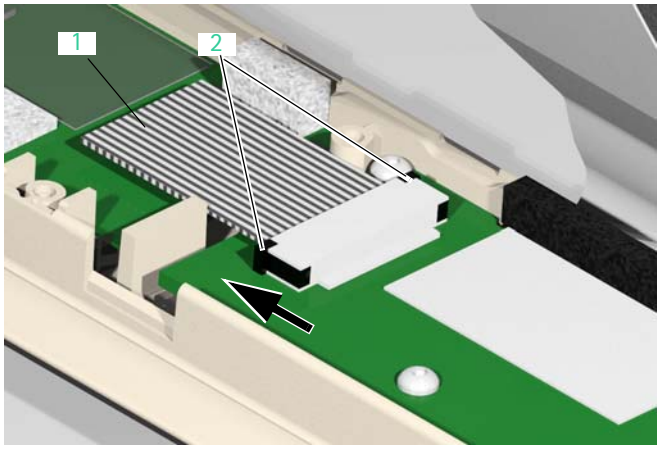


Fig.: 3 - 27

Legend to fig. 3 - 27:

ItemDesignation

1 Ribbon cable

2 LC display connection cable lock

5. Open the connector lock (Fig.: 3 - 27 / Item 2) on the keyboard PCB.
6. Pull the LC display ribbon cable (Fig.: 3 - 27 / Item 1) out of the connector.

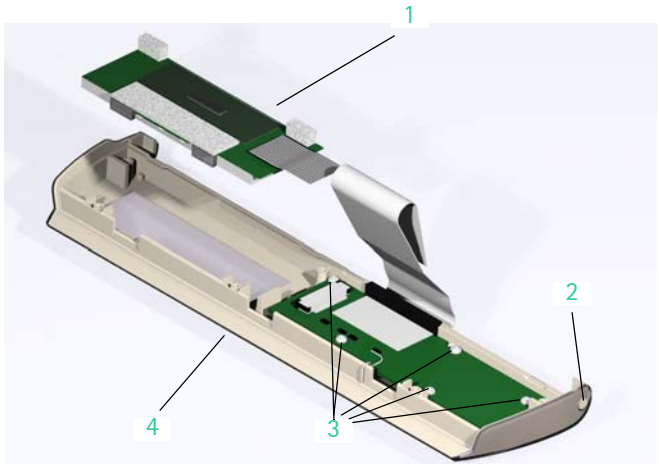


Fig.: 3 - 28

Legend to fig. 3 - 28:

ItemDesignation

1 LC display

2 Axle mounting plug

3 Keyboard screws

4 Front side, operating unit with keyboard

7. Lift the LC display (Fig.: 3 - 28 / Item 1) out of the operating unit front panel (Fig.: 3 - 28 / Item 4).

Note

The keyboard screws (Fig.: 3 - 28 / Item 3) must not be released. A special procedure is required to install the keyboard, so that a uniform pressure point is guaranteed for all keys.

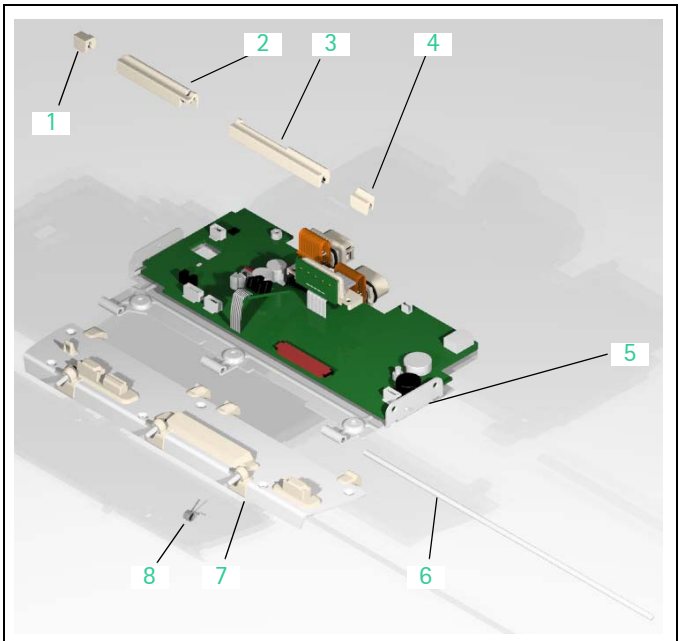


Fig.: 3 - 29

Legend to fig. 3 - 29:

Item	Designation
1	Hinge cover, left
2	Hinge cover, spring
3	Hinge cover, cable
4	Hinge cover, right
5	Bottom inner frame
6	Axle
7	Operating unit rear panel
8	Hinge spring

8. Pull the left (Fig.: 3 - 29 / Item 1) and right hinge cover (Fig.: 3 - 29 / Item 4) off the axle (Fig.: 3 - 29 / Item 6).
9. Press the axle out of the operating unit rear panel (Fig.: 3 - 29 / Item 7), the bottom inner frame (Fig.: 3 - 29 / Item 5), from the hinge cover, spring (Fig.: 3 - 29 / Item 2), the hinge cover, cable (Fig.: 3 - 29 / Item 3) and the hinge spring (Fig.: 3 - 29 / Item 8).

3.14 Processor PCB

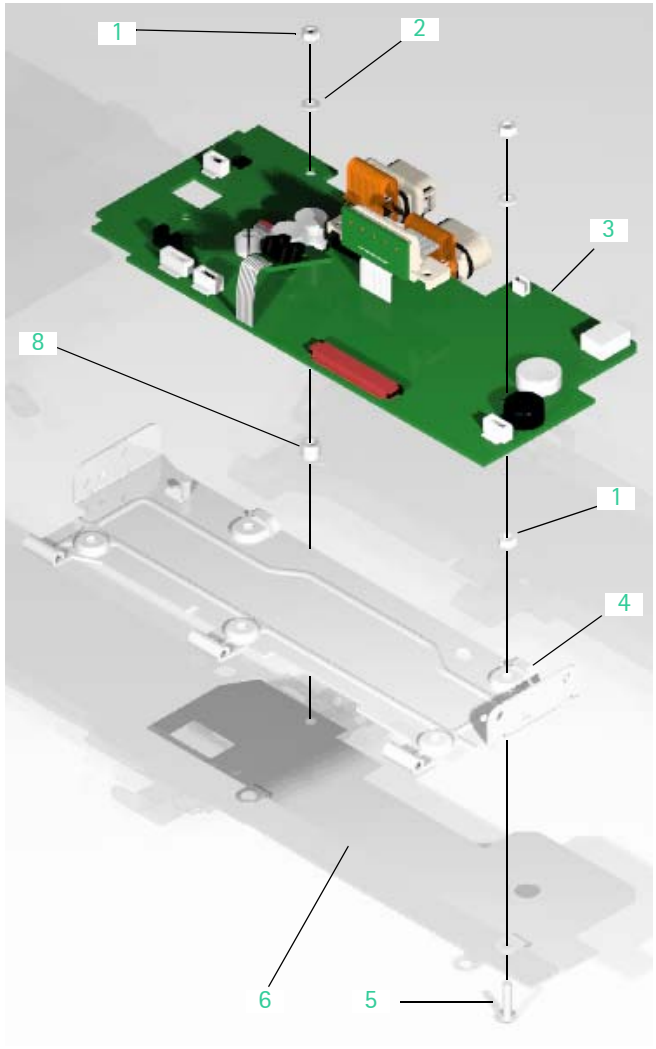


Fig.: 3 - 30

Legend to fig. 3 - 30:

Item	Designation
1	Hexagon nut M3
2	Toothed locked washer M3
3	Processor PCB
4	Bottom inner frame
5	Fillister head screw M3x10
6	EMC shield
7	Countersunk screw M3x12 A2 TORX (not depicted)
8	Distance sleeve

Designation	Ord. No.
Processor PCB ISP (incl. connectors)	3452 1348
Bottom inner frame ISP	3452 1453
Screws	

(see „Service Parts and Screw Kit" ➨ p. 3 - 8)

Note

Please pay attention to the corresponding notes during assembly and installation (see „Processor PCB" ➨ p. 3 - 32).

Disassembly

1. Loosen two hexagon nuts (Fig.: 3 - 30 / Item 1) and remove the nuts with the toothed locked washers (Fig.: 3 - 30 / Item 2), the distance sleeve (Fig.: 3 - 30 / Item 8) and the countersunk screw.
2. Remove the processor PCB (Fig.: 3 - 30 / Item 3) from the bottom inner frame.
3. Loosen one hexagon nut and remove the nut together with the EMC shield (Fig.: 3 - 30 / Item 6) and the screw (Fig.: 3 - 30 / Item 5) from the bottom inner frame (Fig.: 3 - 30 / Item 4).

3.15 Assembly / Installation

Assembly or installation of the modules and subsystems is done in reverse order of disassembly. Special steps to be observed are described hereafter in detail.

Only new cover caps are to be used.

Special Screws

Special screws for plastic housings are used in this unit. The screws are not self-cutting but produce a thread in the plastic of the housing through deformation when fitted in for the first time.

If the beginning of the thread is not engaged when the screw is fitted, a new thread is produced and the old thread is destroyed so that the security of the fixing can no longer be guaranteed.

Proceed as follows to fit the special screws:

1. Put the screw on the thread.
2. Rotate screw anti-clockwise (loosen) until a faint click can be heard. This click is produced when the screw thread drops into the existing thread.
3. Screw-in screw and tighten carefully.

Zero Force Insertion Connector

Note

Make sure that the ribbon cable is centered between the plug guides when the zero force insertion connector is locked. Check the lock and the ribbon cable for correct fit before any further installation.

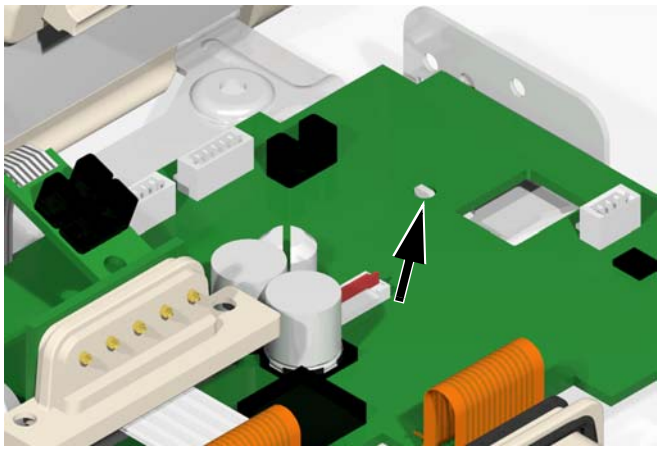


Fig.: 3 - 31

Processor PCB

1. The adjusting lug of the bottom inner frame must be positioned in the processor PCB boring.

When the processor PCB is replaced all data of the pump except for the calibration data was probably saved on a PC. (see „Preparations for Exchanging the Processor PCB" ➨ p. 3 - 2) Carry out the following steps to transmit the data back to the device (see „Rework when Replacing the Processor PCB" ➨ p. 3 - 37).

Operating Unit

1. Insert the hinge spring with its long side in the hinge cover opening, spring, and with its angled side in the rear panel bore hole of the operating unit.
2. Please pay attention to the bonding on the keyboard PCB when mounting the rear panel of the operating unit.
3. The grooves of the hinge covers are pointing to the operating unit rear panel.
4. Push the operating unit connection cable into the processor PCB connector.
5. Lock the connector.
6. The ribbon cable cover of the operating unit must be layed between the bottom inner frame and the operating unit and over the connector.
7. Check the seal washers for correct position and completeness once again after assembly.

Inner Frame

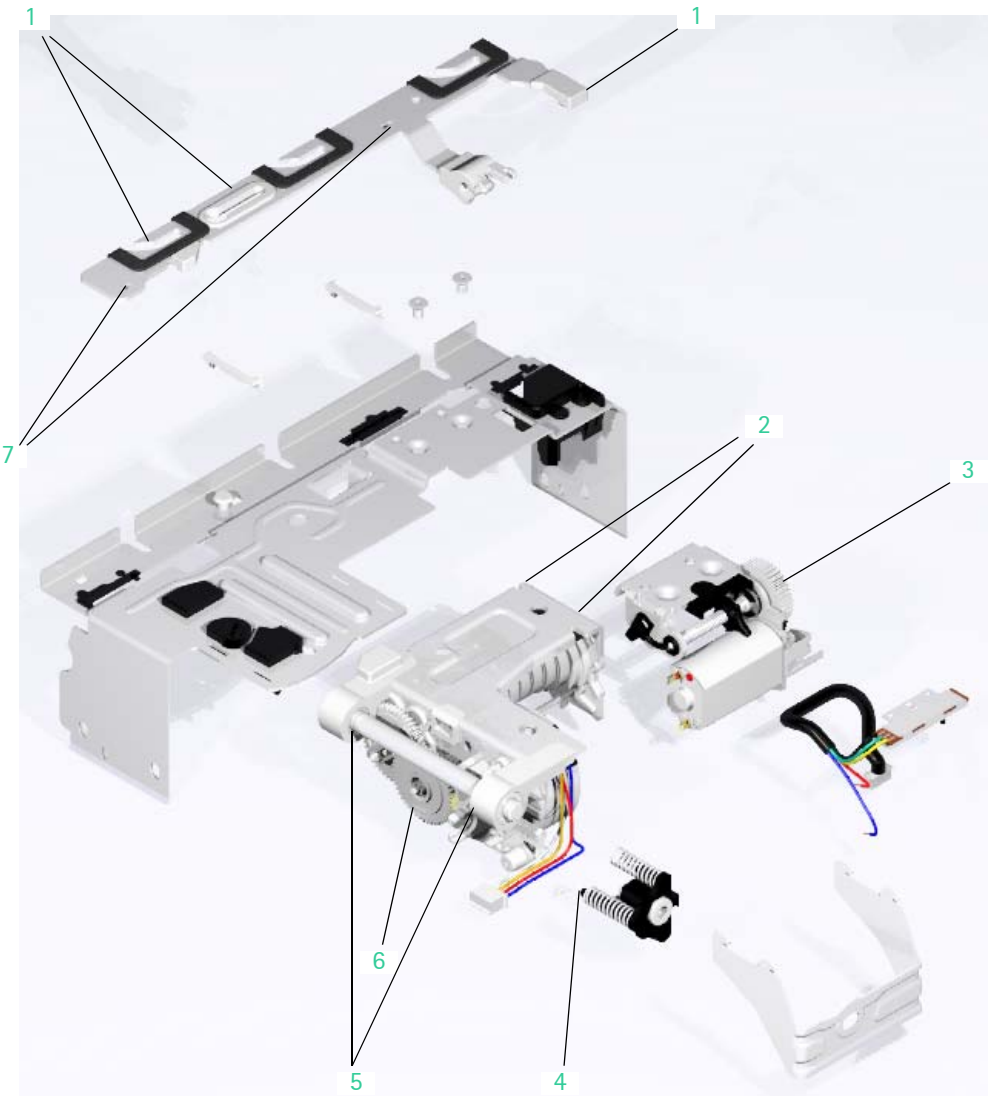


Fig.: 3 - 32

Legend to fig. 3 - 32:

Item	Designation
1	Door bolt, plastic guides
2	Inner frame, spring holder
3	Pump frame, bearing of the 6 mm straight pin
4	Pump drive, toothed wheels
5	Pump drive, movement areas
6	Door bolt drive, toothed wheels
7	Door bolt, guides and supporting area

1. Make sure that the following components are sufficiently lubricated when installing the inner frame. If the grease film is not sufficient (stiff or jerky movements) grease these areas slightly with Polylub GLY 501.

Note

If chemical substances such as lubricating grease are used the safety data sheets are to be observed (see „Safety Data Sheets" ➨ p. 10 - 1).

- Plastic guides (Fig.: 3 - 32 / Item 1) of the door bolt
- Spring bearings and dovetail of the spring holder (Fig.: 3 - 32 / Item 2)
- Guide (6 mm straight pin) of the pump frame at the bearings (Fig.: 3 - 32 / Item 3)
- Toothed wheels (Fig.: 3 - 32 / Item 4) of the pump drive
- Movement areas (Fig.: 3 - 32 / Item 5) of the pump frame
- Toothed wheels (Fig.: 3 - 32 / Item 6) of the door bolt drive
- Guides (Fig.: 3 - 32 / Item 7) and supporting area of the door bolt

2. Pay attention to the operating pin of the linear potentiometer when installing the door bolt drive. The pin must engage in the fork for the potentiometer when the spindle tappet is clipped in.
3. Check all toothed wheels for damage after installation of the door bolt drive.
4. The spring holder of the pressure adjustment unit must run smoothly with its dovetail guide in the guide of the pump frame. Check smooth running without springs inserted before final assembly.

Inner Frame and Housing Front Panel

1. Move the door bolt by hand to the left until stop (open position) before mounting the housing front panel.
2. Close the safety clamp with a slide clamp after installation.
3. Push the membrane carefully over the pump drive pusher.
4. Route the cable of the door bolt drive in the cable guide on the door bolt drive and between the two cable guide pins of the front frame.

Note

Always use a new membrane for assembly. Use Meliseptol® to facilitate installation of the membrane over the pushers.

5. Engage the front frame lugs (arrow, Fig.: 3 - 33) exactly in the inner frame openings.

Note

When mounting the inner frame and the housing front panel, make sure that the operating unit is opened.

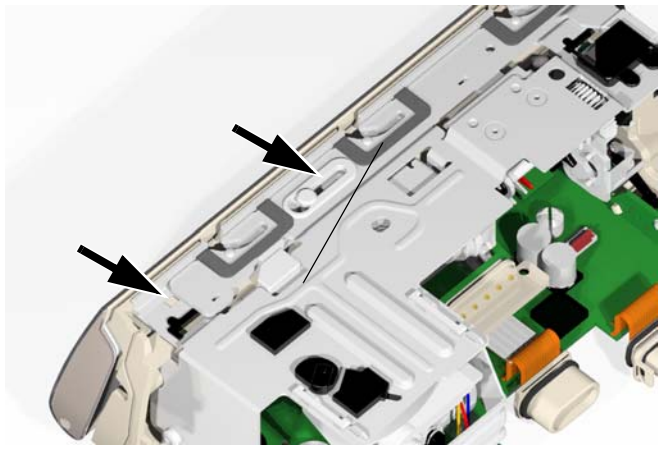


Fig.: 3 - 33

6. During installation of the complete housing front panel on the bottom inner frame the positioning hemispheres (arrow, Fig.: 3 - 34) of the inner frame must be adjusted in the slots of the bottom inner frame.

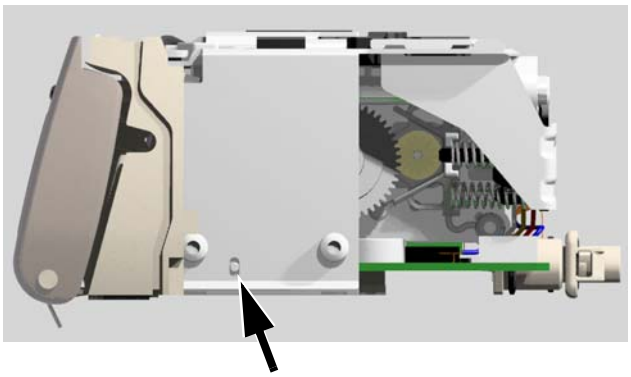


Fig.: 3 - 34

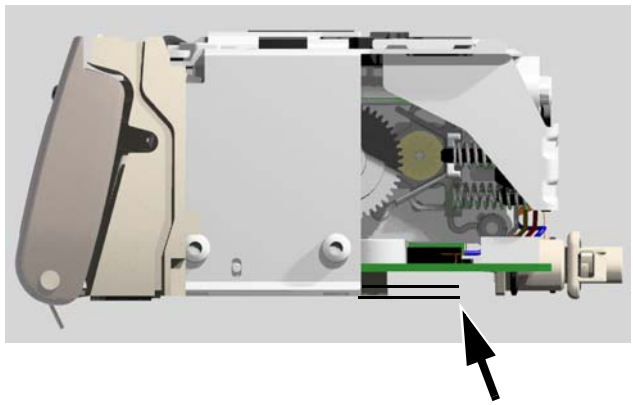


Fig.: 3 - 35

7. The housing front panel is pushed on to the bottom inner frame until stop and aligned in parallel (arrow, Fig.: 3 - 35).

Snap-in Hook

1. The snap-in hook is to be inserted before mounting the housing bottom part.

Housing Bottom Part

1. Check the correct position of the seal relative to the safety clamp before mounting the housing bottom part.
2. Make sure that the hinge spring with the housing bottom part is pressed in the spring holder of the housing front panel.

CAUTION

Please pay attention to the various screw lengths when you mount the bottom part.

Housing Upper Part

1. If you have carried out any activities on the pressure adjustment unit, or dismounted or replaced the pressure adjustment unit, remove the rectangular cover cap from the housing top and keep it in a safe place until calibration, before mounting the housing upper part.

Note

Take care that no cables are squeezed, and check that the connector seals at the back are correctly placed in the housing, the snap-in hook spring is located outside the housing wall and that the loudspeaker is correctly placed when the housing is fitted. The two wires must point downwards, so that the loudspeaker wires

are placed in the insulation to the coil in the cut-out of the housing bottom part.

2. Check beforehand the position of the cable cover at the top and bottom of the housing upper part and the bottom part.
3. Lower the upper part of the housing vertically and carefully on to the lower part.
4. Engage the snap-in hooks between housing top and front frame.

Rework when Replacing the Processor PCB

When the processor PCB is replaced all data of the pump except for the calibration data was probably saved on a PC. (see „Preparations for Exchanging the Processor PCB" ➨ p. 3 - 2) Carry out the following steps to transmit the data back to the device.

WARNING

WHEN DATA PREVIOUSLY SAVED IS TRANSFERRED BACK TO THE DEVICE, CALIBRATION DATA IS NOT TRANSFERRED. THEREFORE, A COMPLETE NEW CALIBRATION OF THE UNIT IS REQUIRED.

Note

Please note that text and / or functions of the Service Program may change depending on the software version. The following screen illustrations are only examples and represent the state when the manual was printed.

1. Start the Service Program (see „Starting the Service Program" ➨ p. 1 - 10).
2. Select the register tab "Modification data".

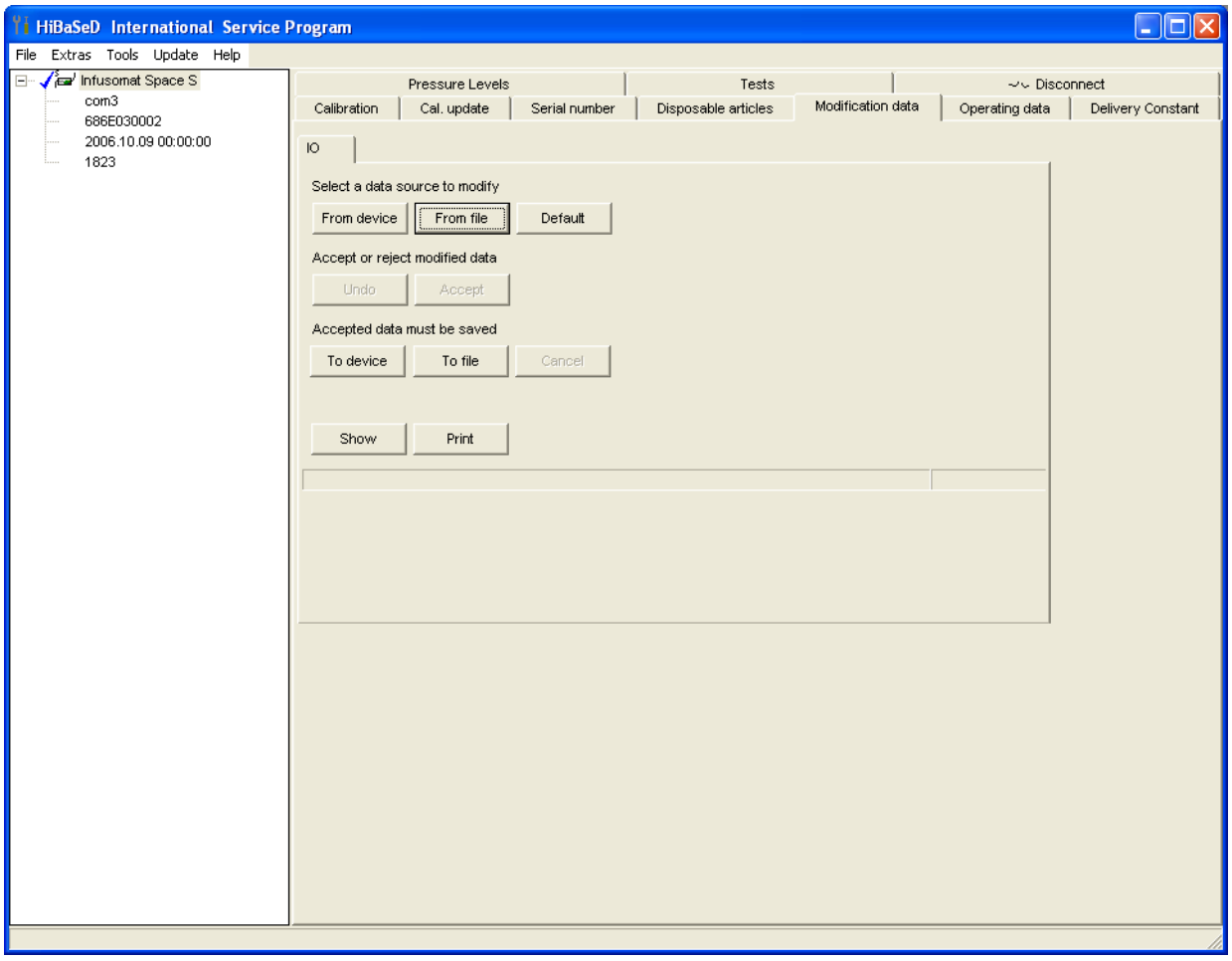


Fig.: 3 - 36

3. Press the "from file" button. The window "Open" is displayed on screen.

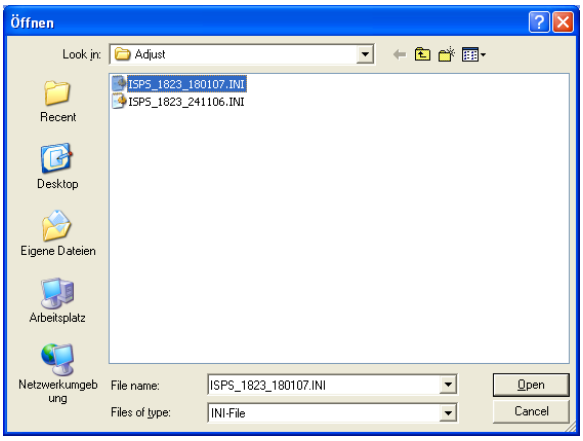


Fig.: 3 - 37

4. Select the desired file with the mouse pointer and press the "Open" button.
5. Press the "to device" button.

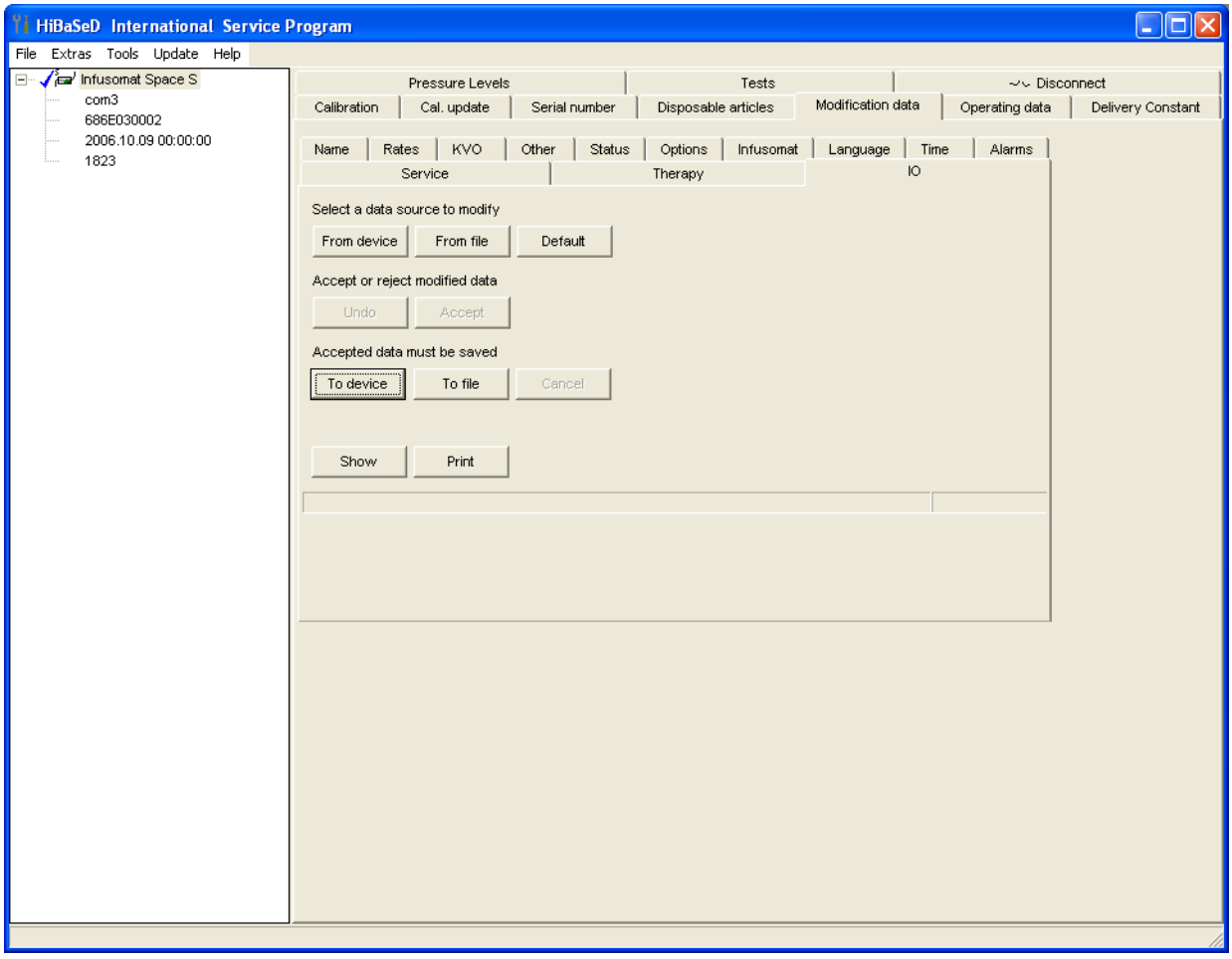


Fig.: 3 - 38

Fig.: 3 - 39

6. Press the "OK" button when the window "Confirmation" is displayed.

Fig.: 3 - 40

7. Input your user number in the window "User number" as well as the six-digit serial number of the device, if necessary.
8. Confirm the input with "OK".

Information
Writing task successfully completed. Modification of a device includes the possibility of changing therapy-relevant data.
You are responsible for verification of the device settings.
OK

Fig.: 3 - 41

9. A message is displayed that a change of the device data may affect the patients. Confirm by pressing the „OK" button.
10. The data is transferred to the device.

11. Select the tab "Disposable article".

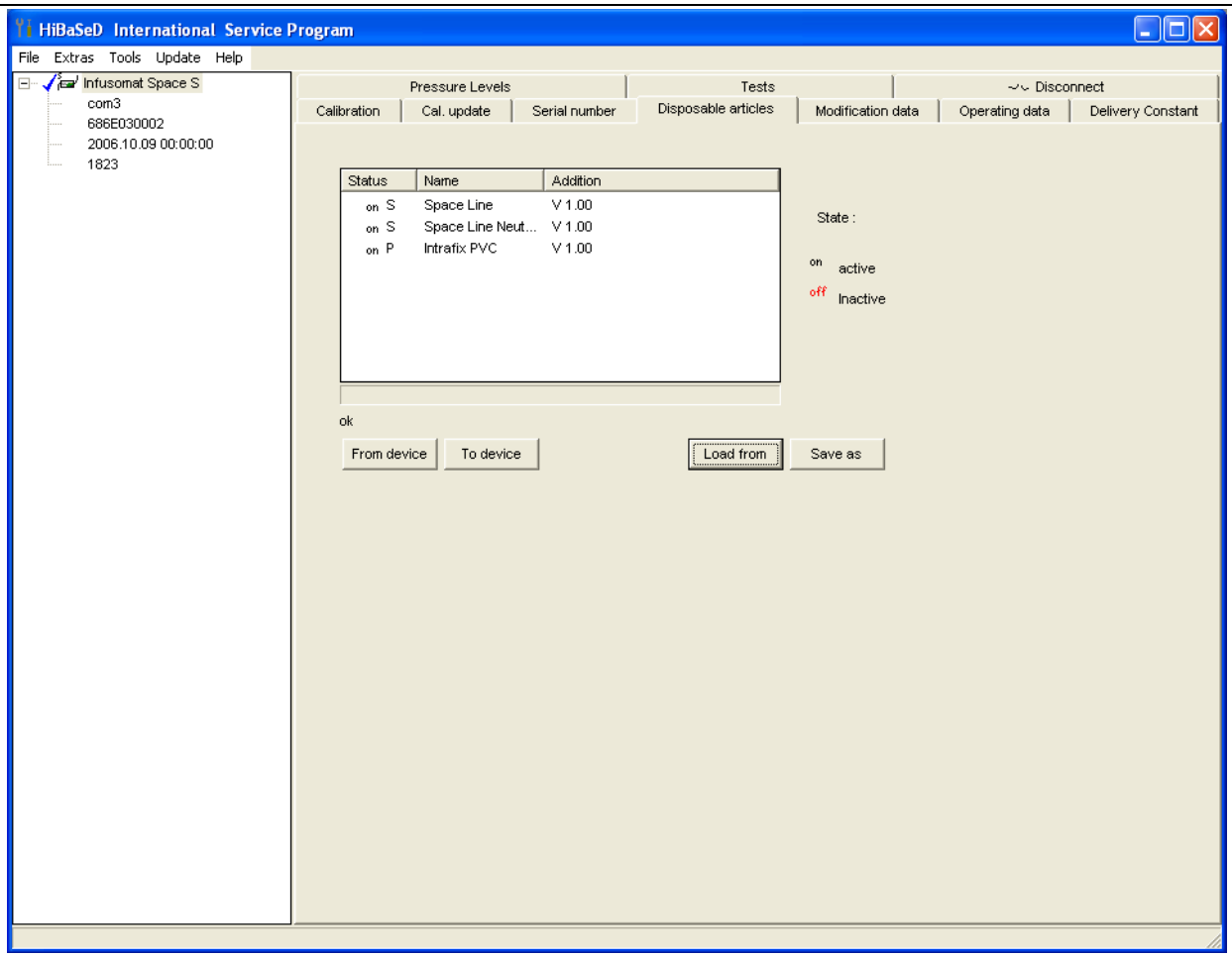


Fig.: 3 - 42

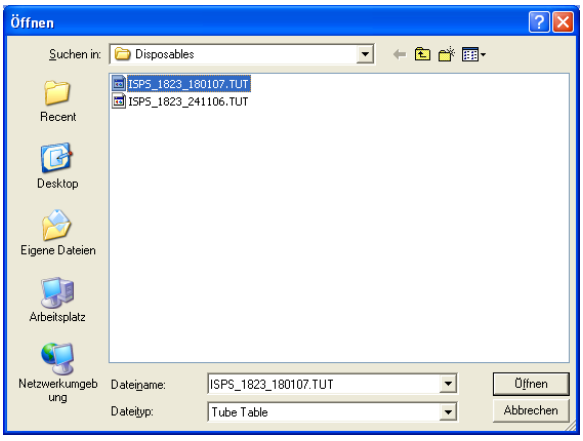
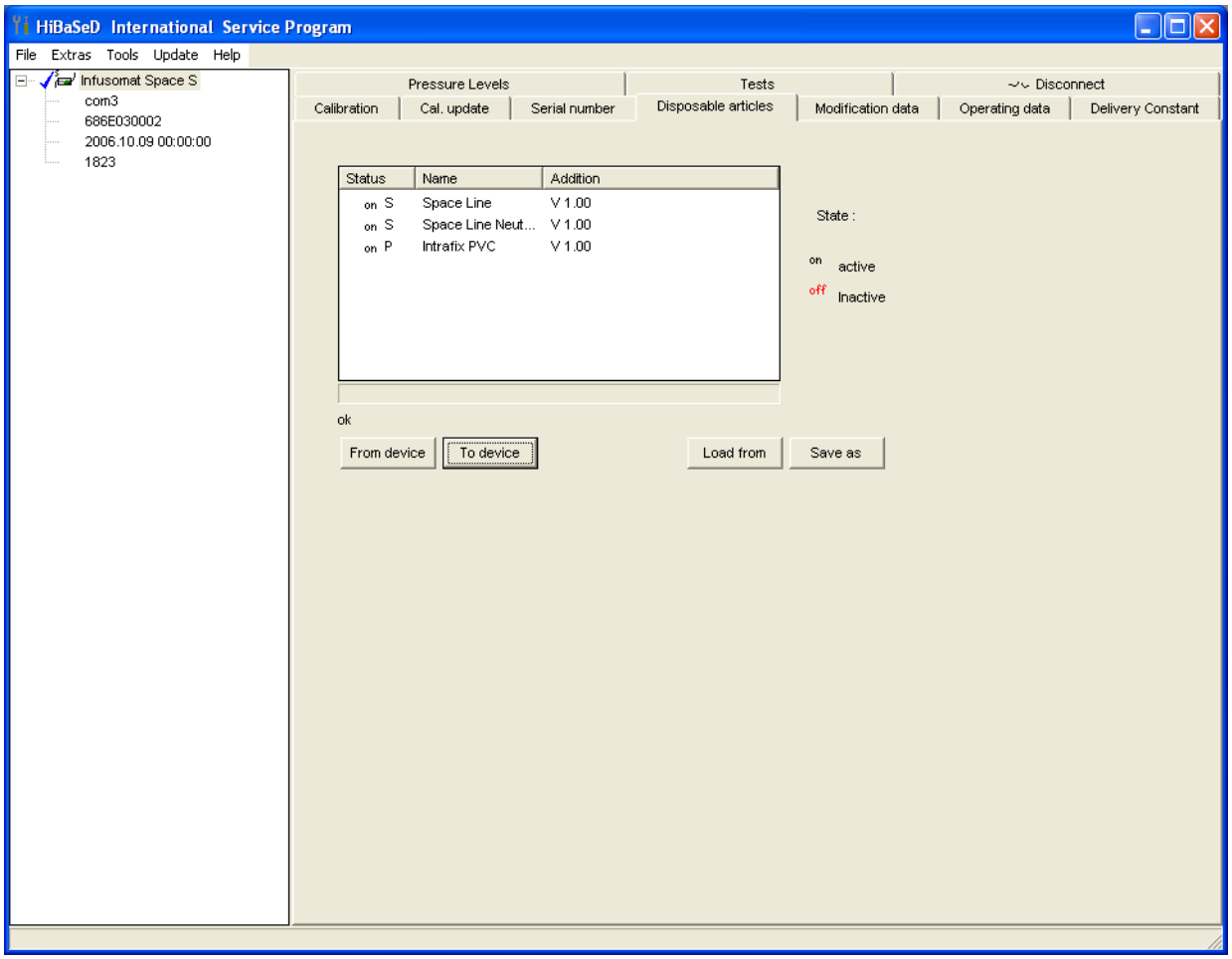


Fig.: 3 - 43

12. Press the "load from" button. The window "Open" is displayed on screen.
13. Select the desired file with the mouse pointer and press the "Open" button. The data loaded is displayed on screen.
14. Actuate the "to device" button. The data is saved in the Infusomat® Space.
15. Exit the Service Program (see „Quit the Service Program" ➡ p. 1 - 15).


HiBaSeD International Service Program
File
Extras
Tools
Update
Help
Infusomat Space S
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Pressure Levels
Tests
Disconnect
Calibration
Cal. update
Serial number
Disposable articles
Modification data
Operating data
Delivery Constant
Status
Name
Addition
on S
Space Line
V 1.00
on S
Space Line Neut...
V 1.00
on P
Intrafix PVC
V 1.00
State :
on
active
off
Inactive
ok
From device
To device
Load from
Save as

Fig.: 3 - 44

3.16 Checks after Repair

Procedure

1. Remove a slide clamp which may be inserted in the safety clamp and open safety clamp (press and engage operating lever).
2. When activities according to chapter 3.2 to 3.9 were carried out a visual inspection and a self-test are necessary.
3. Check the device (chapter 3.10 to 3.14) to ensure safe functionality of the unit (see „Device Check" ➨ p. 2 - 9).
4. Check the flow accuracy according to the TSC if activities of chapter 3.11 were carried out (see „Technical Safety Check (TSC)" ➨ p. 5 - 1).
5. Depending on the work carried out the specific steps of the TSC must be performed (see „Technical Safety Check (TSC)" ➨ p. 5 - 1).

Check List for Checks after Repair

Visual Inspection	Electrical Safety according to IEC/EN 60601-1 or VDE 0750 and VDE 0751	Functional Inspection
❒ Cleanliness ❒ Completeness ❒ Damage and faults affecting safety ❒ Damage to and readability of the label ❒ Screw covers ❒ Connectors "P2" and "P3" ❒ Pressure sensor, downstream (membrane) ❒ Pressure sensor, upstream (membrane) ❒ Pump membrane ❒ Pump slide (all the 12 slides are engaged) ❒ Coding of pump slide guide ❒ Pump connecting rod ❒ Air inline sensor (free from grease or ultrasonic gel, free from cracks) ❒ Drop sensor (lens)	The patient and housing leakage current of the Infusomat® Space is caused exclusively by the operating voltage supply (Power Supply SP or SpaceStation). The Technical Safety Checks of the power supply SP (drawing No. M001 32 10 05 F04) or of the SpaceStation (drawing No. M690 00 00 46 F04) serve to check whether both limit values are met.	❒ Locking with second unit ❒ Battery compartment cover Switch on unit with power supply ❒ Indicator lamps (LEDs) ❒ Self-test ❒ Audible alarm ❒ Visual alarm ❒ Status display ❒ Lighting Operation ❒ Opening and closing mechanism of the operating unit ❒ Slide clamp releases release lever of the safety clamp. The Infusomat® Space line is squeezed. ❒ Buttons on the operating unit ❒ Infusion ❒ Staff call ❒ Bolus ❒ Slide clamp is completely pulled on to the Infusomat® Space line when the operating unit is opened. ❒ The operating lever of the safety clamp can be pressed down uniformly against spring tension and engages. The yellow caution sign flashes.

(Part 1 of 2)

Visual Inspection	Electrical Safety according to IEC/EN 60601-1 or VDE 0750 and VDE 0751	Functional Inspection
		Electronic pressure cut off according to TSC Infusomat® Space line, standard type Delivery rate: 250 ml/h Test without drop sensor ❒ Upstream ❒ Alarm ❒ Downstream ❒ Pressure stage 1 ❒ Pressure stage 5 ❒ Pressure stage 9 Mechanical pressure limitation according to TSC ❒ P_{max} ❒ P_{min} Safety clamp ❒ Occlusion of Infusomat® Space line Drop sensor (optional) Delivery rate: 250 ml/h ❒ Drop sensor alarm, occlusion ❒ Drop sensor alarm, flow Air inline sensor according to TSC Infusomat® Space line, standard type ❒ Water value ❒ Air alarm ❒ Difference of temperature sensors ❒ Air value Switch on unit without power supply ❒ Self-test ❒ Magnetic function of the battery compartment cover ❒ Charge state of the battery module Remove battery module ❒ Alarm for min. 3 minutes

(Part 2 of 2)

Servicing the Unit 4

Cleaning

Clean and disinfect the Infusomat® Space with a humid cloth at regular intervals. To clean the system we recommend mild soapsuds.

WARNING

WHILE CLEANING AND DISINFECTING THE INFUSOMAT® SPACE, DISCONNECT THE UNIT FROM THE MAINS SUPPLY.

CAUTION

Hold the device horizontally and make sure that no fluids penetrate in the device through the safety clamp or the locking openings. The pushers of the pressure sensors and the air inline sensor in the operating unit must not be pressed during cleaning.

For disinfection by wiping, you should use for example Meliseptol® from B. Braun. Allow the unit to dry for at least one minute. When you disinfect the device by spraying, make sure not to spray in the system openings (such as interface sockets and connectors, loudspeaker opening).

Servicing the Battery

The instructions for use contain a detailed description on how to service the battery.

If a battery module is not discharged completely for more than 28 days, a servicing program for the battery module can be started on the unit.

For your notes:

Technical Safety Check (TSC)

Index d
(Master - to be added to the documentation)

Checklist for Technical Safety Check – Every 24 Months

Unit: Infusomat® Space
Manufacturer: B. Braun Melsungen AG

User

Observe the Service Manual and the instructions for use. All measured values are to be documented. Accessories used should be included in testing. Make exclusive use of calibrated measuring equipment.

Article No.	Unit No.	Year of Procurement

Visual Inspection	Electrical Safety according to IEC/EN 60601-1 or VDE 0750 and VDE 0751	Functional Inspection
❒ Infusomat® Space: Cleanliness, completeness, damage and faults affecting safety, damage and readability of the label Particularly: ❒ Connectors "P2" and "P3" ❒ Safety clamp ❒ Pressure sensor, downstream (membrane) ❒ Pressure sensor, upstream (membrane) ❒ Pump membrane ❒ Pump slide ❒ Coding of pump slide guide ❒ Pump connecting rod ❒ Air inline sensor (free from grease or ultrasonic gel, free from cracks) ❒ Drop sensor (lens) ❒ Accessories: Cleanliness, completeness, damage and faults affecting safety, damage and readability of the label ❒ Check the unit and the accessories for compatibility	The patient and housing leakage current of the Infusomat® Space is caused exclusively by the operating voltage supply (Power Supply SP or SpaceStation). The Technical Safety Checks of the power supply SP (drawing No. M001 32 10 05 F04) or of the SpaceStation (drawing No. M690 00 00 46 F04) serve to check whether both limit values are met.	❒ Locking with second unit ❒ Battery compartment cover Switch on unit with power supply ❒ Indicator lamps (LEDs) ❒ Self-test ❒ Audible alarm ❒ Visual alarm ❒ Status display ❒ Lighting Operation ❒ Opening and closing mechanism of the operating unit ❒ Slide clamp releases release lever of the safety clamp. The Infusomat® Space line is squeezed. ❒ Buttons on the operating unit ❒ Infusion ❒ Staff call ❒ Bolus ❒ Slide clamp is completely pulled on to the Infusomat® Space line when the operating unit is opened. ❒ The operating lever of the safety clamp can be pressed down uniformly against spring tension and engages. The yellow caution sign flashes.

(Part 1 of 3)

Visual Inspection	Electrical Safety according to IEC/EN 60601-1 or VDE 0750 and VDE 0751	Functional Inspection
		Pressure cut-off, electronic Delivery rate: 250 ml/h Test without drop sensor ❒ Upstream ❒ Alarm ❒ Downstream ❒ Pressure stage 1 (0.1 ... 0.6 bar) _____ bar ❒ Pressure stage 5 (0.4 ... 1.0 bar) _____ bar ❒ Pressure stage 9 (0.8 ... 1.4 bar) _____ bar Pressure limitation, mechanical ❒ P_{max} (1.9 ... 2.1 bar) _____ bar ❒ P_{min} (> 1.5 bar) _____ bar Safety clamp ❒ P_{min} (> 1 bar) _____ bar Delivery accuracy Ambient temperature 20 ... 25 °C Delivery rate: 250 ml/h Measured volume: 25 ml ❒ Divergence (± 5%) _____ % Drop sensor (optional) Delivery rate: 250 ml/h ❒ Drop sensor alarm, flow ❒ Drop sensor alarm, occlusion

(Part 2 of 3)

Visual Inspection	Electrical Safety according to IEC/EN 60601-1 or VDE 0750 and VDE 0751	Functional Inspection
		Air inline sensor ❒ Water value (> 600 mV) _____ mV ❒ Difference of temperature sensors (< 3°C) _____ °C ❒ Air alarm ❒ Air value (< 100 mV) _____ mV **Note** If the water or air value is not reached immediately, these values must be read again after 120 seconds. Switch on unit without power supply ❒ Self-test ❒ Magnetic function of the battery compartment cover Remove battery module ❒ Alarm for min. 3 minutes

(Part 3 of 3)

Mechanical Aids and Measuring Equipment Used	Accessories Used	
❒ Service connector SP ❒ _____ ❒ _____	❒ Power Supply SP _____ ❒ Battery module _____ ❒ Staff call lead _____ ❒ Drop sensor _____ ❒ Infusomat® Space line, standard type ❒ _____ ❒ _____	

Technical Safety Check (TSC)

Index d
(Master - to be added to the documentation)

Test result:	Inspection performed by:
Defects found which could endanger patients, users or third parties: ☐ Yes ☐ No Measures to be taken: ☐ Repair ☐ _____ Special features / documentation:	Unit handed over on: To: Date / Signature: Next deadline for TSC:

B BRAUN
SHARING EXPERTISE

Technical Safety Check (TSC)

Index c
(Master - to be added to the documentation)

Checklist for Technical Safety Check – Every 24 Months

Unit: Power Supply SP
Manufacturer: B. Braun Melsungen AG

User

Observe the Service Manual and the instructions for use of the respective device. All measured values are to be documented. Make exclusive use of calibrated measuring equipment.

Article No.	Unit No.	Year of Procurement

Visual Inspection	Electrical Safety according to IEC/EN 60601-1 or VDE 0750 and VDE 0751	Functional Inspection
❒ Power Supply SP: Cleanliness, completeness, damage and faults affecting safety, damage and readability of the label ❒ Connecting line Cleanliness, damage and faults affecting safety	❒ Mains voltage ____ V~ (AC) ❒ Leakage current ≤ 7 µA ____ µA Measurement is to be carried out with service adapter SP between primary and secondary circuit. **Note** This measurement ensures that the admissible limit values regarding the patient and housing leakage current of the Perfusor® Space or the Infusomat® Space are met.	❒ Connector locking ❒ After connecting the power supply the respective unit displays that it is operated in mains operation ❒ Check of power supply, ord. - no. 3310 2708: Check lock of primary adapter with power supply. The adapter must engage on both sides.

Mechanical Aids and Measuring Equipment Used		
❒ Perfusor® Space, serial No.: _____ ❒ Infusomat® Space, serial No.: _____ ❒ _____		

Test result:

Defects found which could endanger patients, users or third parties: ☐ Yes ☐ No

Measures to be taken: ☐ none
☐ Dispose of Ac adaptor plug SP

Special features / documentation:

Inspection performed by:

Unit handed over on:

To:

Date / Signature:

Next deadline for TSC:

For your notes:

Procedural Instructions on the TSC 7

Visual Inspection

Infusomat® Space

1. Check the Infusomat® Space and accessories for cleanliness.
2. Check the Infusomat® Space and accessories for completeness and check configuration.
3. Check the Infusomat® Space and its accessories for damage and the labels for readability. Pay special attention to the following parts:
   a) Safety clamp
   b) Pressure sensor membrane, downstream (not damaged)
   c) Pressure sensor membrane, upstream (not damaged)
   d) Pressure webs for pressure sensors (smooth running, movable without jamming)
   e) Pump membrane (not damaged)
   f) Pump slide (12 pieces, smooth running and engaged)
   g) Coding of pump slide guide present
   h) Pump connecting rod (12 pieces, not damaged)
   i) Air inline sensor (free from oil and ultrasonic gel), free from cracks)
   j) Pressure webs for air inline sensor (smooth running, movable without jamming)
   k) Drop sensor (lens)
   l) Screw covers
   m) Connectors “P2” and “P3”
   n) Completeness and correct position of the insulating washers on the operating unit back panel
   o) Completeness and readability of both pictograms on the inside of the operating unit

Power Supply SP

1. Check the Power Supply SP and connecting line for cleanliness.
2. Check the Power Supply SP incl. connecting line for damage and the labels for readability.

Electrical Safety according to IEC/EN 60601-1 or VDE 0750 and VDE 0751

Infusomat® Space

The patient and housing leakage current of the Infusomat® Space is caused exclusively by the operating voltage supply (Power Supply SP or SpaceStation).

The Technical Safety Checks of the poer supply SP (drawing No. M001 32 10 05 F04) or of the SpaceStation (drawing No. M690 00 00 46 F04) serve to check whether both limit values are met.

Power Supply– Leakage Current

Note

The values to be measured are indicated in the TSC (see „Technical Safety Check (TSC)" ➡ p. 6 - 1).

The leakage current is to be measured between primary and secondary circuit using the service adapter SP.

Designation	Ord. No.
Service adapter SP	0770 5174

Check

1. Select leakage current on the testing equipment.
2. Bridge pin 6, 7 12 and 13 with service adapter SP at the connector to the unit.
3. Measure value.
4. Measure value with reverse polarity of the mains connection.
5. Document the largest value.

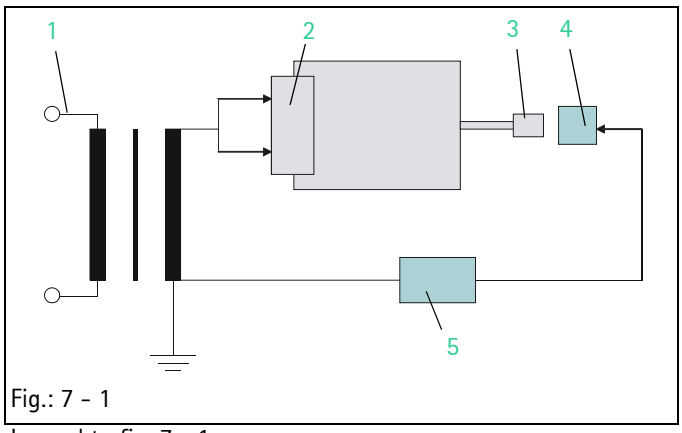

Fig.: 7 - 1

Legend to fig. 7 - 1:

Item	Designation
1	Mains connection
2	Primary of the powper supply
3	Secondary of the power supply
4	Service adapter SP with probe
5	Leakage current measuring device

Functional Inspection Infusomat® Space

Mechanical Inspection

1. Fit the unit to be tested on top of another Space device and check the proper functioning of the lock.
2. Fit the unit to be tested under another Space device and check the proper functioning of the lock.
3. Check the battery compartment cover lock for proper operation.

Functional Check

Note

Carry out the check with power supply connected.

1. Switch on unit and check the following details:
   - Indicator lamps
     LEDs (yellow, green, blue) light up for a short moment
   - Audible alarm
     A deep and then a high sound
   - Visual alarm
     Red LED lights up for a short moment
   - Self-test
     Display on the LC display
   - Staff call
     Depending on the device settings, the red LED on service connector SP lights up permanently or for one second after an alarm was triggered
   - Status display
     Battery capacity, mains operation
   - Lighting
     LC display lighting, keyboard lighting
2. Operation
   a) Open operating unit.
      Yellow warning light beside the safety clamp flashes.
   b) Insert Infusomat® Space line.
      Slide clamp disengages release lever of the safety clamp.
      The Infusomat® Space line is squeezed.
   c) Close operating unit.
   d) Carry out infusion with intermediate bolus and press all buttons at least once.

Infusion and bolus are performed and all buttons trigger the function desired.

e) Staff call
- Plug service connector Space on connector "P2".
- Lock roller clamp of the Infusomat® Space line.
The red LED on the service connector Space lights up because of a pressure alarm in the supply line.

f) Open operating unit.
Slide clamp of the Infusomat® Space line is completely pulled on to the line.

g) Operating lever of the safety clamp can be pressed down easily against spring tension, engages and the caution sign flashes yellow.

Test Setup

Perform test setup with the subassemblies listed below, please see also Fig.: 7 - 2:

Note

The liquid level in the container must be appr. 50 cm above the middle of the unit opening for the Infusomat® Space line.

Infusomat® Space line, standard type
(new, can be used for the complete TSC incl. functional check)
(1 piece)

Infusion bag or -bottle, min. 100 ml
(1 piece)

Three-way valve (2 pieces for measurement with electronic pressure gauge)

10 ml syringe (air buffer for measurement with electronic pressure gauge)
(syringe drawn up to 10 ml and piston fixed mechanically)
(1 piece)

1 ml syringe for air bubble injection (1 piece)

Electronic pressure gauge with peak value recognition (1 piece)

Pressure cell (alternative of electronic pressure gauge)

Graduated cylinder 25 ml, +/- -0.4 ml (1 piece)

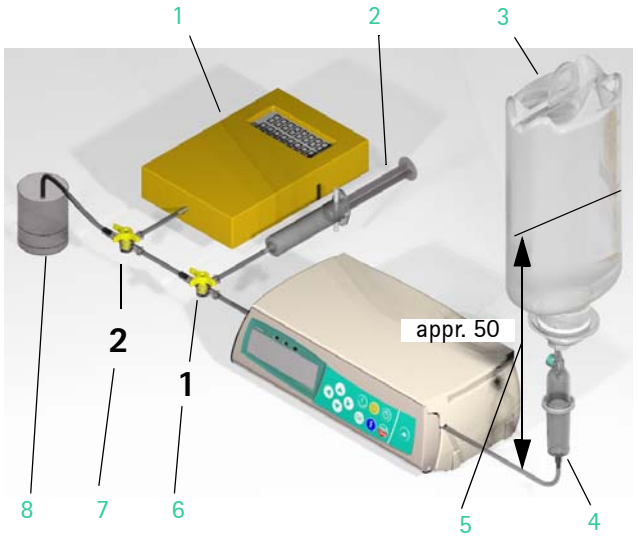

Fig.: 7 - 2

Legend to fig. 7 - 2:

Item	Designation
1	Electronic pressure gauge
2	10 ml syringe (piston fixed)
3	Infusion bottle (1000ml)
4	Infusomat® Space line, standard type
5	Distance between liquid level and middle of the Infusomat® Space line
6	Three-way valve 1
7	Three-way valve 2
8	Graduated cylinder

Fig.: 7 - 3

Fig.: 7 - 4

Pressure Cut-Off, Electronic

The service connector Space must not be connected with the device.

The optional drop sensor must not be connected.

1. Insert the Infusomat® Space line of the test setup (Fig.: 7 - 2) in the device.
2. Enter a delivery rate according to the TSC and a volume of 250 ml.
3. Select pressure stage according to the TSC.
4. Vent test setup, position of the three-way cocks please see Fig.: 7 - 3, start infusion and deliver first of all in to an open system (without pressure gauge).

Upstream

5. Push roller clamp of the Infusomat® Space line up to appr. 30 cm before the pump and close the roller clamp or squeeze the Infusomat® Space line between the container and 30 cm before the pump. An alarm is activated.
6. Open roller clamp.

Downstream

7. Switch over three-way valve, please see Fig.: 7 - 4, and deliver towards the pressure gauge.
   Read off maximum value on the pressure gauge upon an alarm and before an automatic pressure reduction and compare with the specifications in the TSC.
8. Check all pressure stages listed in the TSC and document values.

Pressure Limitation, Mechanical

The optional drop sensor must not be connected.

P_{max} and P_{min}

1. Plug service connector Space on connector "P2" so that the electronic pressure cut-off is deactivated.
2. Input a delivery rate according to the TSC, start infusion and deliver first of all in to an open system (without pressure gauge), position of the three-way cocks please see Fig.: 7 - 3.
3. Switch over three-way valve, please see Fig.: 7 - 4, and deliver towards the pressure gauge.
   Read off the corresponding value on the pressure gauge and compare with the specifications of the TSC for P_{max} and P_{min}.
4. Document values. Do not reduce pressure.

Fig.: 7 - 5

Safety Clamp

1. Stop infusion mechanically from the pressure limitation check and unlock operating unit but do not open by hand. Read off value on the pressure gauge after min. 10 seconds and compare with the specifications in the TSC.
2. Document value.
3. Pull out the service connector Space.

Delivery Accuracy

Requirements:

- Test setup according to Fig.: 7 - 2
- Ambient temperature according to the TSC

1. Insert the Infusomat® Space line of the test setup (Fig.: 7 - 2) in the device.
2. Close three-way cock 1 to the syringe, please see Fig.: 7 - 5.
3. Vent test setup. Bottom part of drop chamber must be 2/3 filled.
4. Insert cannula in empty graduated cylinder.
5. Set delivery rate according to the TSC.
6. Simultaneously start infusion and stop watch.
7. Stop the stop watch when the measured volume defined in the TSC is reached.
8. Evaluate deviation in percent according to Table 7 - 1 and document.

Measuring Time		Deviation %
6 min	40.0 sec	-10
6 min	18.9 sec	-5
6 min	15.0 sec	-4
6 min	11.1 sec	-3
6 min	7.3 sec	-2
6 min	3.6 sec	-1
6 min	0.0 sec	0
5 min	56.4 sec	1
5 min	52.9 sec	2
5 min	49.5 sec	3
5 min	46.2 sec	4
5 min	42.9 sec	5
5 min	27.3 sec	10

Table 7 - 1

Drop Sensor (Option)

1. Connect the optional drop sensor to the device.
2. Start infusion according to the specifications of the TSC.
3. Squeeze the drop chamber bottom part, to generate a jet. The drop sensor triggers an alarm immediately.
4. Disconnect the Infusomat® Space line from the container. Alarm by drop sensor within 5 seconds.

Air Inline Sensor

1. Plug service connector Space on connector "P2".
2. Insert an Infusomat® Space line filled with water in the device and close operating unit.
3. Press the ">" button on the device in the ***Line change*** menu. The value of the air inline sensor is displayed on the LC display.
4. Read off value after approximately 10 seconds and compare with the specifications of the TSC.

Note

If the water or air value is not reached immediately, these values must be read again after 120 seconds.

5. Read off the values of the temperature sensors on the LC display and compare the difference with the specifications of the TSC.
6. Enter a delivery rate of 250 ml/h and a volume of 250 ml.
7. Start infusion.
8. Generate an air bubble of appr. 0.4 ml (appr. 56 mm length of line with air) in the supply line to the pump. An alarm is triggered when the air bubble is detected.
9. Insert an Infusomat® Space line filled with air in the device and close operating unit, or disconnect the line at the container and "vent" in order to remove the water out of the line.
10. Press the ">" button on the device in the ***Line change*** menu. The value of the air inline sensor is displayed on the LC display.
11. Read off value after approximately 10 seconds and compare with the specifications of the TSC.

Note

If the water or air value is not reached immediately, these values must be read again after 120 seconds.

Battery Check

1. Switch device off.
2. Pull off the power supply.
3. Switch on unit.
   Self-test is carried out.
4. Open battery compartment cover during operation.
   An alarm is activated.

Functional Inspection Power Supply SP

Mechanical Inspection

1. Connect the power supply to a Space system device and check the lock for proper function.

Functional Check

1. The device connected operates correctly after being switched on.

Test Equipment and Special Tools 8

Test Equipment

Fig.: 8 - 1 Slide clamp

Designation	Ord. No.
For Device Check	
Service connector Space	3452 1062
HiBaSeD Service-CD	0871 3301
Infusomat® Space line, standard type (new, not used)	
Infusion bag or -bottle, min. 100 ml	
Three-way valve (2 pieces)	
10 ml syringe (air buffer for measurement with electronic pressure gauge) (syringe drawn up to 10 ml and piston fixed mechanically)	
1 ml syringe for air bubble injection	
Electronic pressure gauge with peak value recognition	
Pressure cell (alternative of electronic pressure gauge)	
Slide clamp (of the Infusomat® Space line)	
For Repairs	
HiBaSeD Service-CD	0871 3301
For the TSC	
Measuring instrument for electrical safety	
Service adapter SP for measuring the electrical safety	0770 5174
Infusomat® Space line, standard type (new, not used)	
Infusion bag or -bottle, min. 100 ml	
Three-way valve (2 pieces)	
10 ml syringe (air buffer for measurement with electronic pressure gauge) (syringe drawn up to 10 ml and piston fixed mechanically)	
1 ml syringe for air bubble injection	
Electronic pressure gauge with peak value recognition	
Pressure cell (alternative of electronic pressure gauge)	
Graduated cylinder 25 ml, +/- 0.4 ml	
Stop watch	

Special Tools

Designation	Ord. No.
TORX screwdriver kit	
5 - 10, 25	
TORX plus screwdriver kit	
5 - 10, 25	
Screwdriver 6IPx60 TORX plus	4002 4806
Screwdriver 8IPx60 TORX plus	4002 4814
Screwdriver 10IPx60 TORX plus	4002 4822

Spare Parts List 9

Item Designation	Ord. No.
Infusomat® Space	
Service part kit Infusomat® Space	3452 1593
with:	
housing cover cap (100 pieces)	
operating unit cap (5 pieces)	
housing foot SP (10 pieces)	
snap-in hook SP with leaf spring (2 pieces)	
emergency release plug ISP incl. O-ring (2 pieces)	
emergency release crank ISP (1 piece)	
bracket locking (20 pieces)	
seal washer PA 2.2x0.3 (200 Stück)	
safety clamp seal, housing bottom part (10 pieces)	
Cover cap kit for housing SP (50 pieces)	3477 4386
Emergency release plug ISP (10 Stück)	3477 3101
Connector seal P2 (50 Stück)	3477 3102
Housing foot SP (20 Stück)	On request
Screw kit Infusomat® Space	3452 1585
with:	
screw DELTA PT 22x8 WN 5451 TORX plus 6IP (5 pieces)	
screw DELTA PT 25x7 WN 5451 TORX plus 8IP (5 pieces)	
screw DELTA PT 30x8 WN 5452 TORX plus 10IP (10 pieces)	
screw DELTA PT 30x12 WN 5452 A2 TORX plus 10IP (10 pieces)	
countersunk screw DELTA PT 20x9 WN 5454 TORX plus 6IP (5 pieces)	
fillister head screw M3x6 TORX	
fillister head screw M3x10	
countersunk screw M3x5 TORX	
countersunk screw M3x12 A2 TORX	
hexagon nut M3 A2	
toothed locked washer M3 A2	
distance sleeve	

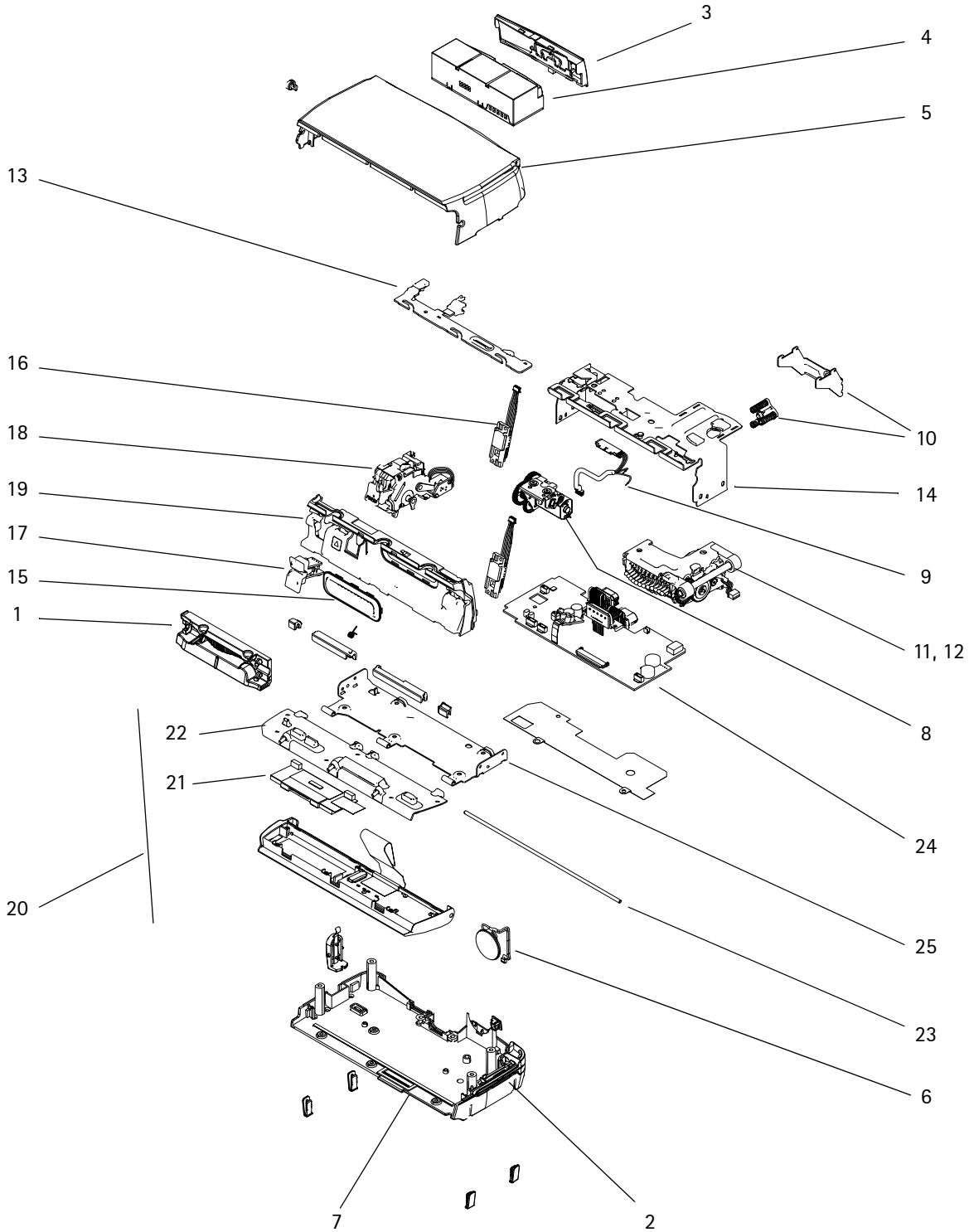

Fig.: 9 - 1 Exploded drawing Infusomat® Space

1	Slide guide, compl.	3452 1330
2	Cover, drop sensor connector	3452 1577
3	Battery compartment cover ISP, cpl. (incl. emergency release crank)	3452 1321
4	Battery pack SP (NIMH)	0871 3180
5	Housing upper part ISP.	3452 1313
6	Loudspeaker SP	3452 0937
7	Housing bottom part ISP	3452 1305
	Rating plate ISP	Upon request
8	Door bolt drive ISP	3452 1429
9	Linear poti ISP	3452 1056
10	Pressure adjustment unit ISPS (spring holder, pressure springs, adjusting screw adjusting nut, bracket, bracket locking)	3452 1445
11	Pump frame ISP, cpl. (incl. pump drive motor ISP)	3452 1402
12	Pump drive motor ISP	3452 1410
13	Door bolt ISP	3452 1496
14	Inner frame ISP	3452 1437
15	Membrane ISP	3452 1356
16	Pressure sensor ISP	3452 1372
17	Air inline sensor ISP	3452 1380
18	Safety clamp ISPS	3452 1399
19	Front frame ISPS, cpl.	3452 1364
20	Operating unit ISPS, cpl.	3452 1470
21	LC display SP	3452 0988
22	Metal front sheet ISPS	3452 1488
23	Axle ISP (incl. hinge covers and hinge spring)	3452 1461
24	Processor PCB ISP (incl. connectors)	3452 1348
25	Bottom inner frame ISP	3452 1453

9 Spare Parts List

Klüber POLYLUB GLY 501

Material Safety Data Sheet
According to 91/155 EEC

Printing date 26.01.2005 Reviewed on 29.03.2004

1 Identification of the substance/preparation and of the company/ undertaking

· **Product details**

· **Trade name: POLYLUB GLY 501**

· **Article number:** 020285
· **Application of the substance / the preparation** Grease

· **Manufacturer/Supplier:**
KLÜBER LUBRICATION MÜNCHEN KG
Geisenhausenerstrasse 7
D-81379 München
Tel.: 0049 (0) 897876-0
Fax: 0049 (0) 897876-333
Notfallauskunft: 0049 (0) 897876-700

· **Further information obtainable from:** Material Compliance Management

2 Composition/information on ingredients

· **Chemical characterization**
· **Description:**
mineral oil
Synthetic hydrocarbon oil
special lithium soap
UV indicator

· **Dangerous components:**

CAS: 597-82-0 EINECS: 209-909-9	O,O,O-Triphenylthiophosphate	R 53	≤ 2.5%

· **Additional information:** For the wording of the listed risk phrases refer to section 16.

3 Hazards identification

· **Hazard description:** Not applicable.
· **Information concerning particular hazards for human and environment:**
The product does not have to be labelled due to the calculation procedure of the "General Classification guideline for preparations of the EU" in the latest valid version.
· **Classification system:**
The classification is according to the latest editions of the EU-lists, and extended by company and literature data.

4 First-aid measures

· **After inhalation:** Supply fresh air; consult doctor in case of complaints.
· **After skin contact:** Wash off with soap and plenty of water.

(Contd. on page 2)

Fig.: 10 - 1 Safety data sheet Klüber POLYLUB GLY 501 (Part 1 of 5)

Material Safety Data Sheet
According to 91/155 EEC

Printing date 26.01.2005 Reviewed on 29.03.2004

Trade name: POLYLUB GLY 501

(Contd. of page 1)

· **After eye contact:**
Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
· **After swallowing:** If symptoms persist consult doctor.

5 Fire-fighting measures

· **Suitable extinguishing agents:**
Water haze
Foam
Fire-extinguishing powder
Carbon dioxide
· **For safety reasons unsuitable extinguishing agents:** Water with full jet
· **Special hazards caused by the substance, its products of combustion or resulting gases:**
In case of fire, the following can be released:
Carbon monoxide (CO)
Hydrocarbons
· **Protective equipment:**
Do not inhale explosion gases or combustion gases.
Standard procedure for chemical fires.
· **Additional information**
Cool endangered receptacles with water spray.
Dispose of fire debris and contaminated fire fighting water in accordance with official regulations.

6 Accidental release measures

· **Person-related safety precautions:** Not required.
· **Measures for environmental protection:**
Do not allow to enter sewers/ surface or ground water.
· **Measures for cleaning/collecting:**
Pick up mechanically.
Dispose of the material collected according to regulations.

7 Handling and storage

· **Handling:**
· **Information for safe handling:** No special measures required.
· **Information about fire - and explosion protection:** No special measures required.

· **Storage:**
· **Requirements to be met by storerooms and receptacles:**
Store in cool, dry conditions in well sealed receptacles.
· **Information about storage in one common storage facility:**
Store away from foodstuffs.
Store away from oxidizing agents.
· **Further information about storage conditions:** None.

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(Contd. on page 3)

Fig.: 10 - 1 Safety data sheet Klüber POLYLUB GLY 501 (Part 2 of 5)

Material Safety Data Sheet
According to 91/155 EEC

Printing date 26.01.2005 Reviewed on 29.03.2004

Trade name: POLYLUB GLY 501

(Contd. of page 2)

8 Exposure controls/personal protection

· **Additional information about design of technical facilities:** No further data; see item 7.

· **Ingredients with limit values that require monitoring at the workplace:**
The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.
· **Additional information:** The lists valid during the making were used as basis.

· **Personal protective equipment:**
· **General protective and hygienic measures:**
Immediately remove all soiled and contaminated clothing
Avoid close or long term contact with the skin.
Be sure to clean skin thoroughly after work and before breaks.
· **Respiratory protection:** Not required.
· **Protection of hands:**
Preventive skin protection by use of skin-protecting agents is recommended.
· **Eye protection:** Not required.

9 Physical and chemical properties

· **General Information**

Form:	Pasty
Colour:	Beige
Odour:	Product specific

· **Change in condition**
Drip point: > 250°C (DIN ISO 2176)

· **Flash point:** Not applicable.

· **Danger of explosion:** Product does not present an explosion hazard.

· **Density at 20°C:** ~ 0.88 g/cm³

· **Solubility in / Miscibility with water:** Insoluble.

10 Stability and reactivity

· **Thermal decomposition / conditions to be avoided:**
No decomposition if used and stored according to specifications.
· **Materials to be avoided:** oxidizing agents
· **Dangerous reactions** No dangerous reactions known.
· **Dangerous decomposition products:** none under normal use

11 Toxicological information

· **Additional toxicological information:**
Prolonged skin contact may cause skin irritation and/or dermatitis.

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(Contd. on page 4)

Fig.: 10 - 1 Safety data sheet Klüber POLYLUB GLY 501 (Part 3 of 5)

Material Safety Data Sheet
According to 91/155 EEC

Printing date 26.01.2005 Reviewed on 29.03.2004

Trade name: POLYLUB GLY 501

(Contd. of page 3)

12 Ecological information

· **Ecotoxical effects:**
· **Behaviour in sewage processing plants:** The product can be mechanically separated.
· **General notes:** Do not allow product to reach ground water, water course or sewage system.

13 Disposal considerations

· **Product:**
· **Recommendation** Can be incinerated in accordance with local and national regulations.
· **Waste disposal key:**
For this product no waste disposal key according the European Waste Catalogue (EWC) can be determined, as only the purpose of application defined by the user enables an allocation. The waste code number has to be determined in accordance with the local waste disposer.

· **Uncleaned packaging:**
· **Recommendation:**
Empty contaminated packagings thoroughly. They may be recycled after thorough and proper cleaning.

14 Transport information

· **Land transport ADR/RID (cross-border)**
· **ADR/RID class:** -

· **Maritime transport IMDG:**
· **IMDG Class:** -

· **Air transport ICAO-TI and IATA-DGR:**
· **ICAO/IATA Class:** -

· **Transport/Additional information:**
Not classified as dangerous according to the above specifications.

15 Regulatory information

· **Labelling according to EU guidelines:**
The product is not subject to classification according to the calculation methods of the "General Classification Guideline for Preparations of the EU" as issued in the latest valid version.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Relevant R-phrases**
53 May cause long-term adverse effects in the aquatic environment.

· **Department issuing MSDS:** Material Compliance Management
· **Contact:** Tel.: +49 (0) 897876-564

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Fig.: 10 - 1 Safety data sheet Klüber POLYLUB GLY 501 (Part 4 of 5)

Printing date 26.01.2005 Reviewed on 29.03.2004

1 Identification of the substance/preparation and of the company/ undertaking

· **Product details**

· **Trade name: POLYLUB GLY 501**

· **Article number:** 020285
· **Application of the substance / the preparation** Grease

· **Manufacturer/Supplier:**
KLÜBER LUBRICATION MÜNCHEN KG
Geisenhausenerstrasse 7
D-81379 München
Tel.: 0049 (0) 897876-0
Fax: 0049 (0) 897876-333
Notfallauskunft: 0049 (0) 897876-700

· **Further information obtainable from:** Material Compliance Management

2 Composition/information on ingredients

· **Chemical characterization**
· **Description:**
mineral oil
Synthetic hydrocarbon oil
special lithium soap
UV indicator

· **Dangerous components:**

CAS: 597-82-0 EINECS: 209-909-9	O,O,O-Triphenylthiophosphate	R 53	≤ 2.5%

· **Additional information:** For the wording of the listed risk phrases refer to section 16.

3 Hazards identification

· **Hazard description:** Not applicable.
· **Information concerning particular hazards for human and environment:**
The product does not have to be labelled due to the calculation procedure of the "General Classification guideline for preparations of the EU" in the latest valid version.
· **Classification system:**
The classification is according to the latest editions of the EU-lists, and extended by company and literature data.

Fig.: 10 - 1 Safety data sheet Klüber POLYLUB GLY 501 (Part 5 of 5)

10 Safety Data Sheets

For your notes:

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Description of Version

Version 1.0 (Base Version)

- First version of this Service Manual.
- Release date: 31.03.06

Version 1.1

- AC adapters changed
- TSC of the AC adapters changed
- Spare part number of the ISP processor PCB changed
- Release date: 22.03.07

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